




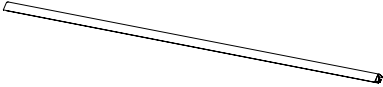






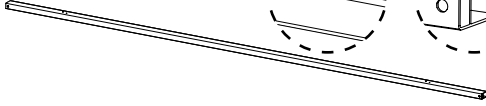




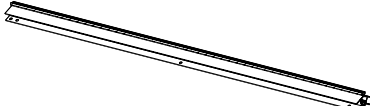



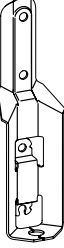
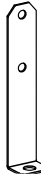
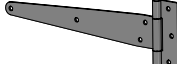
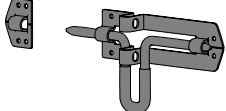
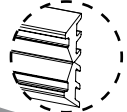
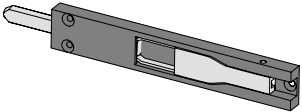


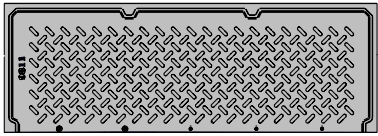
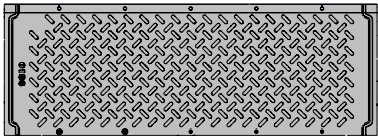
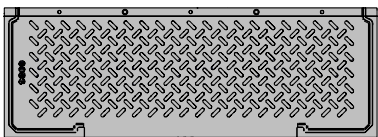
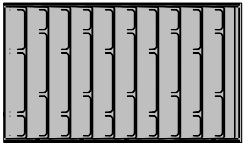
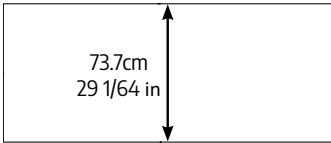
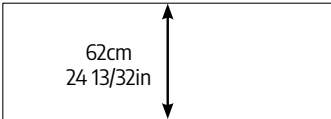

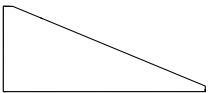
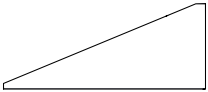
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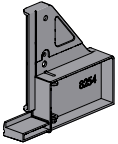
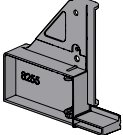
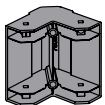
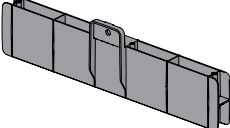
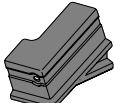
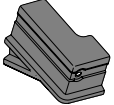



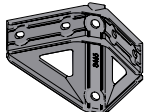
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9737		4
9736		8
9804		2
8258		6
7977		2
9812		1
9813		1


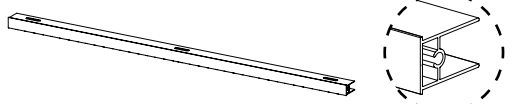
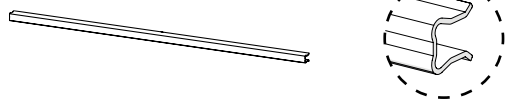
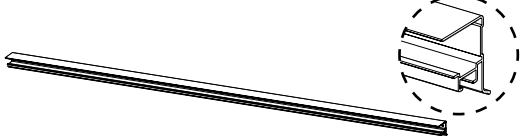
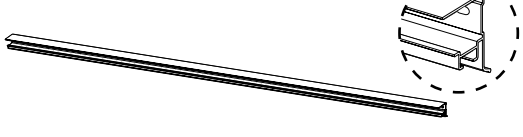
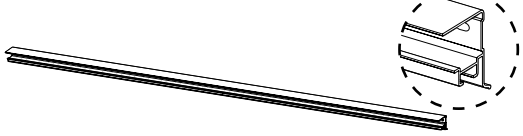
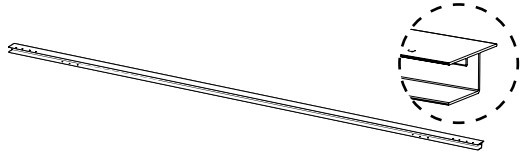
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8265		1
8266		1
8259		4
8443		1
9816		1
9824		2

Item		Qty.
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9922		4
9808		2
7356		4
8480		1
7869		1
9707		2


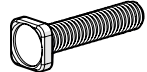
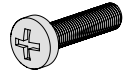
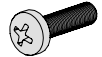
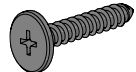
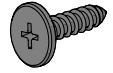

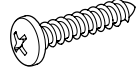
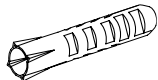

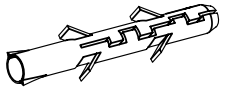
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




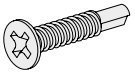
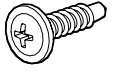

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9700		11
9826		2
9827		2
9828		2
9829		2

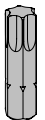
Item		Qty.
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8447		5
7981		2
7980		2
7979		2
8468		1
8466		1
8465		4

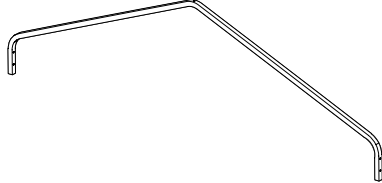
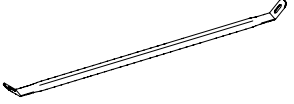
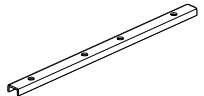
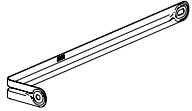
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9815		1
7972		2
7725		2

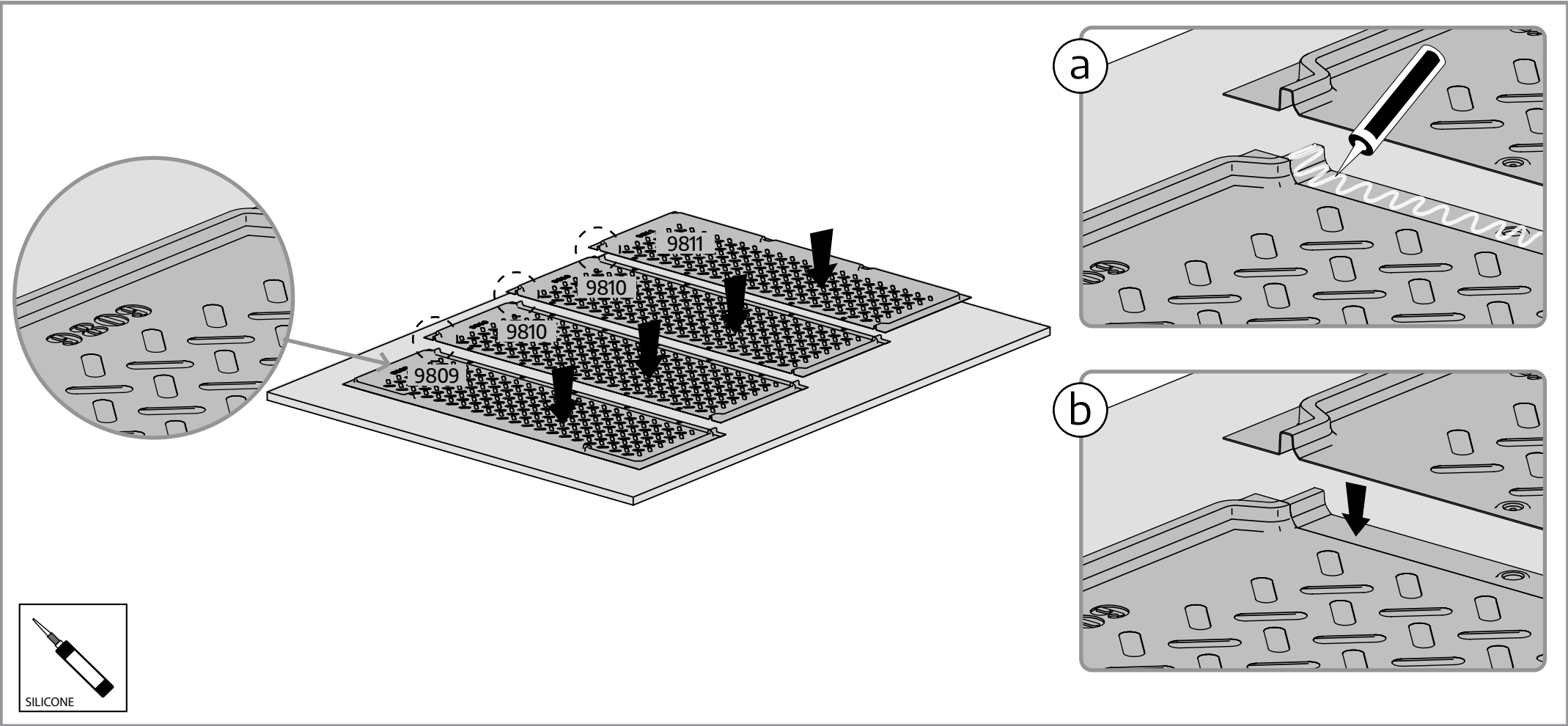
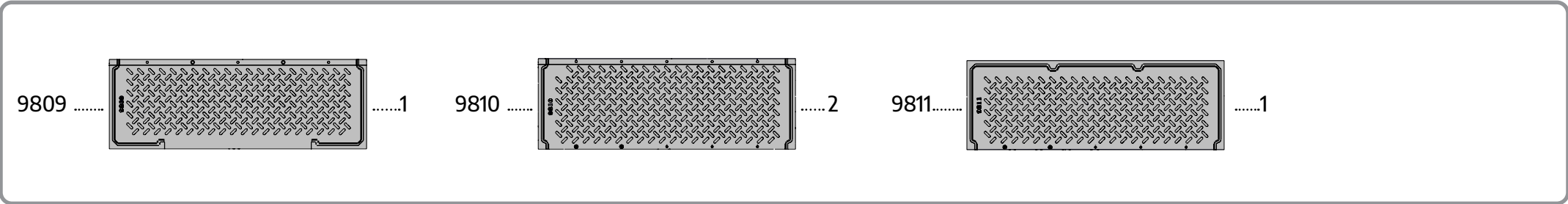
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8192		94 (+9)
7284		12 (+1)
7682		3
421		10 (+1)
7441		15 (+1)
7442		88 (+8)
7444		26 (+1)
8422		10
4009		15 (+1)
9819		14 (+1)
4010		14 (+1)

Item		Qty.
466		103 (+13)
8050		3
422		10 (+1)
7175		10 (+1)
7524		8 (+1)
9708		6
4008 Silver		6
4008 Black		8

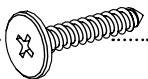
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Item		Qty.
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7985		6
8104		2

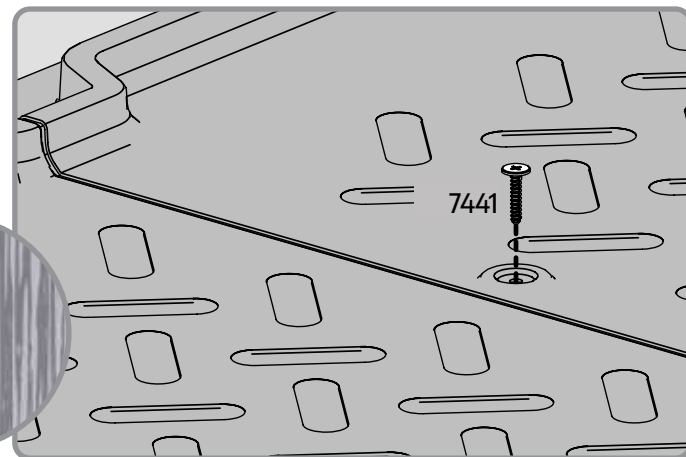
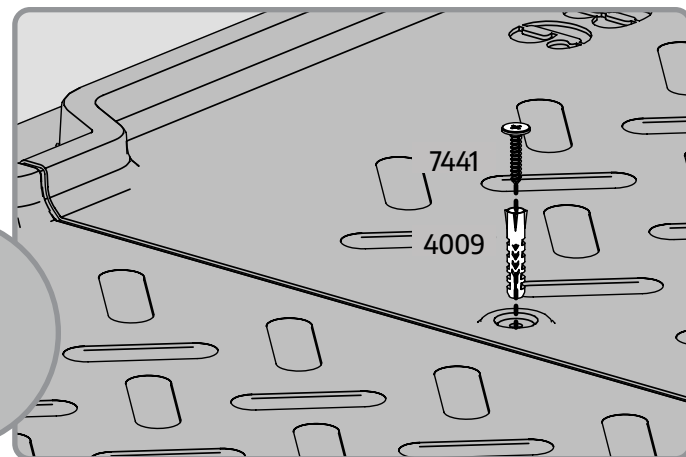
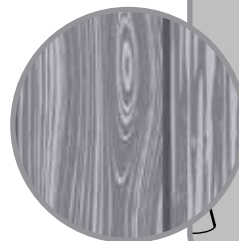
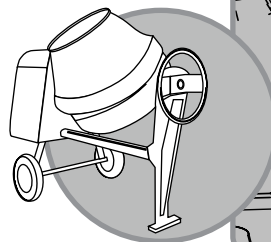
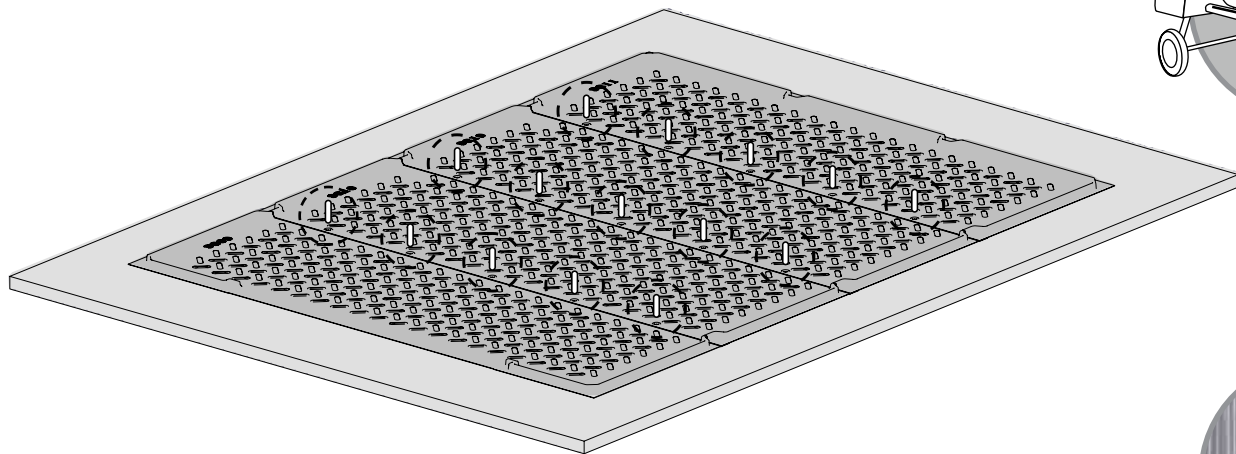
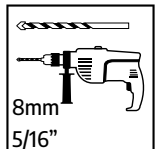
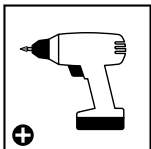
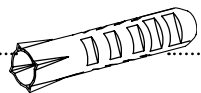


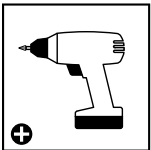
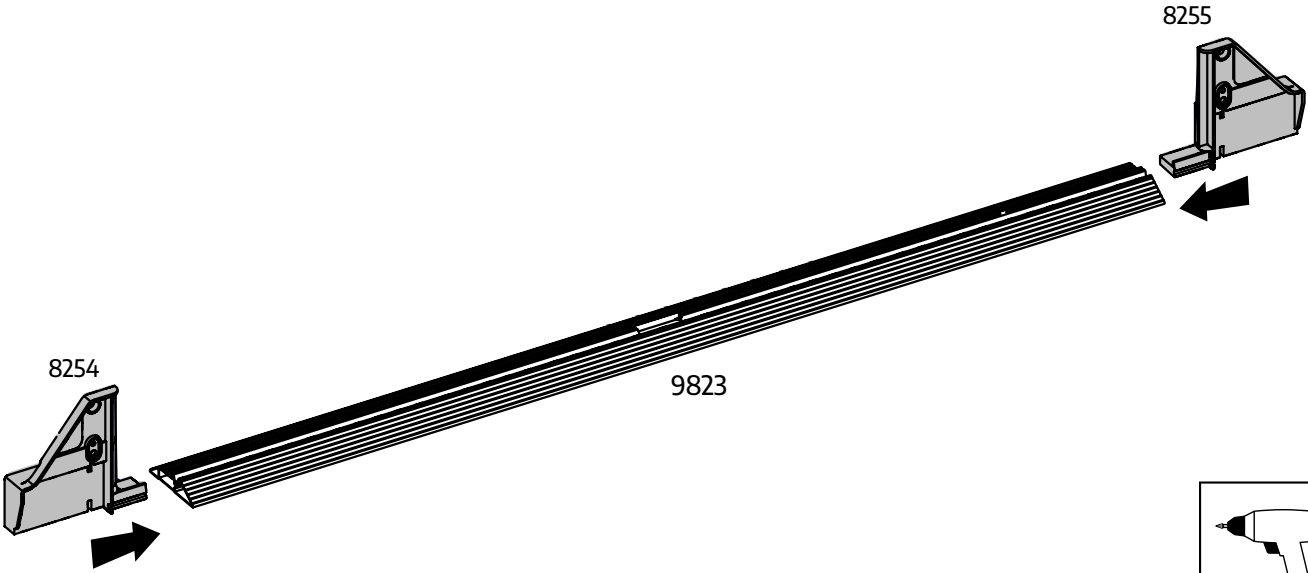
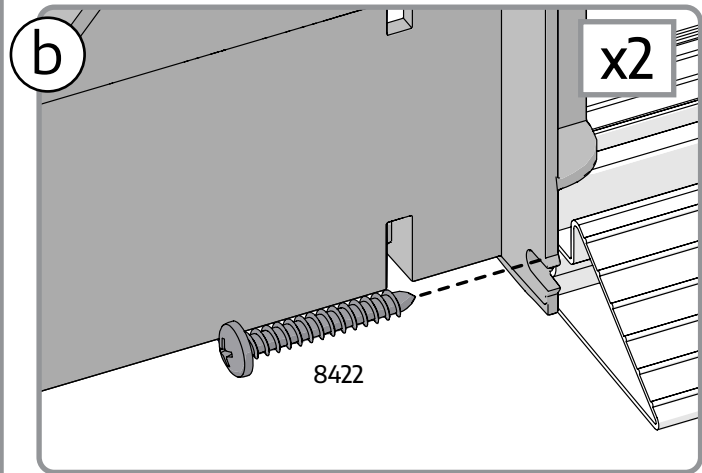
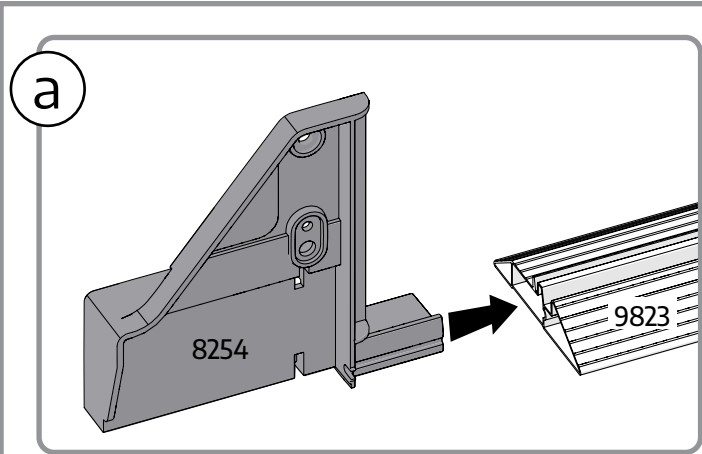
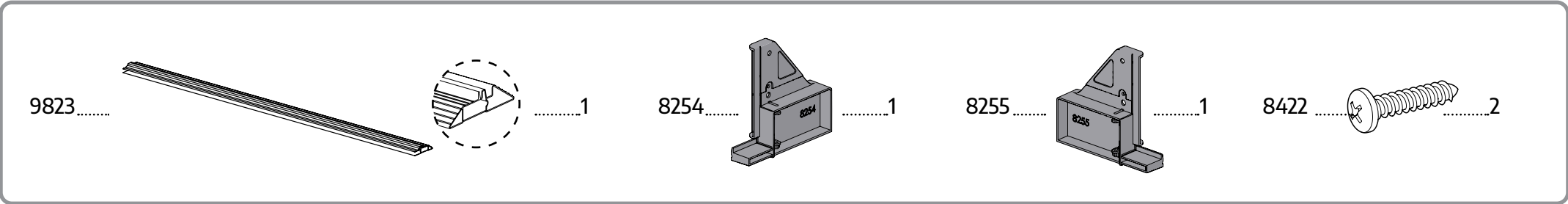
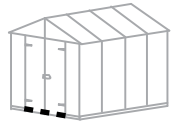


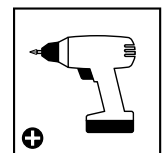
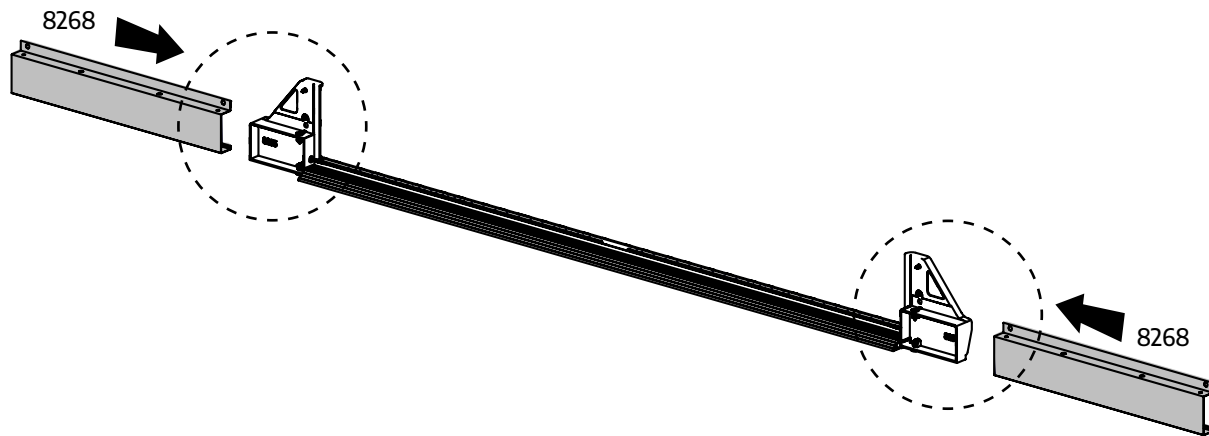
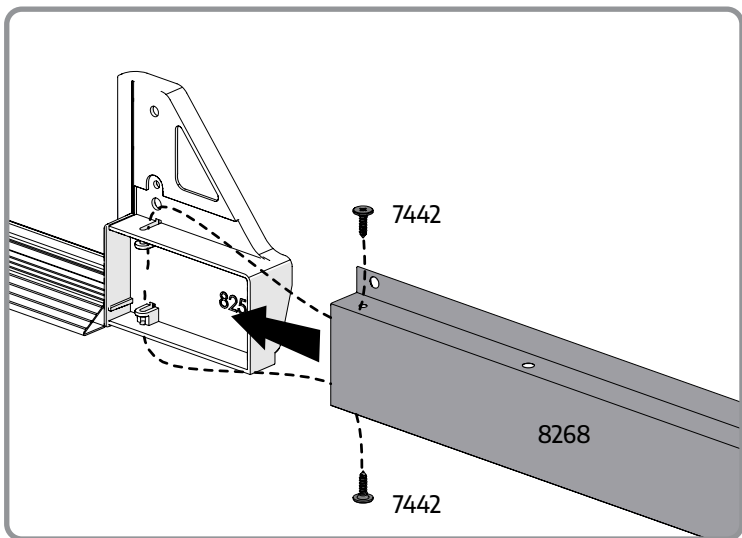
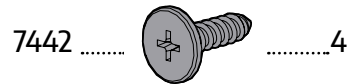
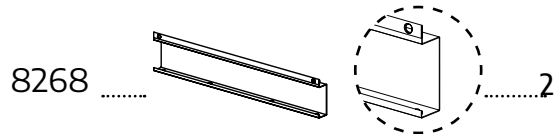
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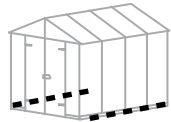


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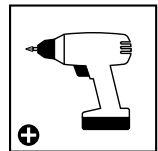
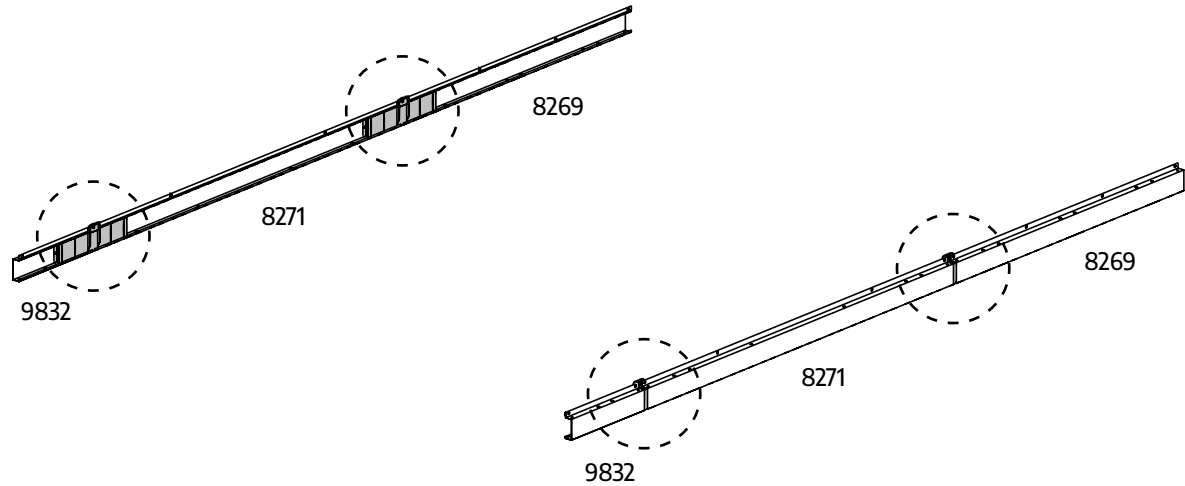
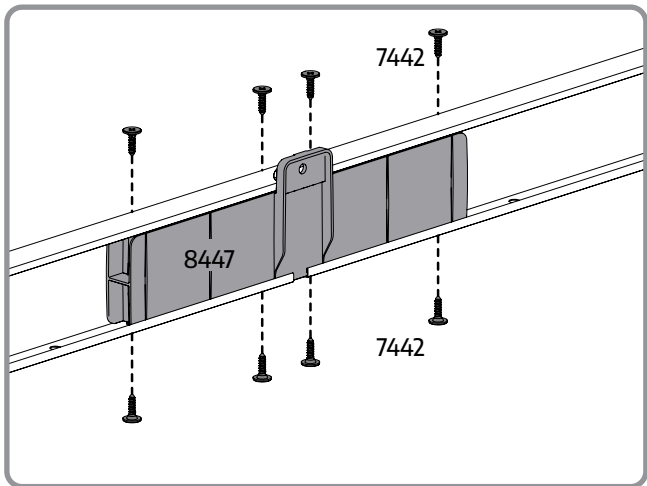
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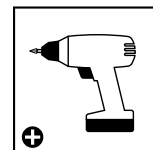
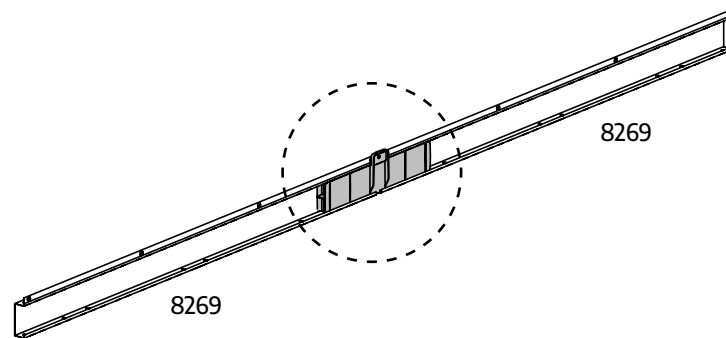
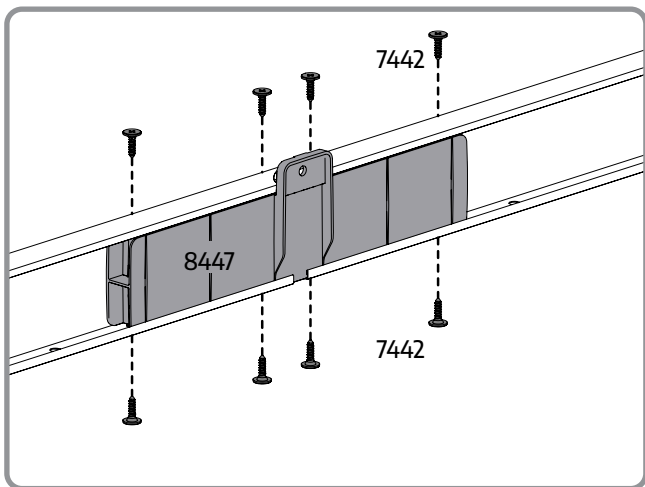
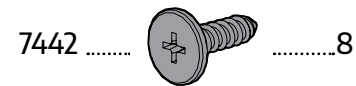
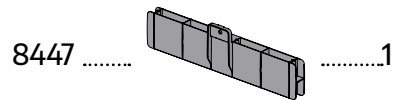
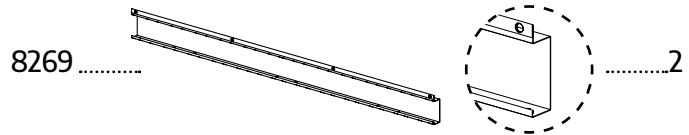
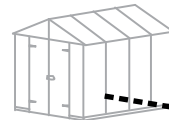
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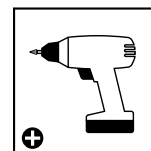
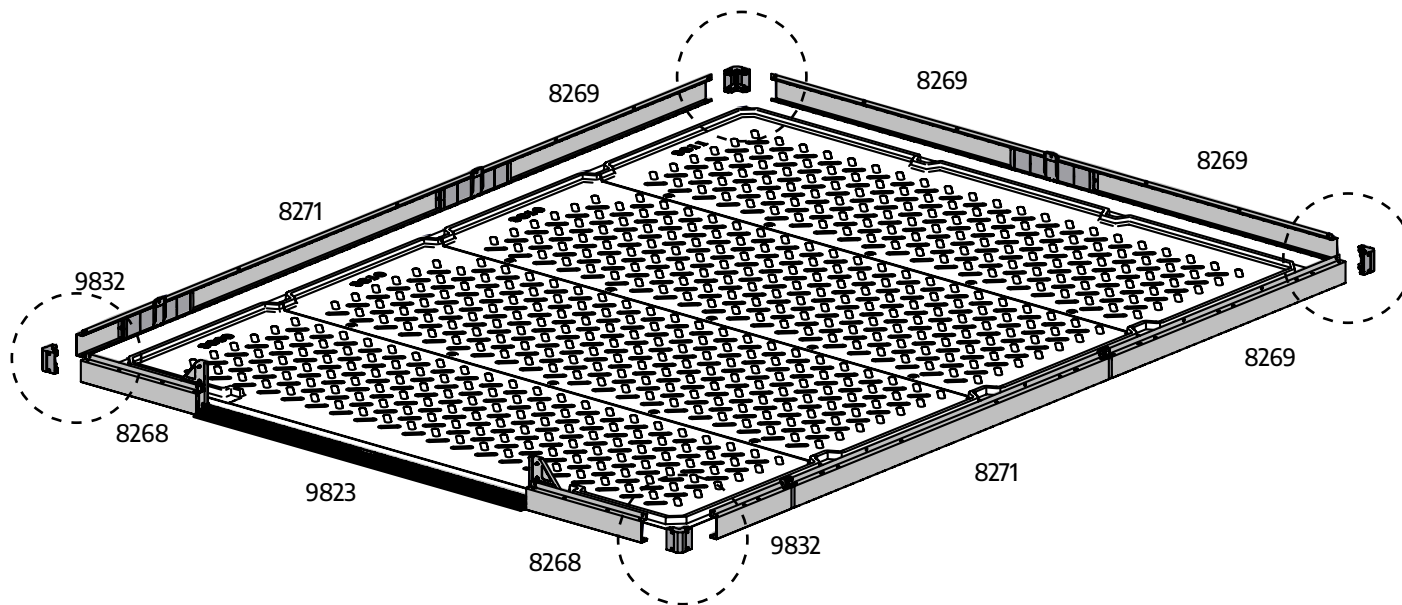
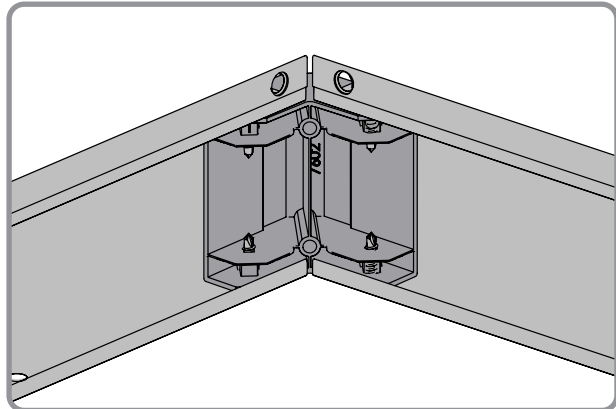
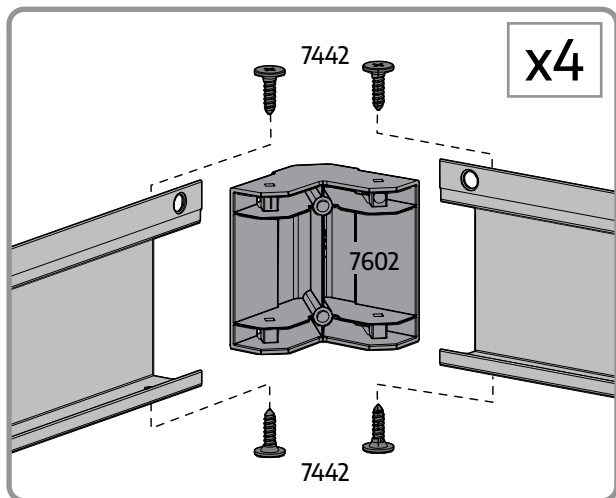
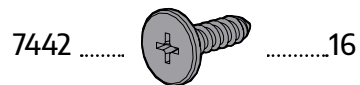
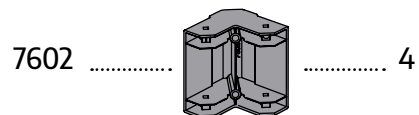
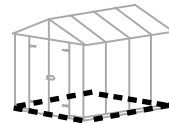
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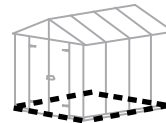
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

7442 32

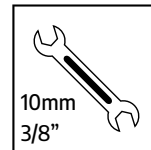
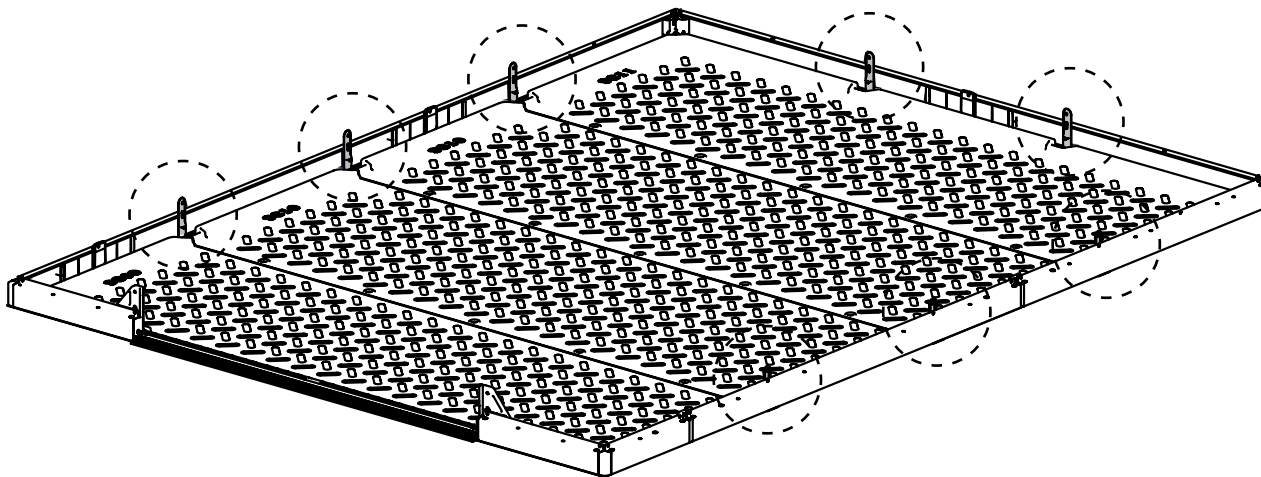
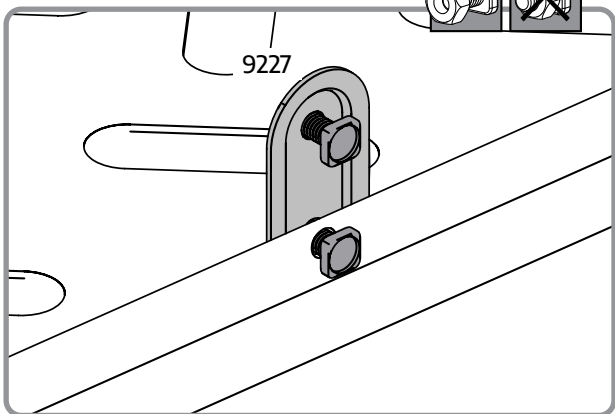
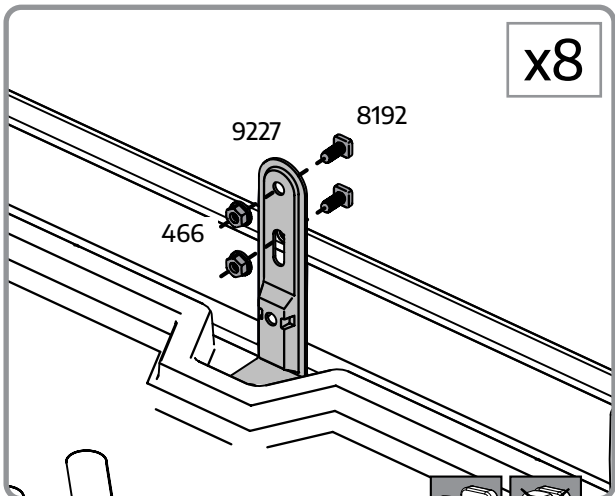


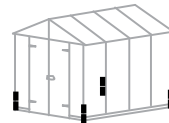




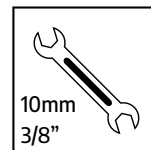
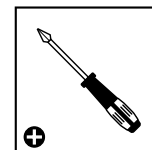
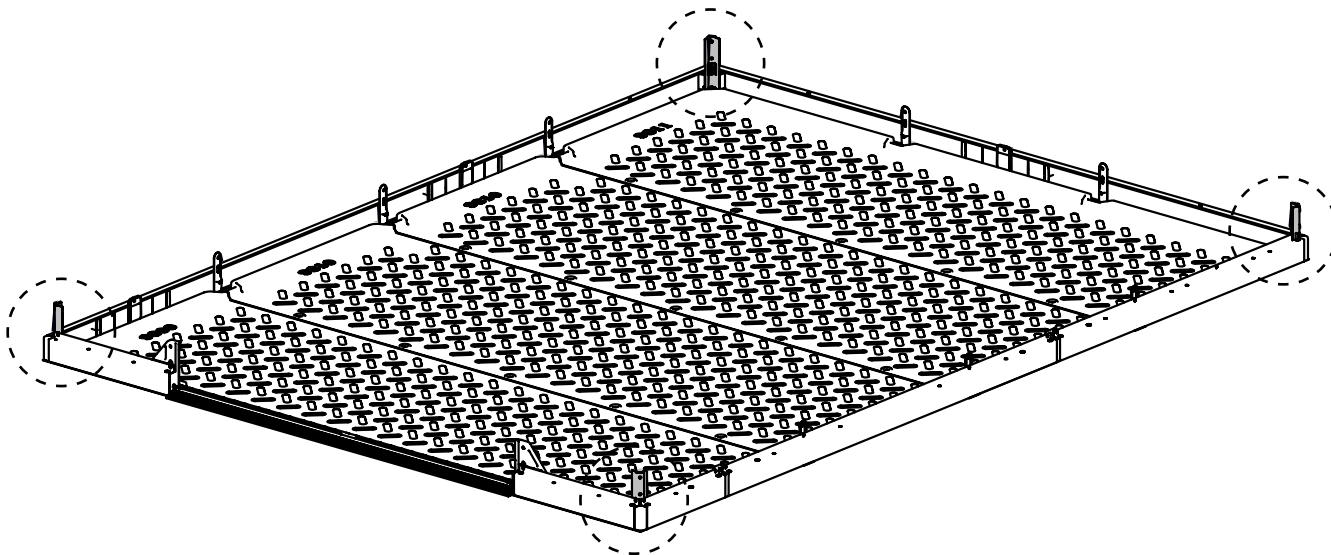
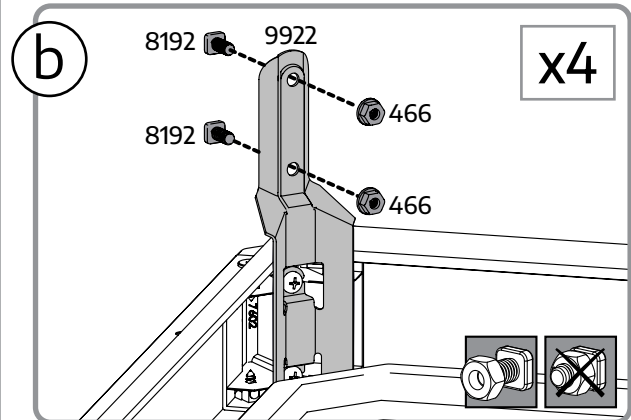
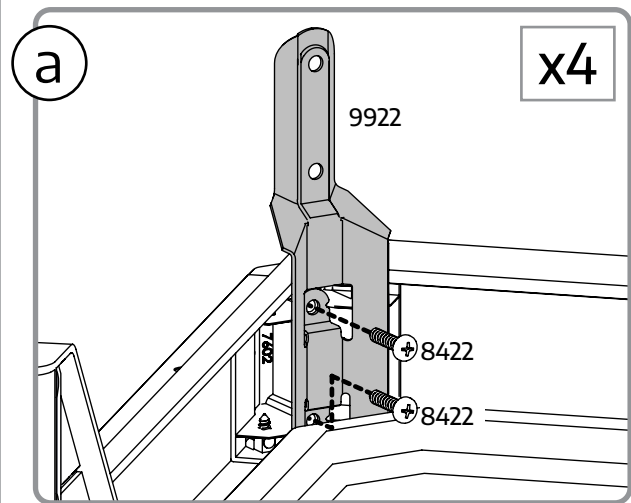


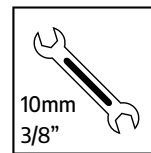
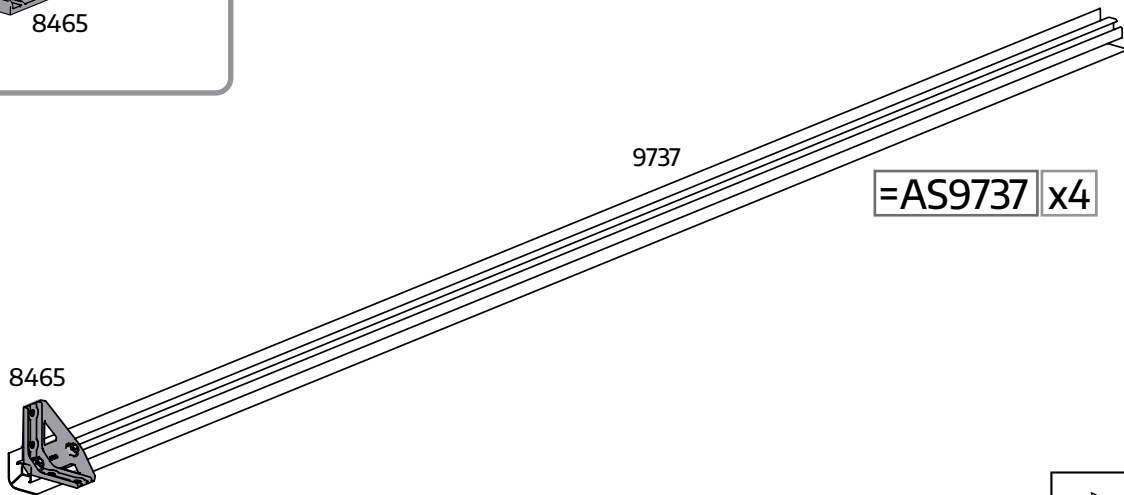
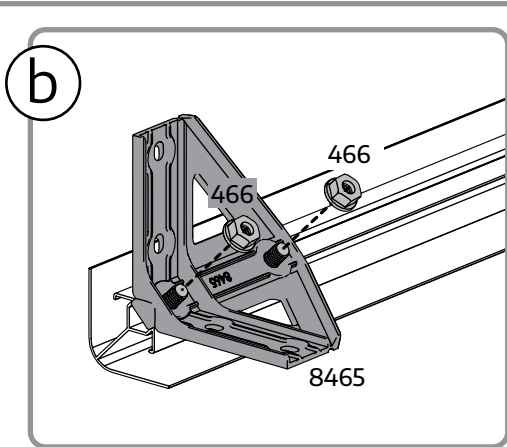
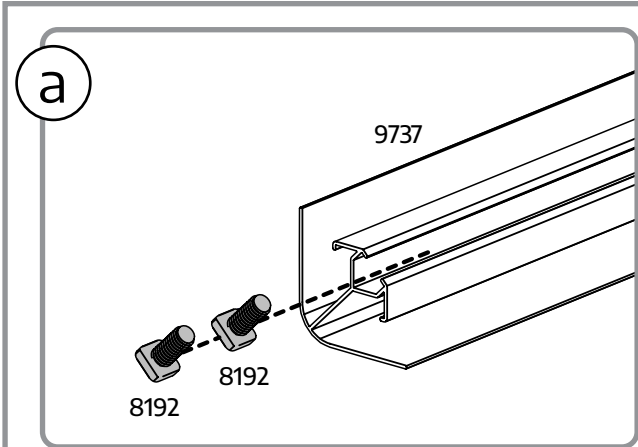
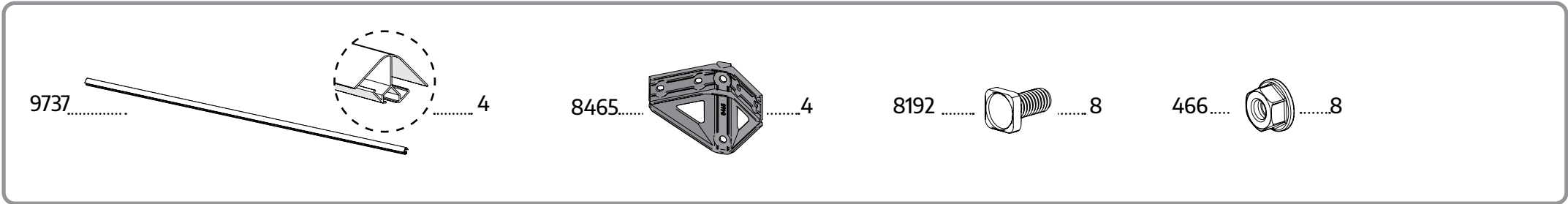
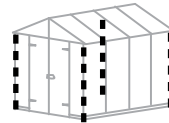
- 9227 8 8192 16 466 16
- 
- 
- 

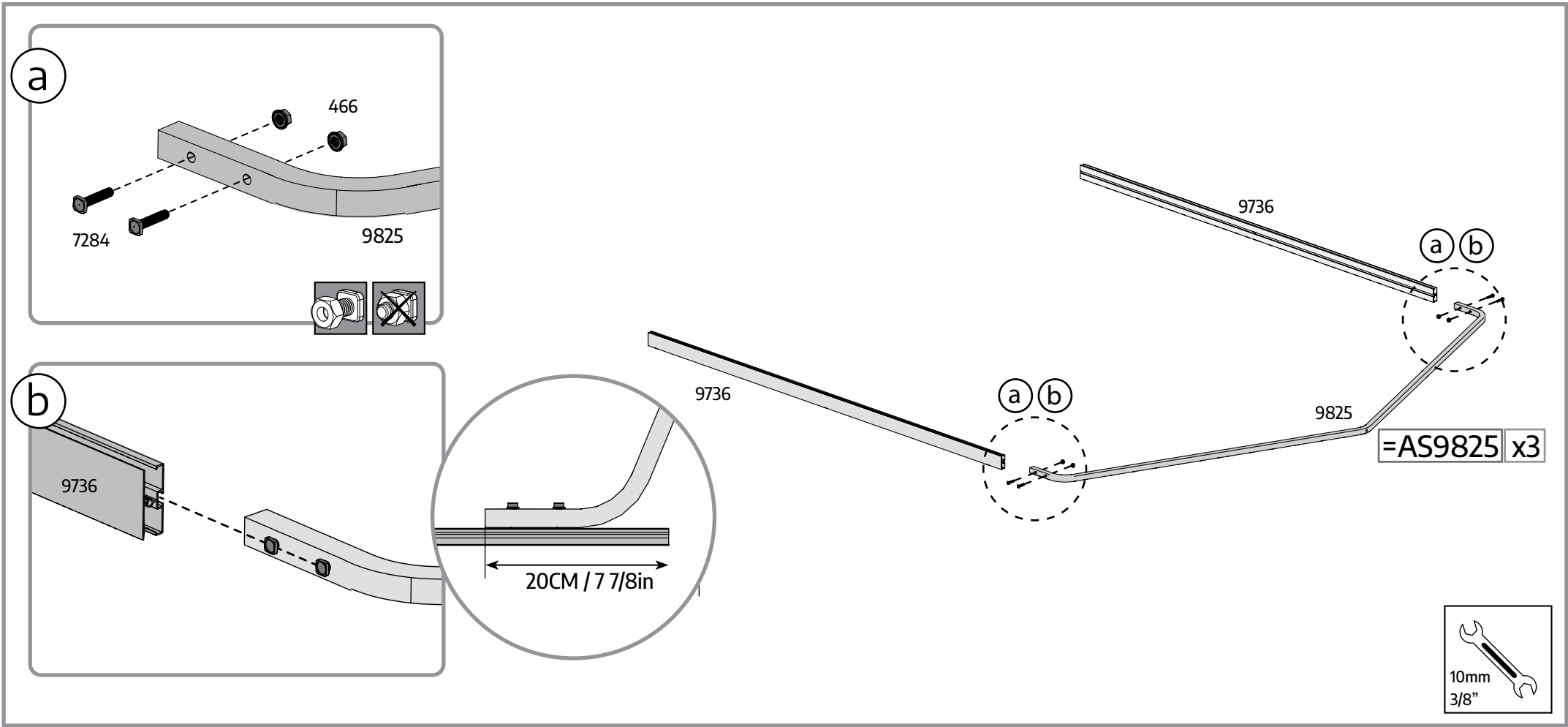
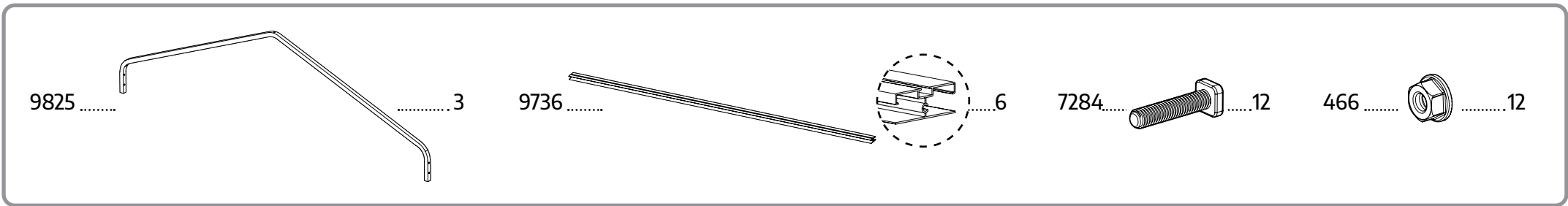
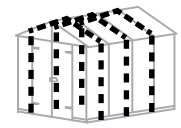


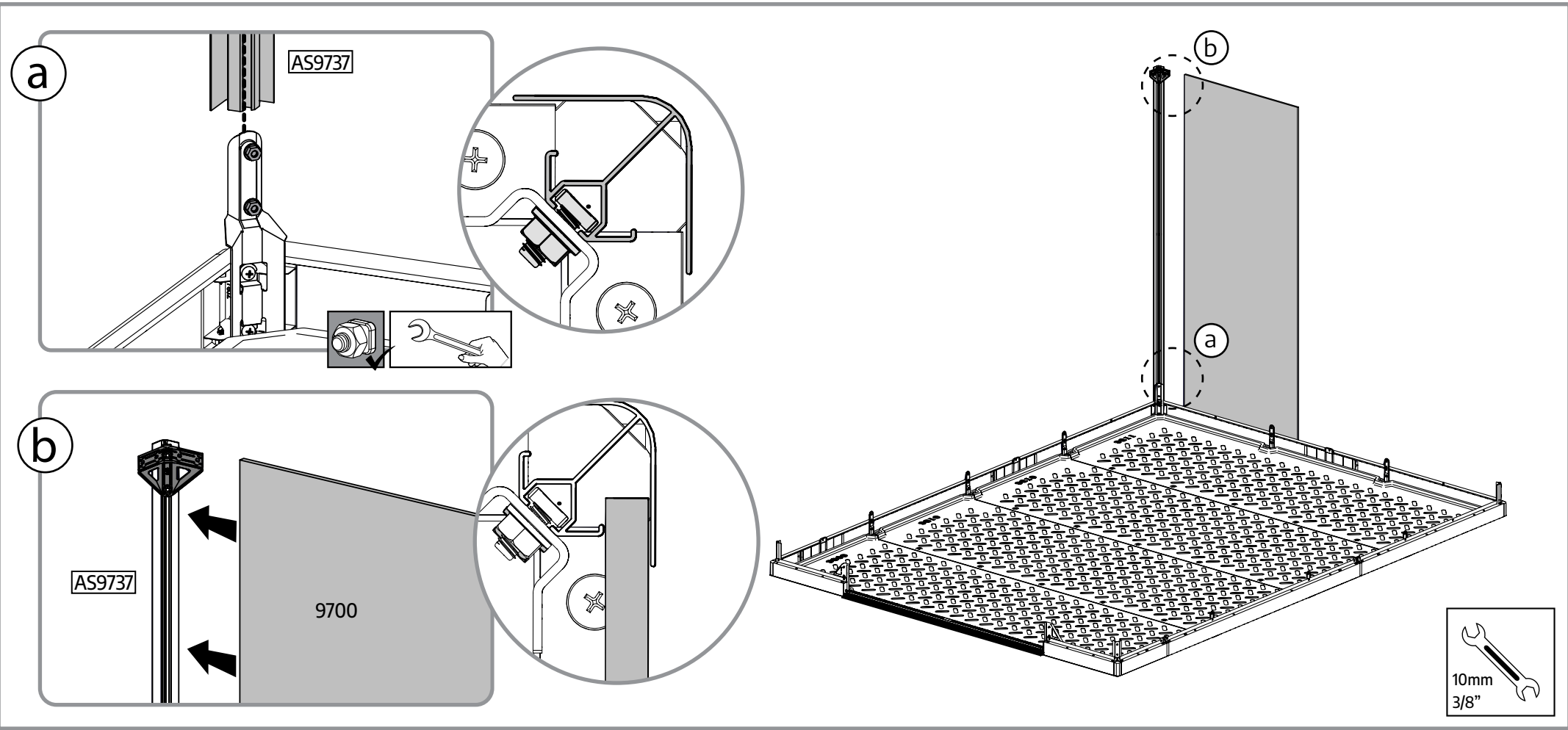
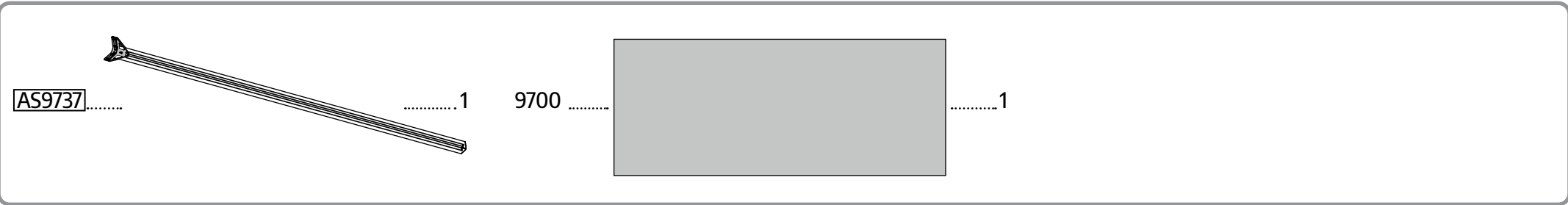
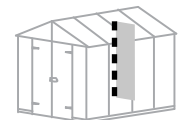


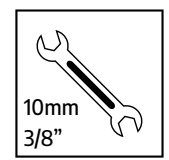
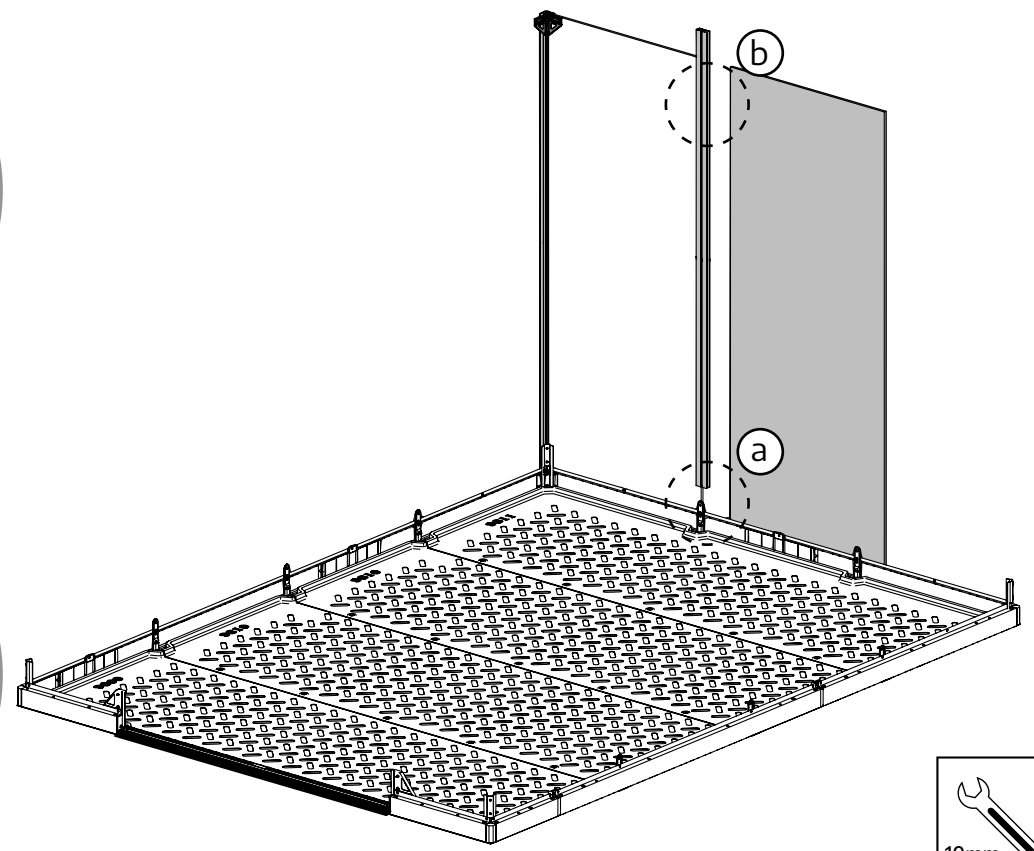
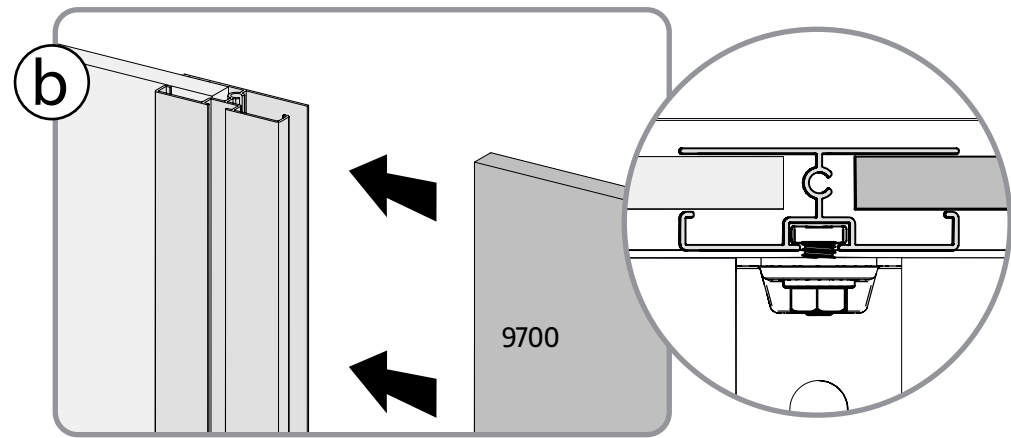
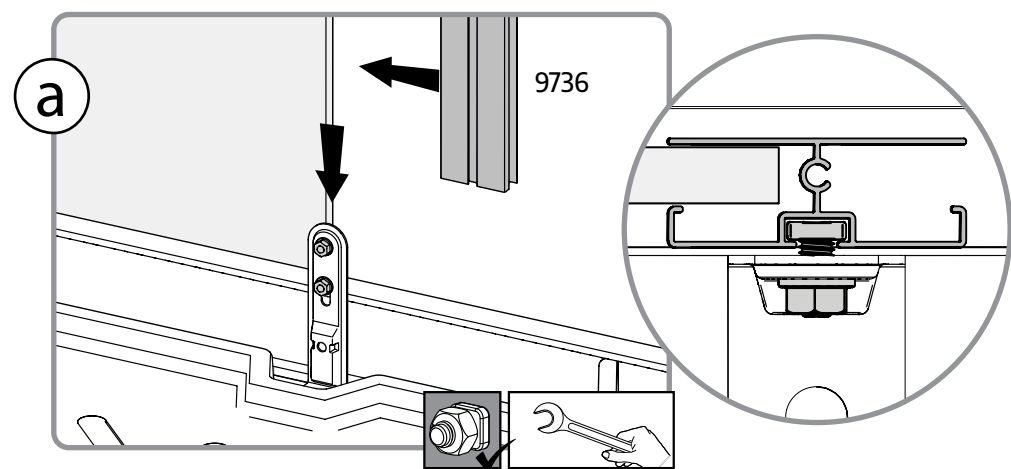
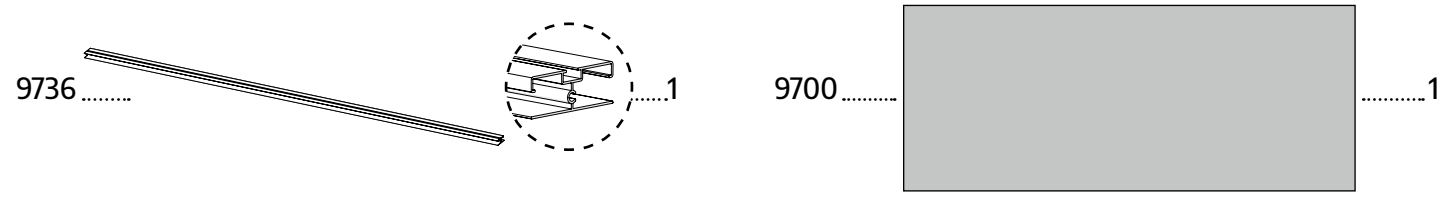
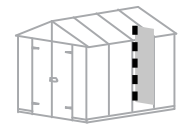
- 9922 4
- 8422 8
- 8192 8
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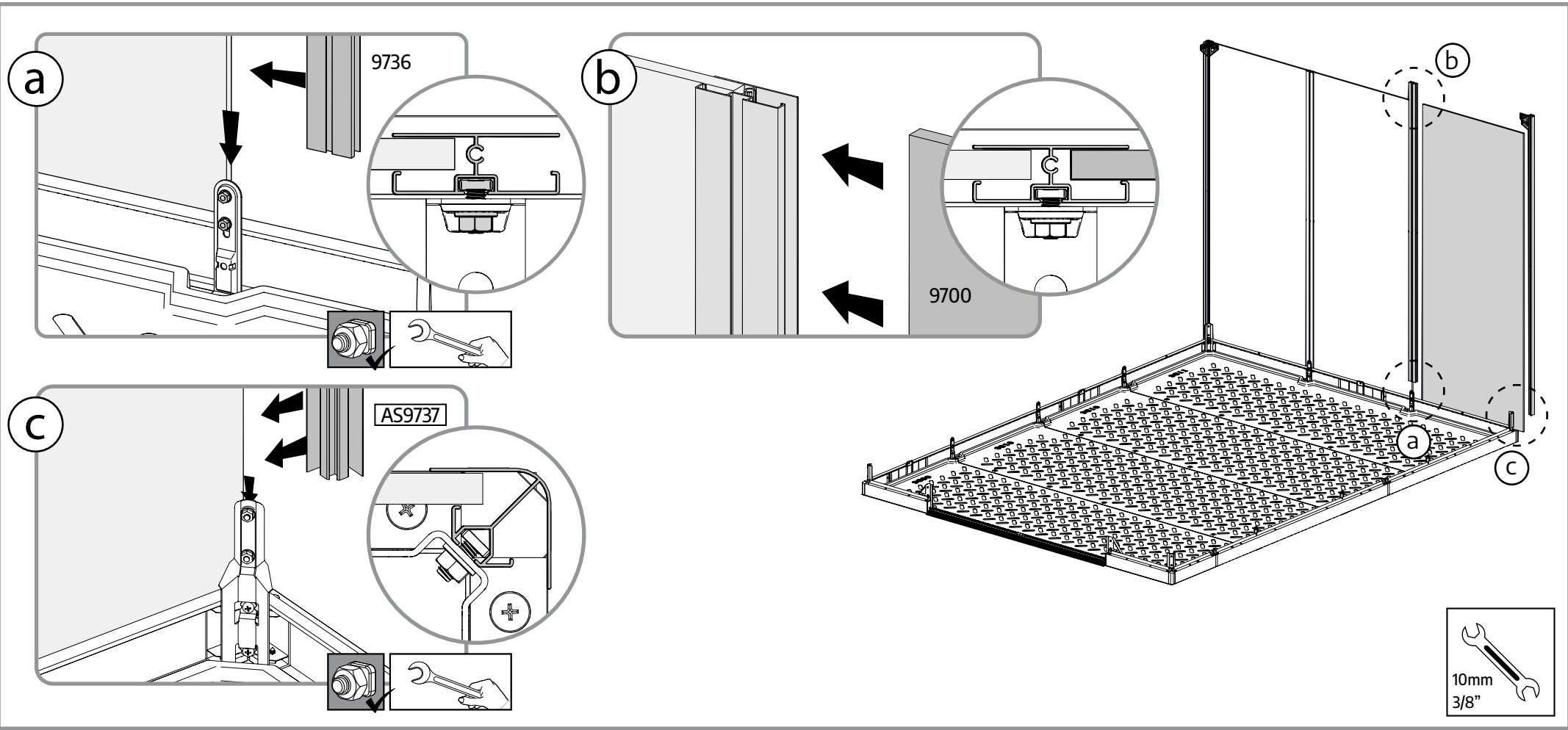
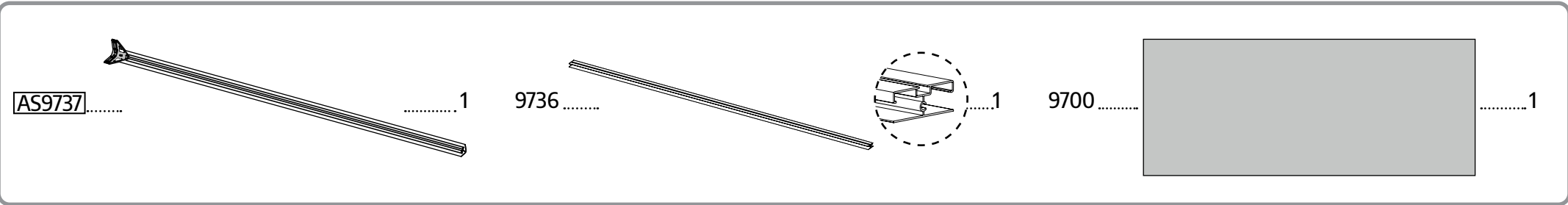
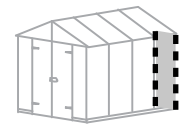


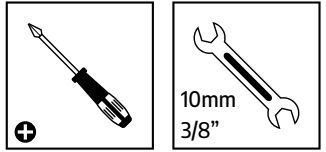
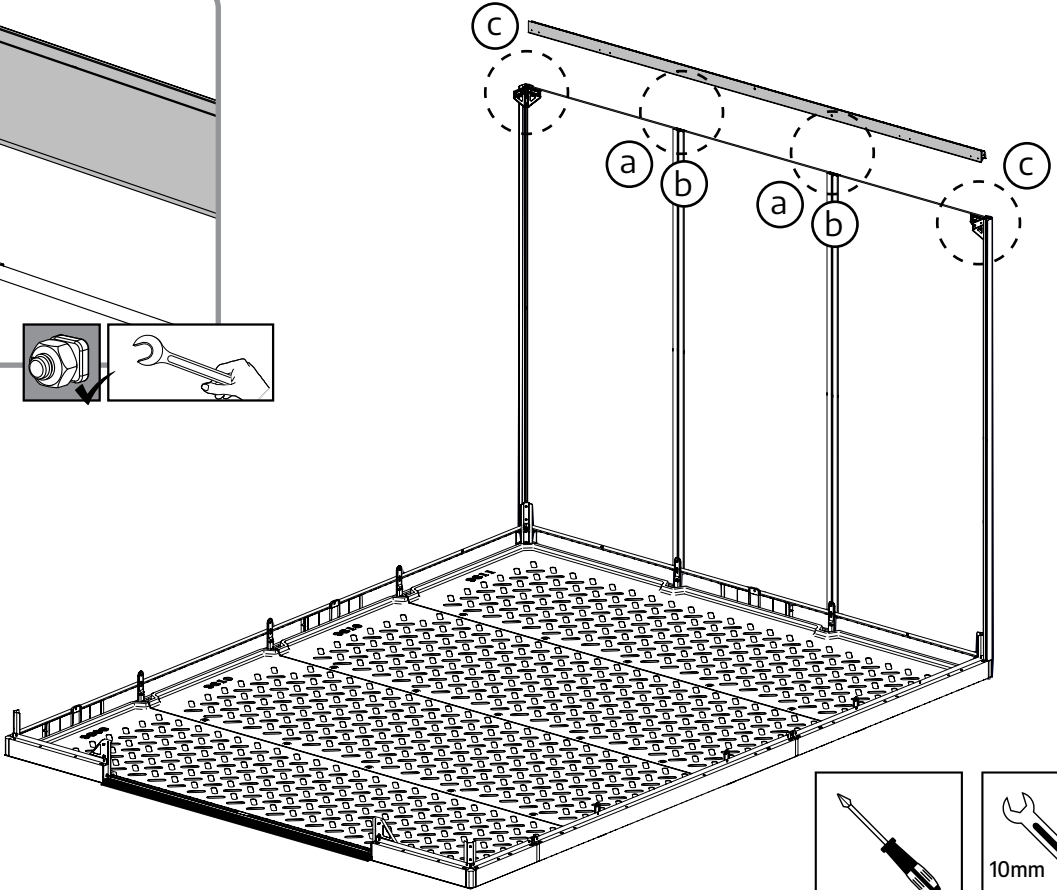
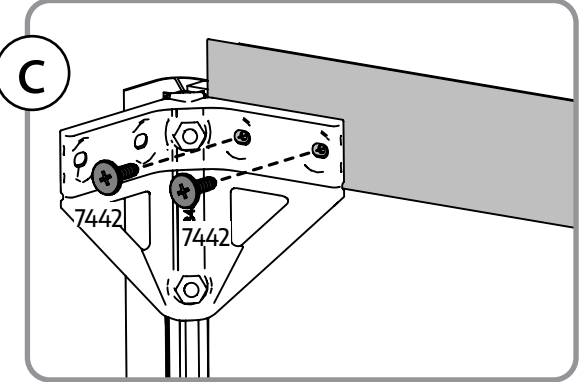
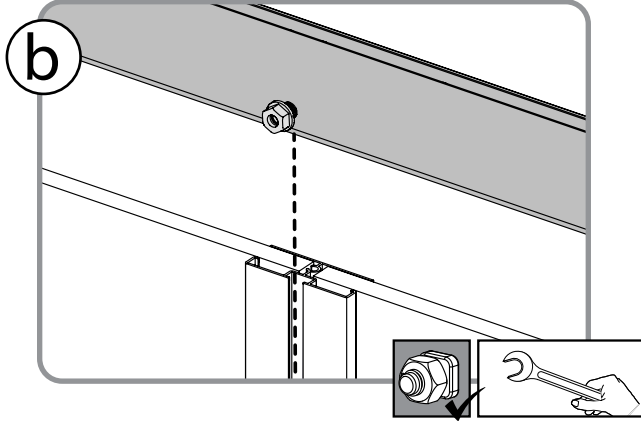
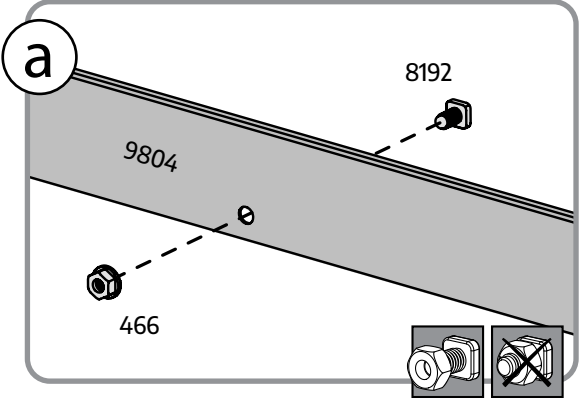
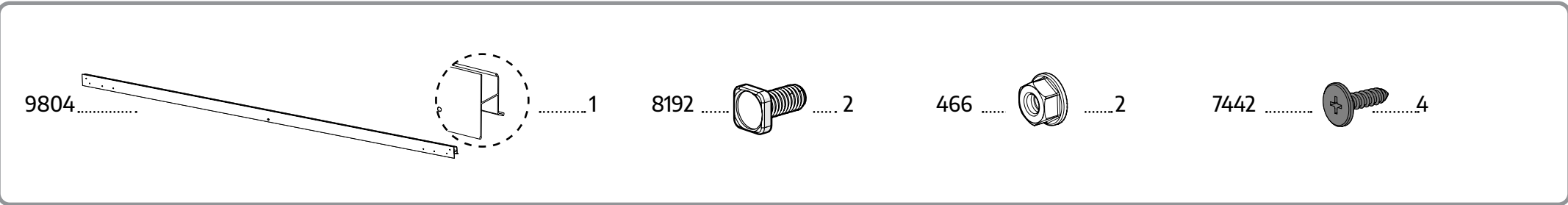
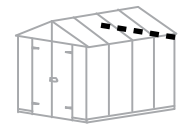


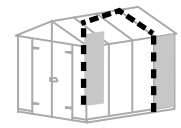








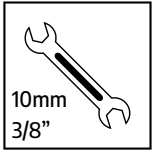
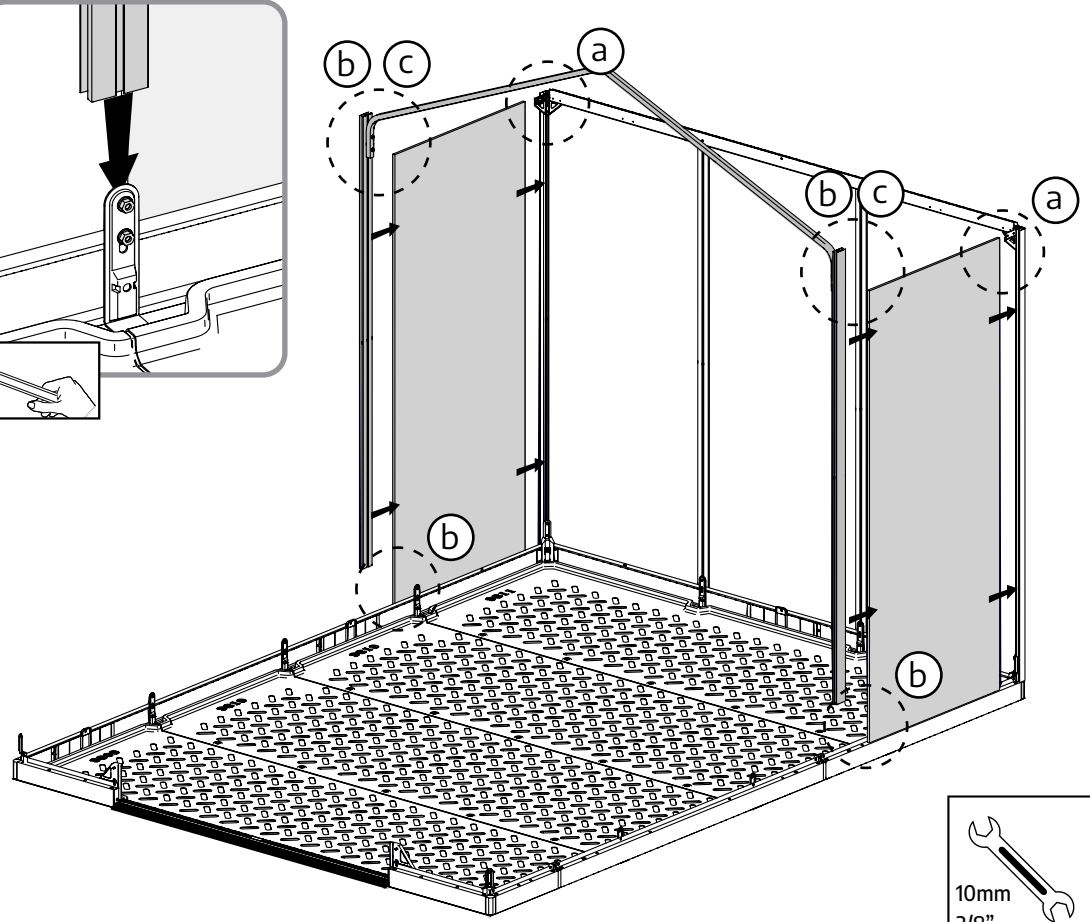
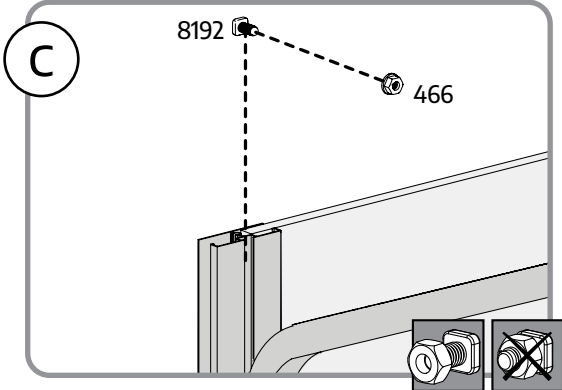
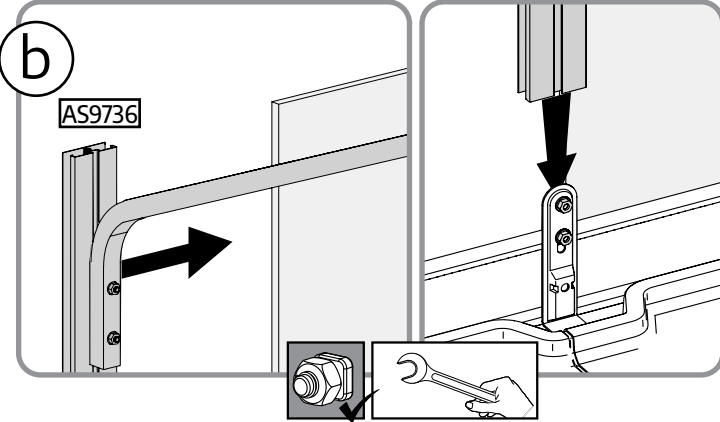
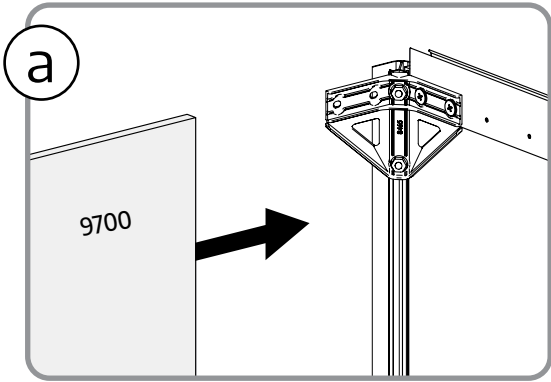


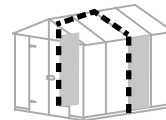


AS9736 1 9700 2

466 2

8192 2





AS9736.....1 9700.....2

466.....2

8192.....2

a

9700

b

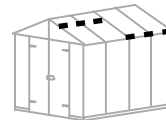
AS9736



c

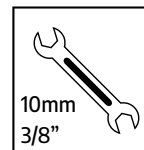
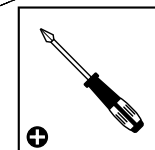
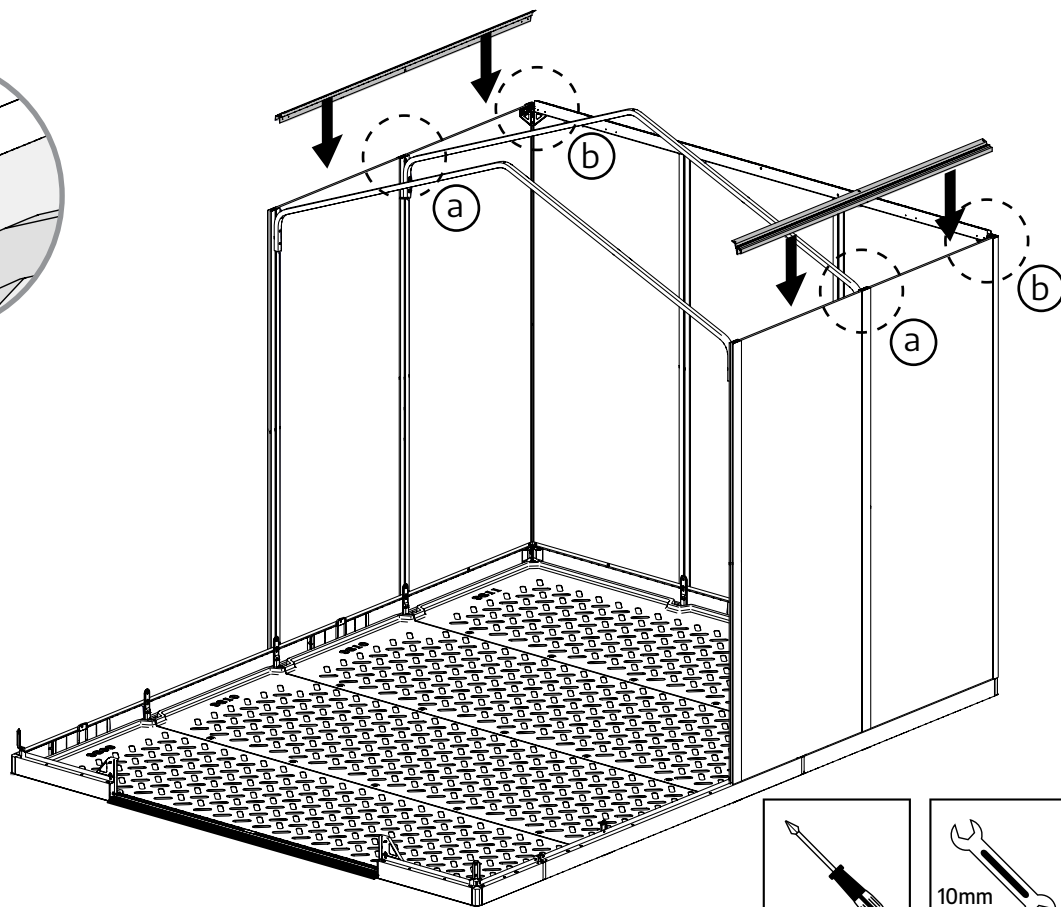
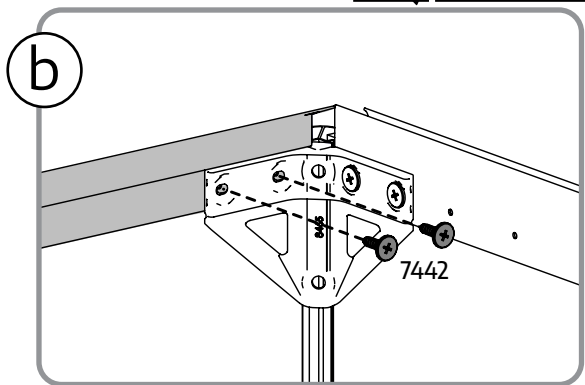
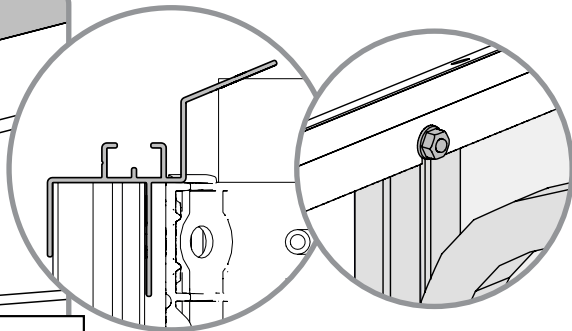
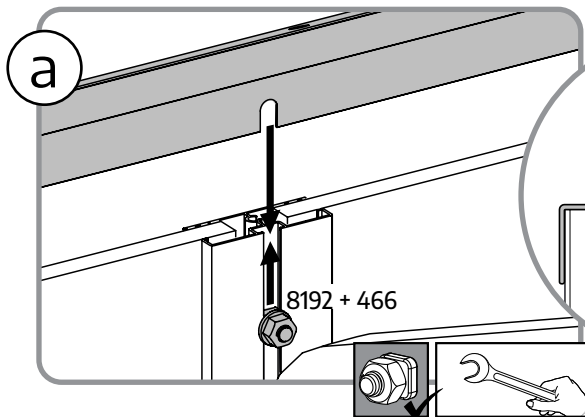
8192

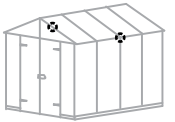
466

10mm
3/8"

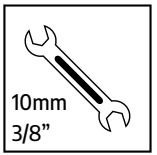
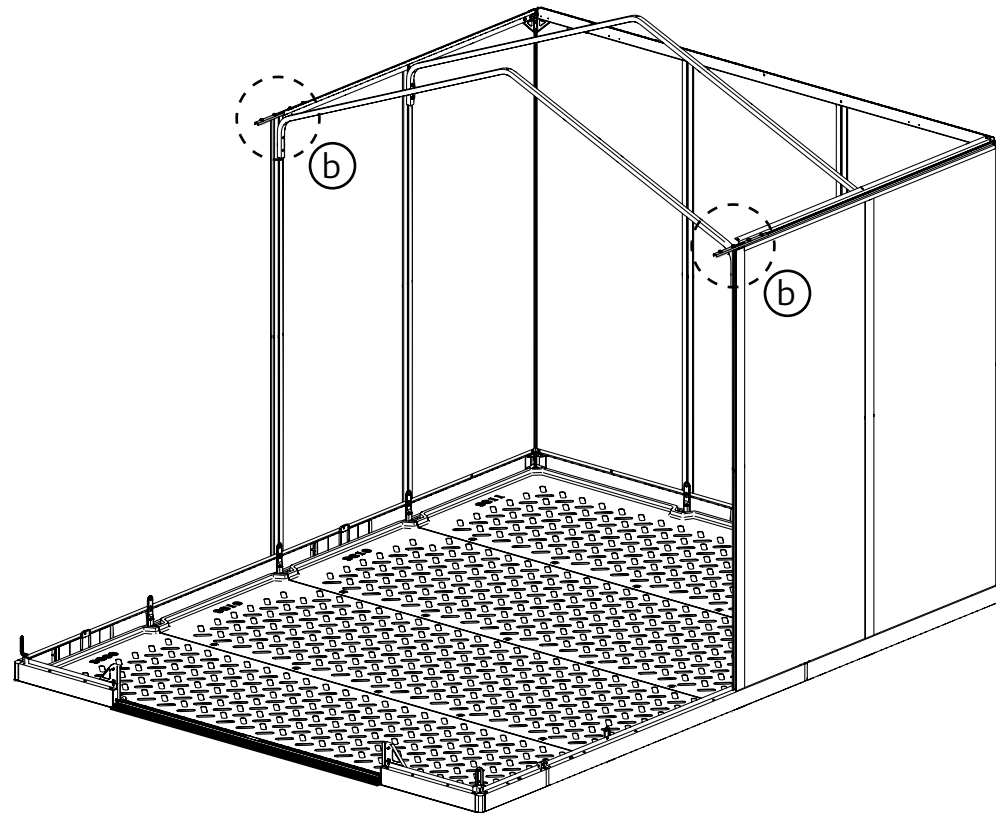
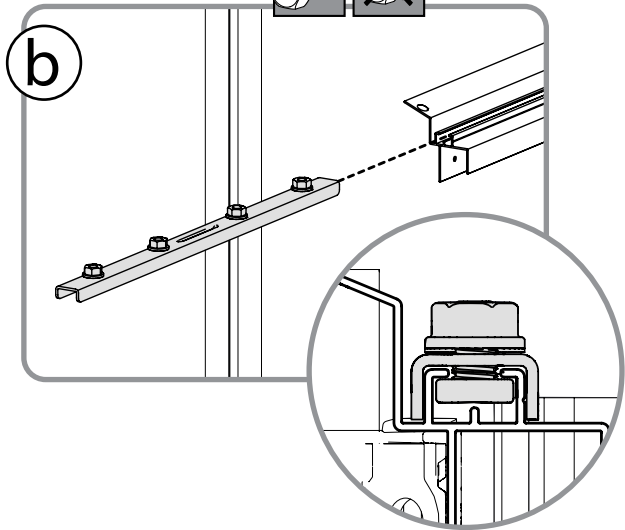
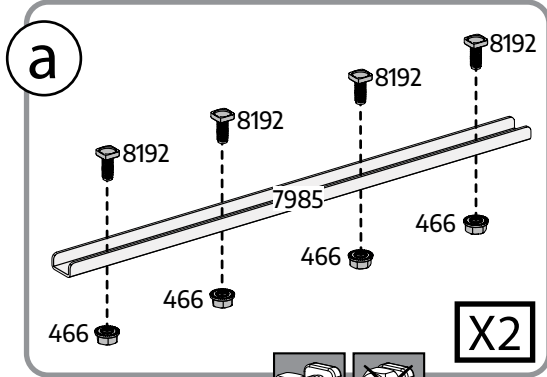


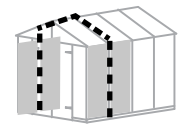
7977  2 7442  4





7985..... 2 466..... 8 8192..... 8





AS9736.....1 9700.....4

466.....2

8192.....2

a

9700

b

AS9736

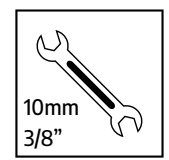
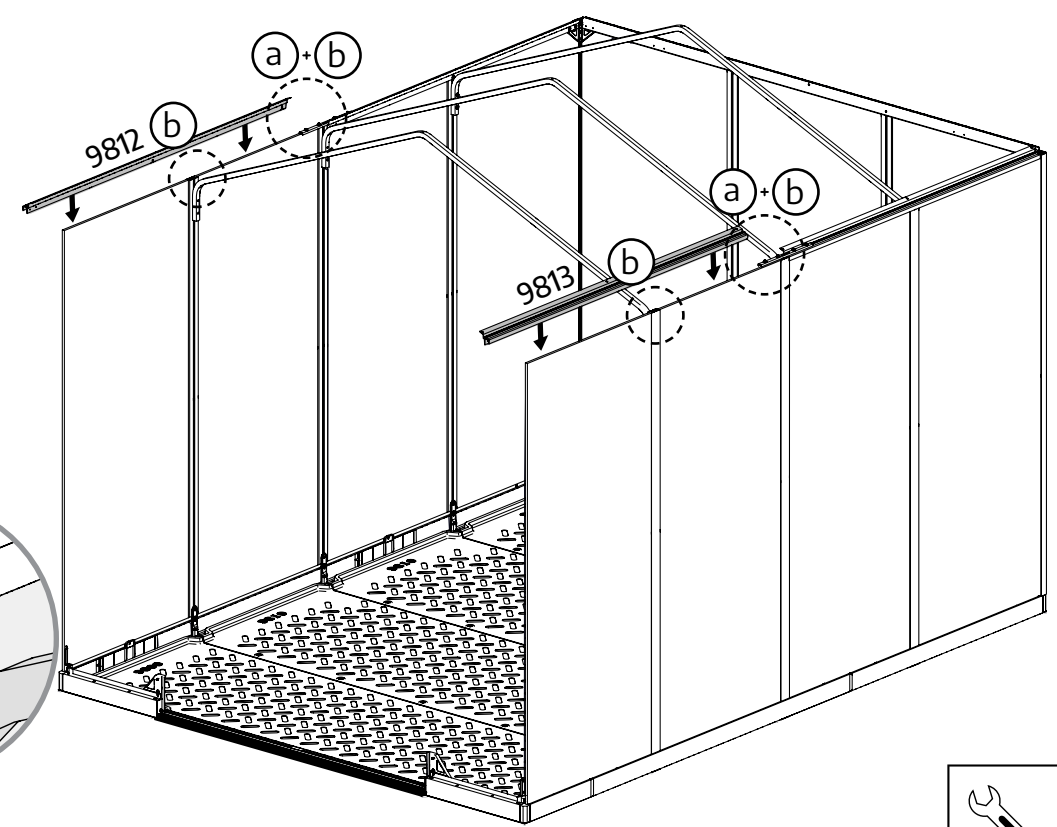
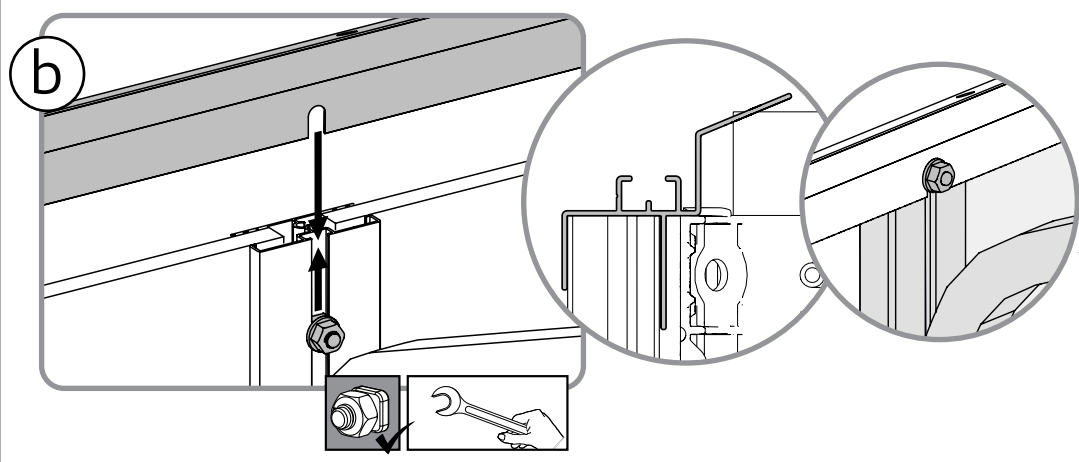
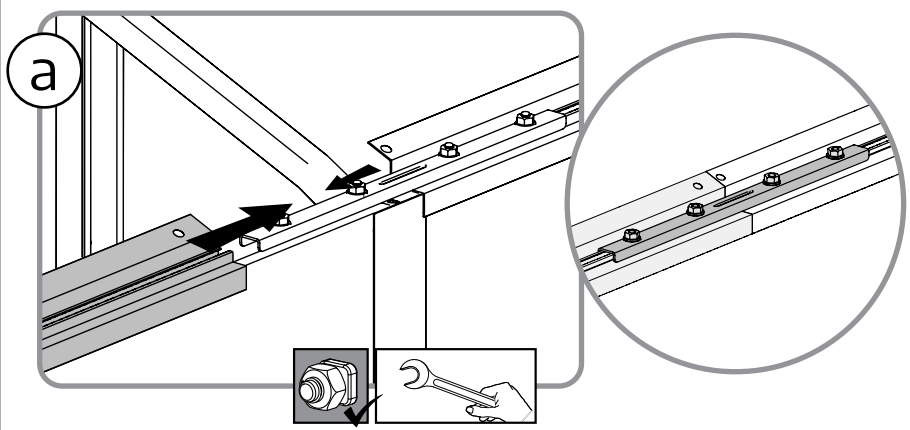
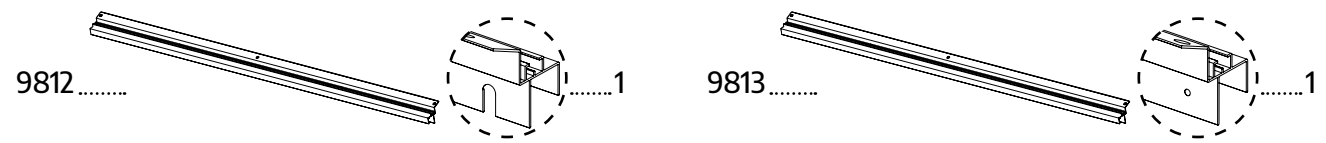
c

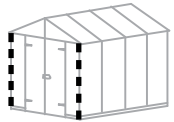
8192

466

a + b + c

10mm
3/8"





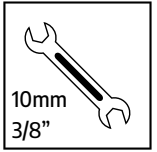
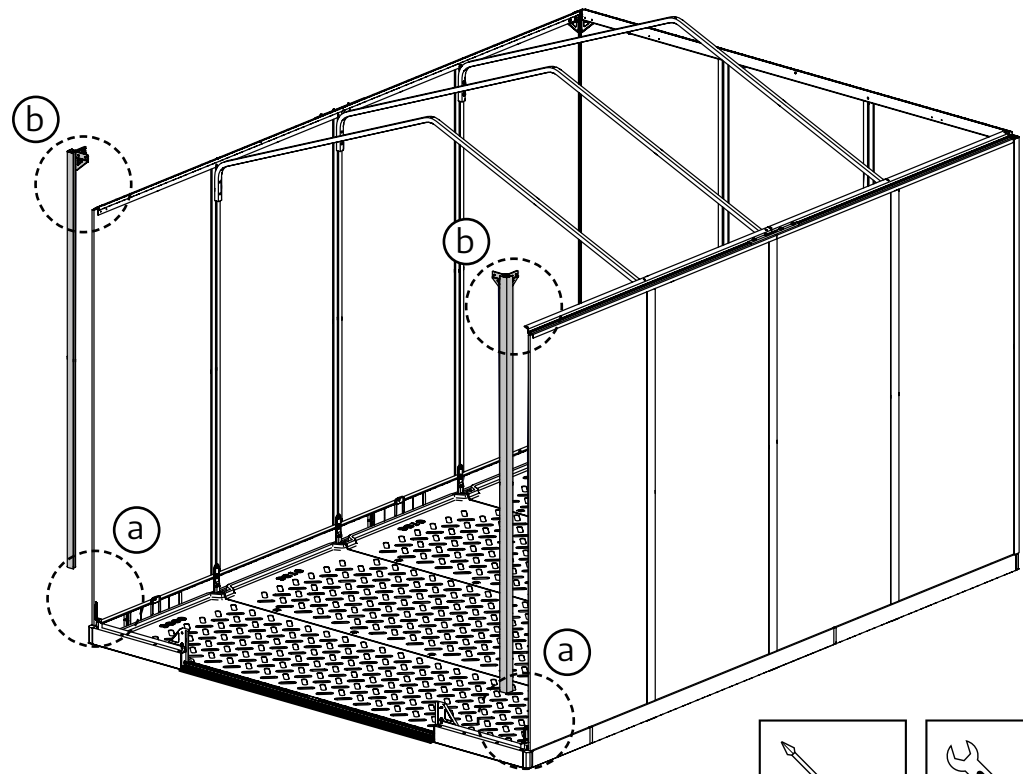
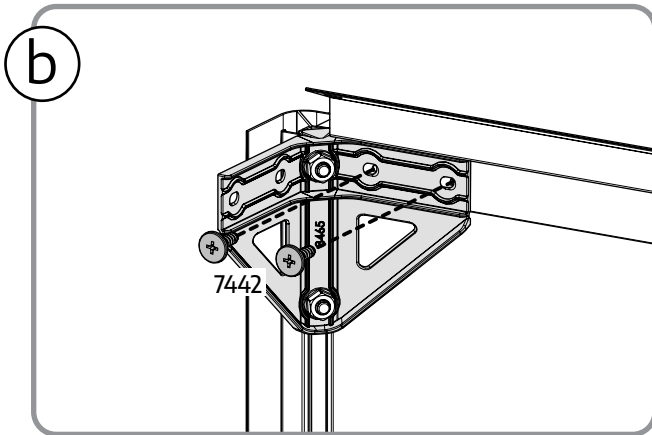
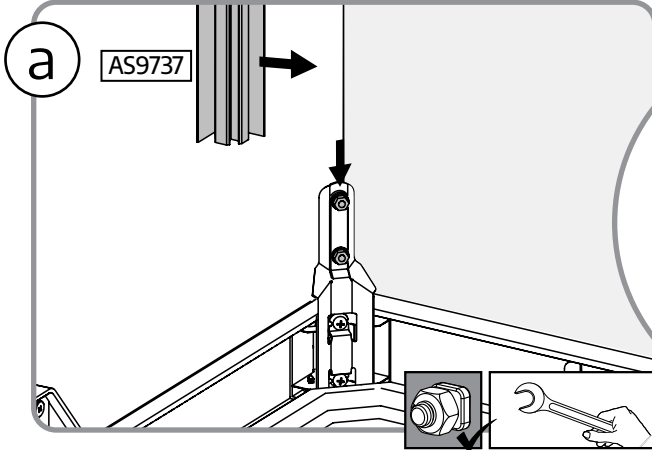
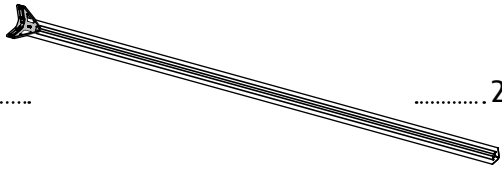
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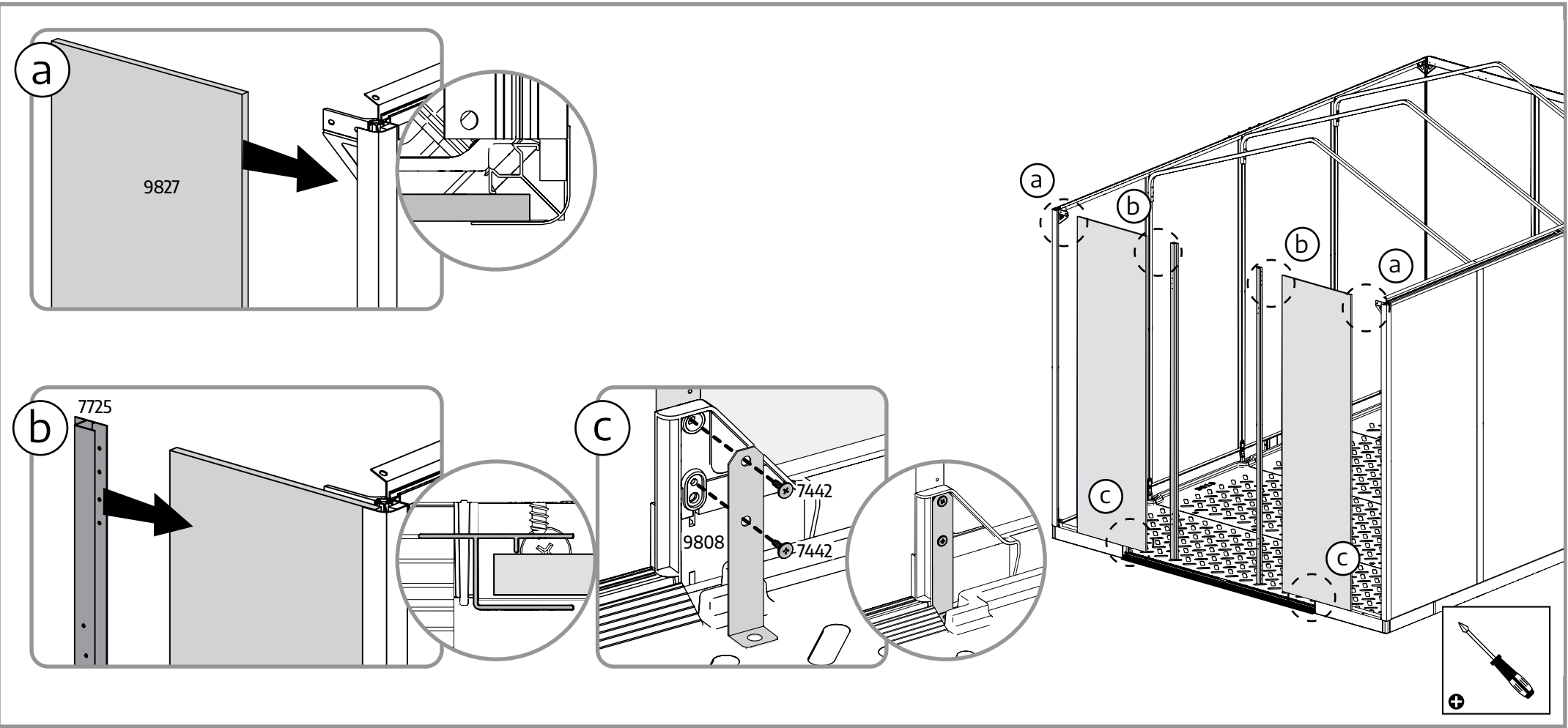
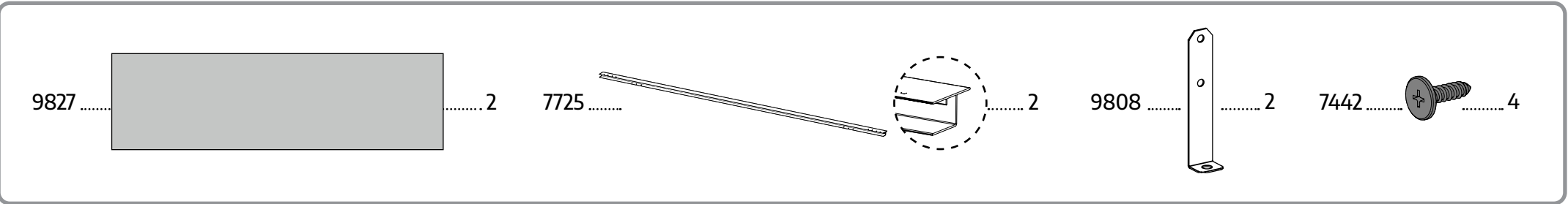
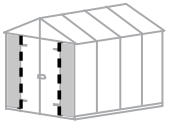
.....2

7442.....

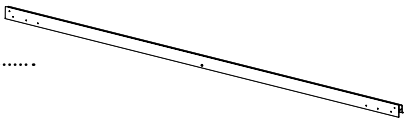
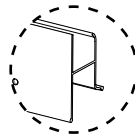

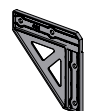
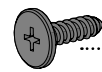


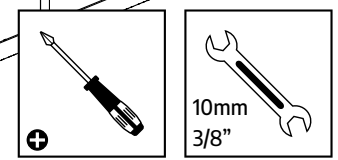
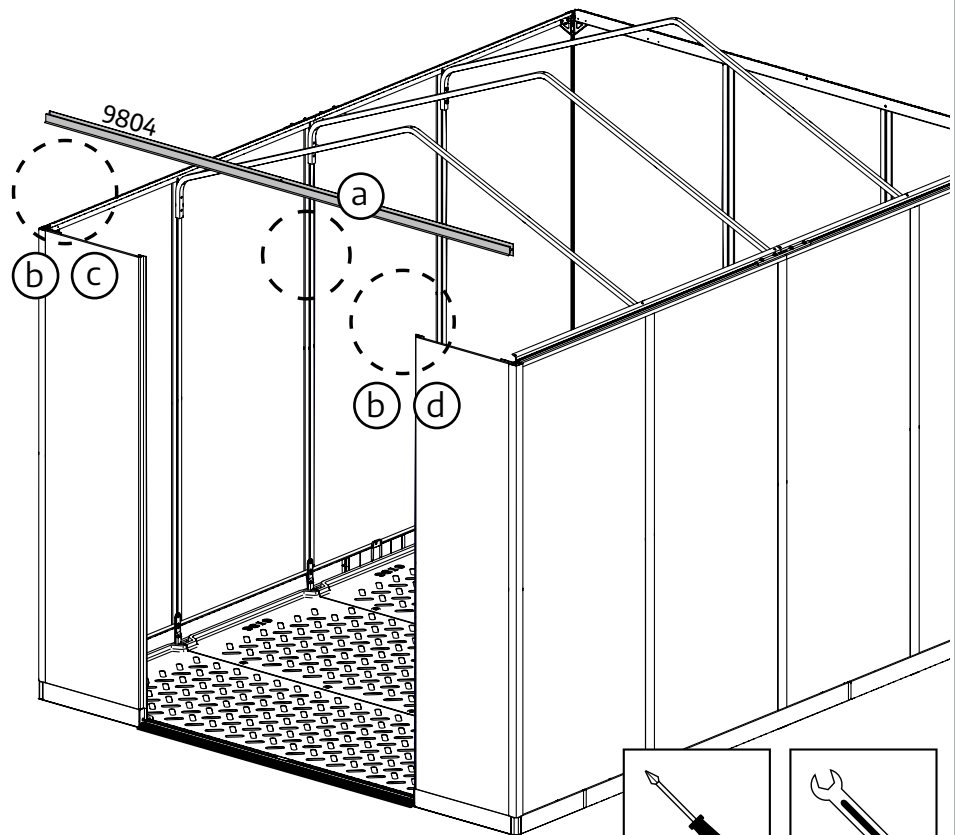
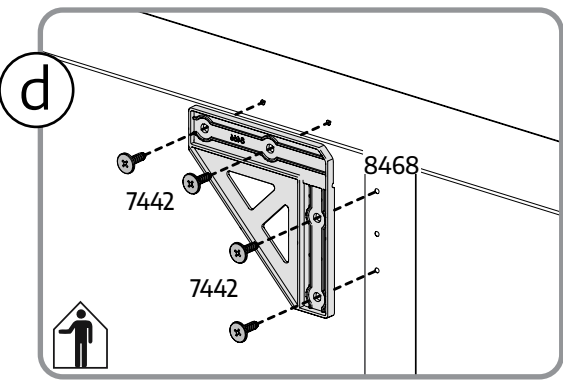
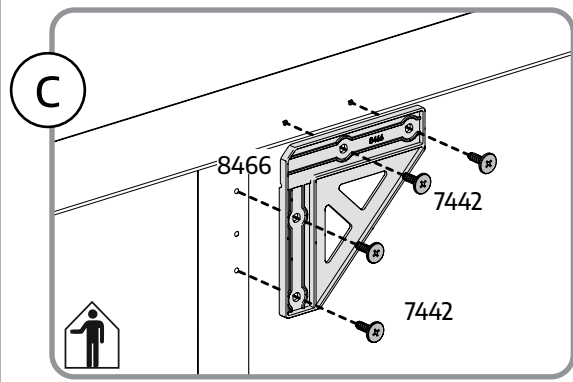
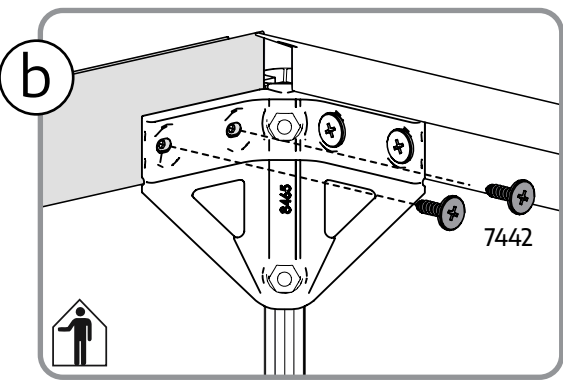
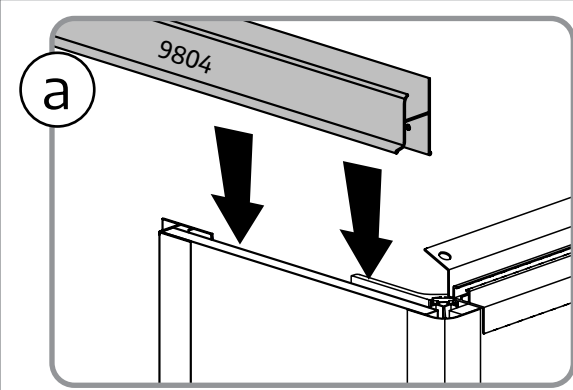
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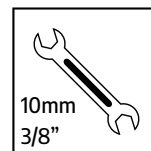
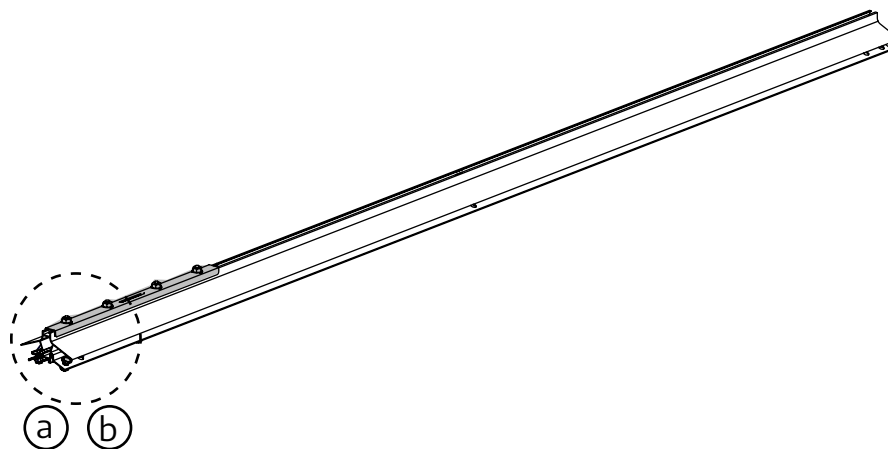
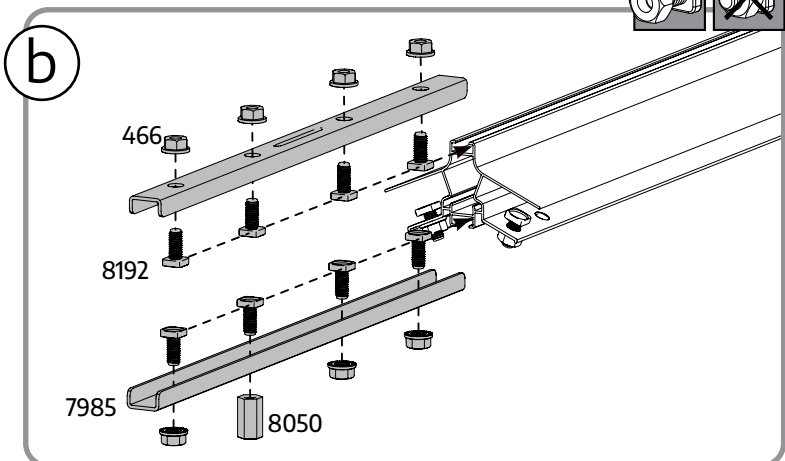
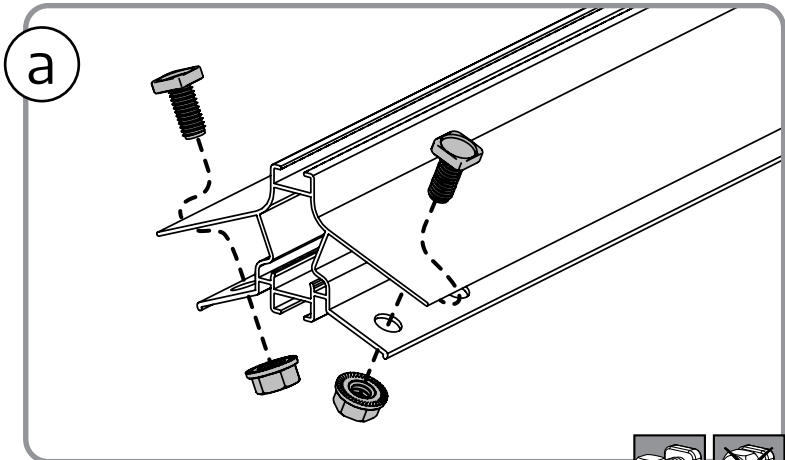
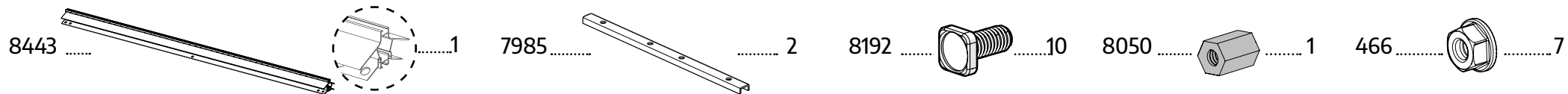






9804..........1 .....1 8466..........1 8468..........1 7442..........12





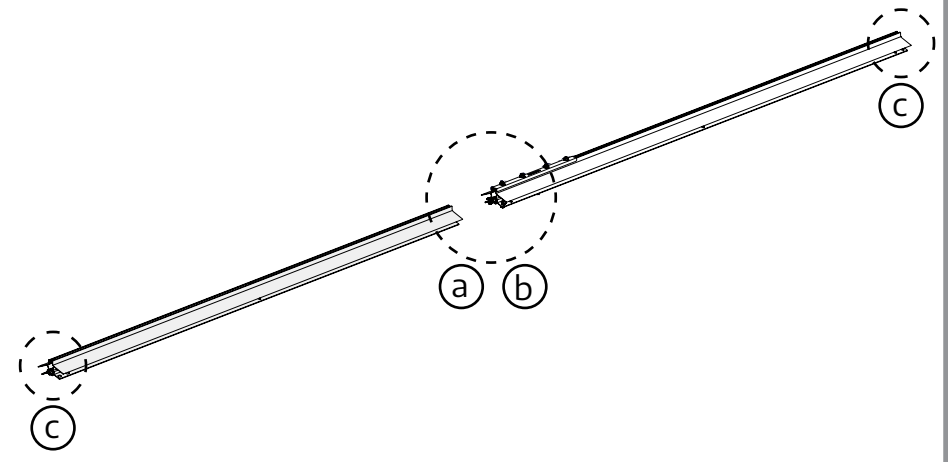
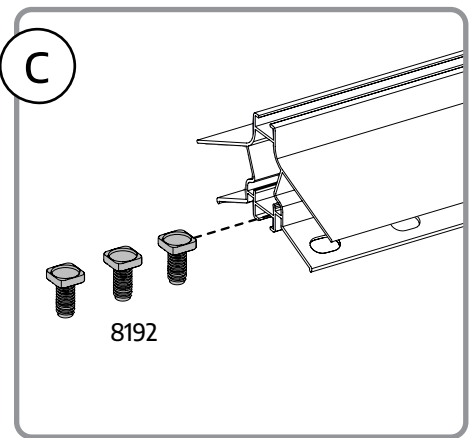
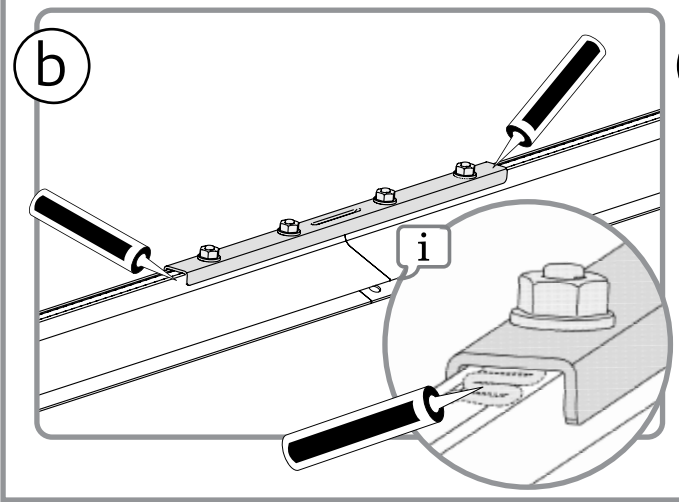
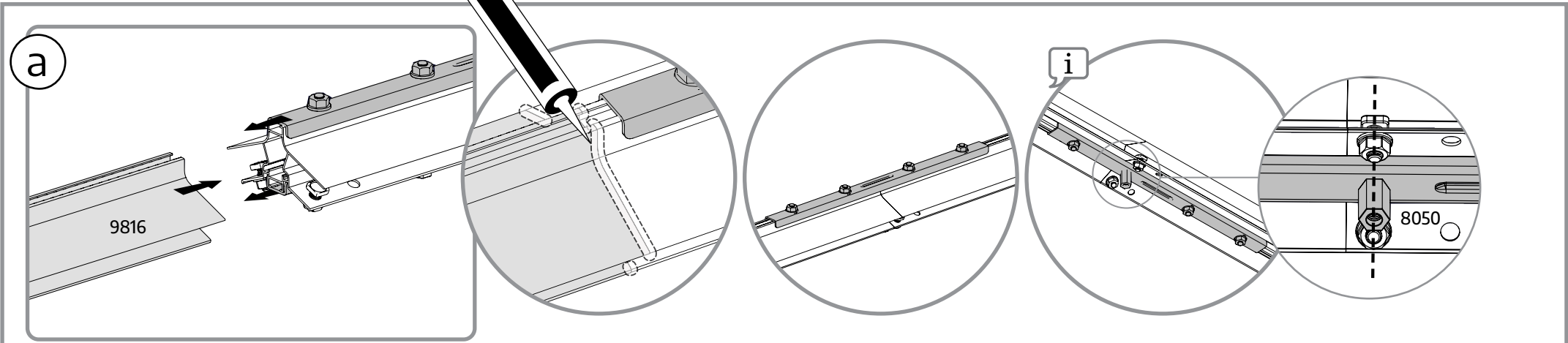
26



Please apply silicone (caulk) sealant at the connection between both Aluminum profiles (diagram a+c), in order to prevent water from seeping in.

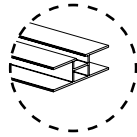


Nut #8050 should be positioned according to the perforation in the profile, as shown in the marked round figure!





9824



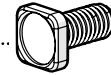
.....2

466

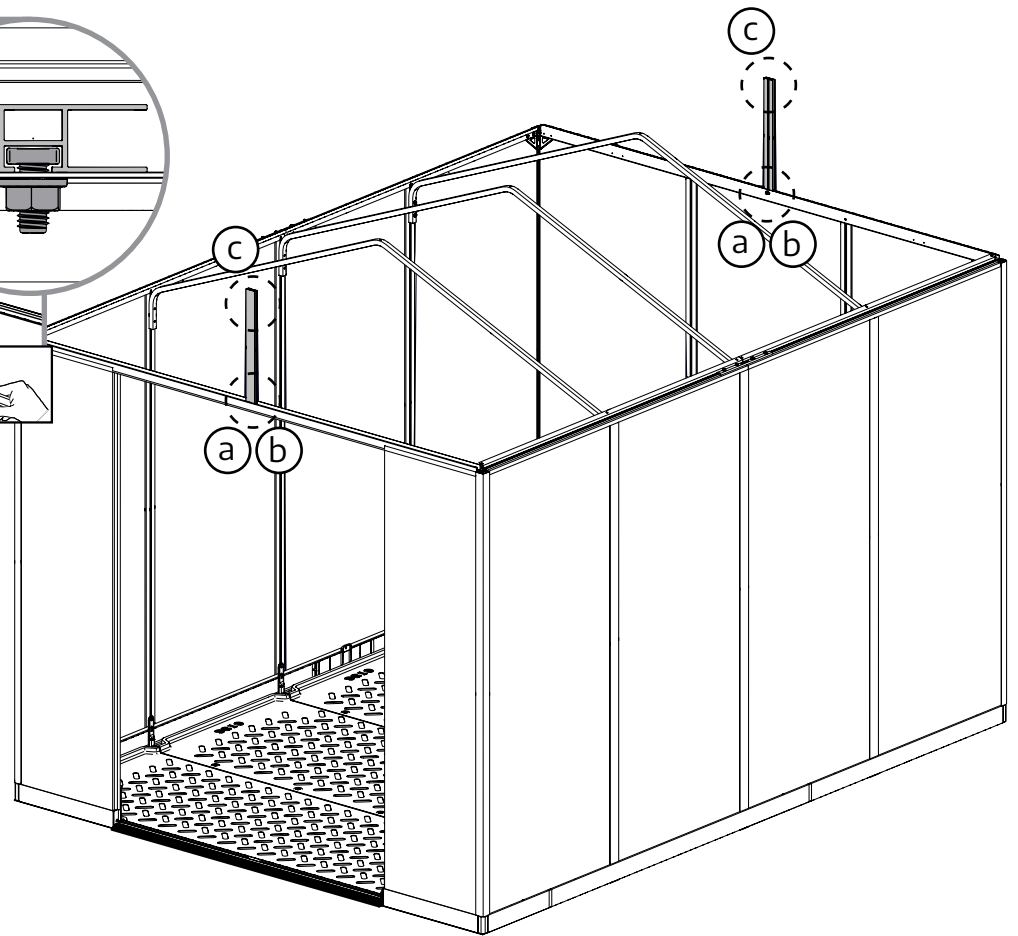
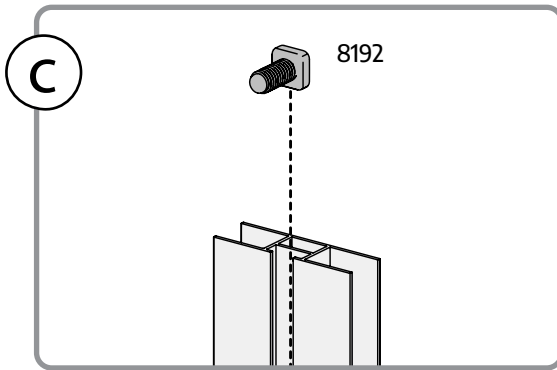
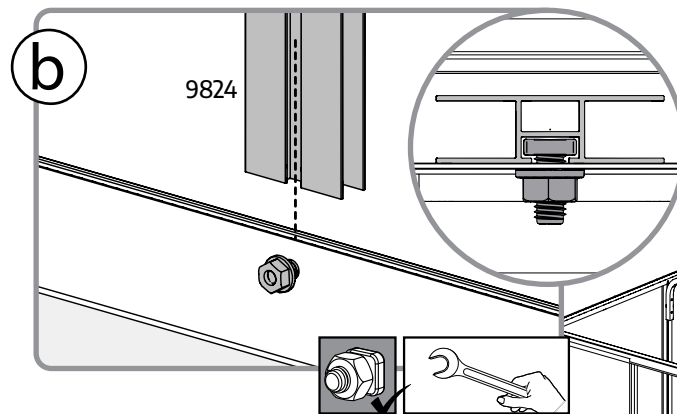
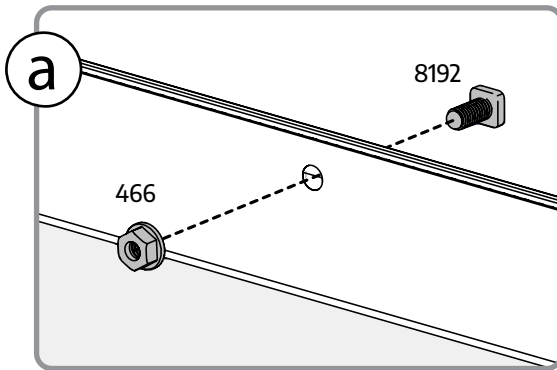


.....2

8192

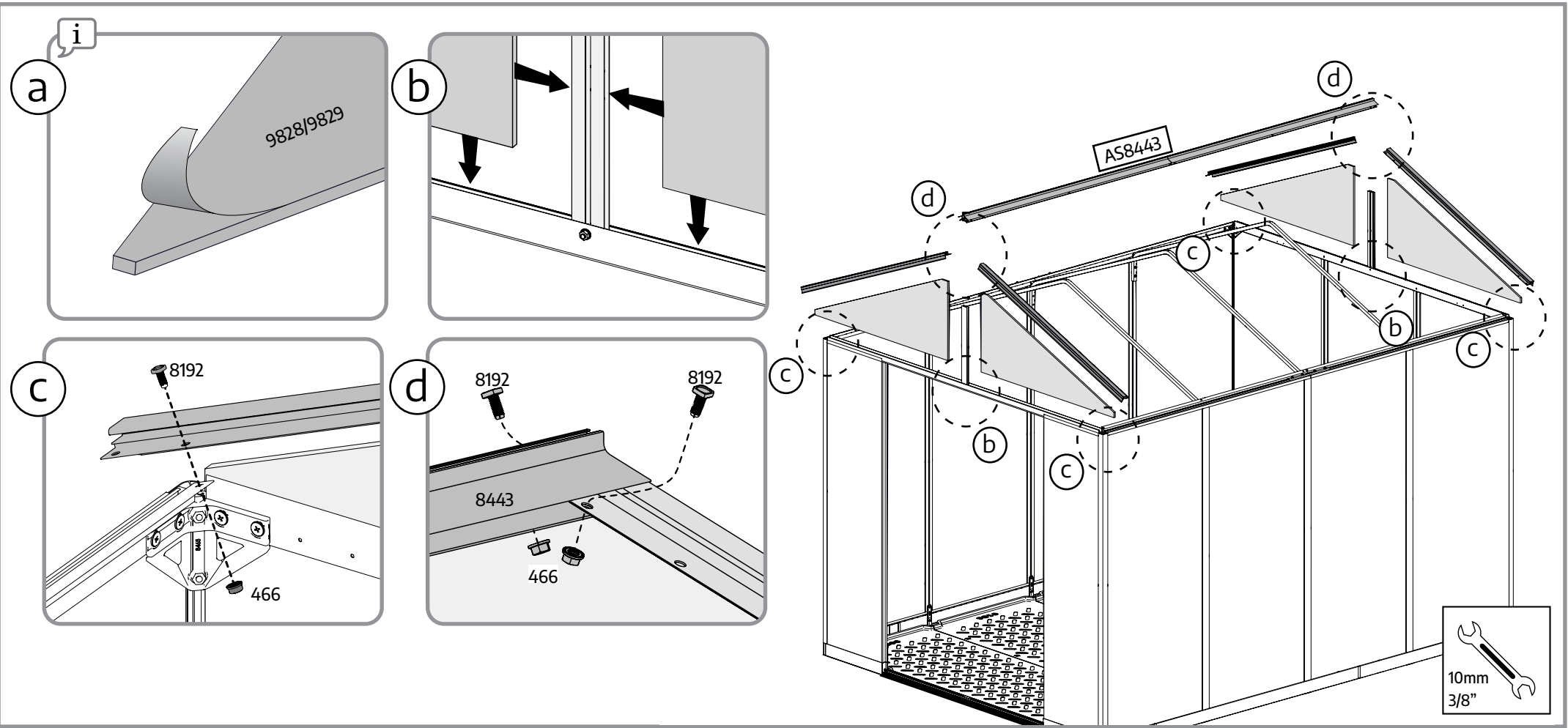
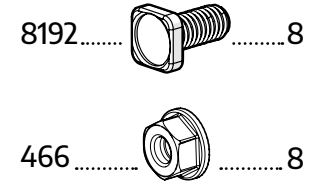
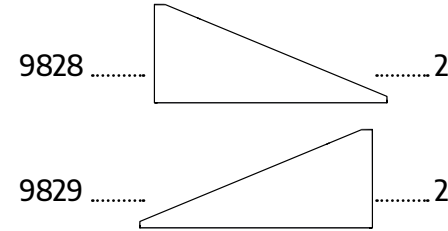
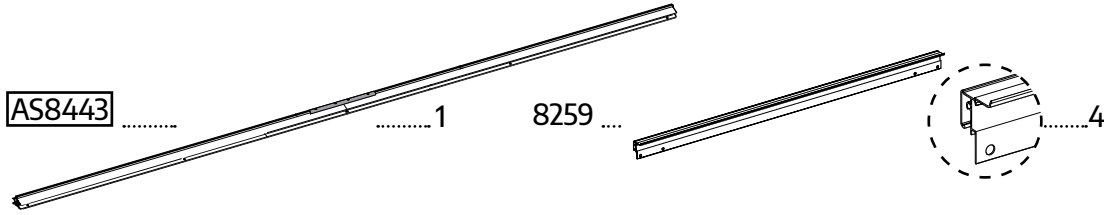
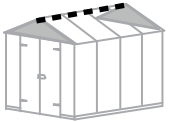


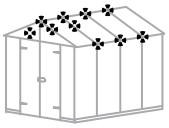
.....4



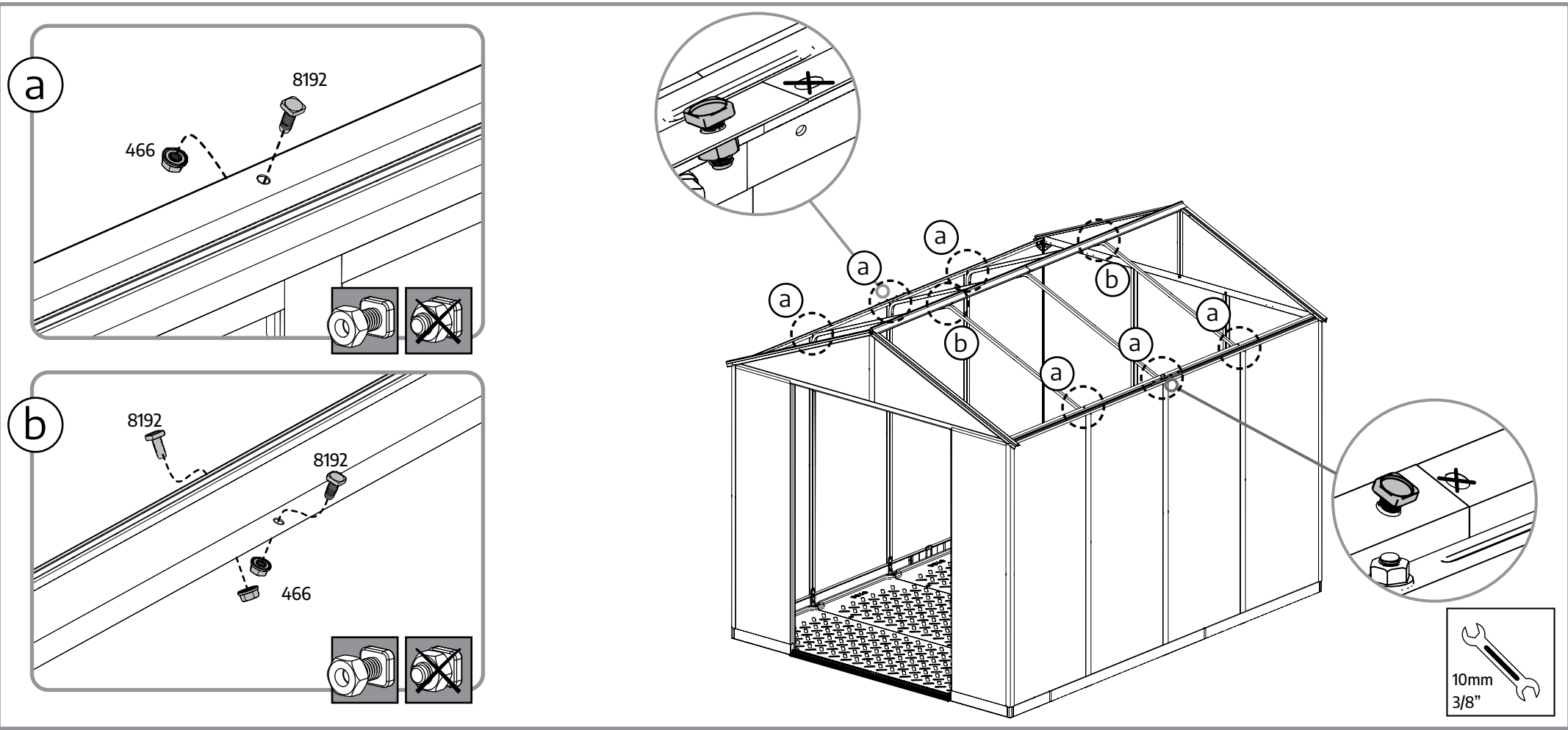


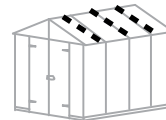
Remove plastic film from the panel **if exist!**



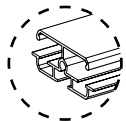


8192.....10 466.....10



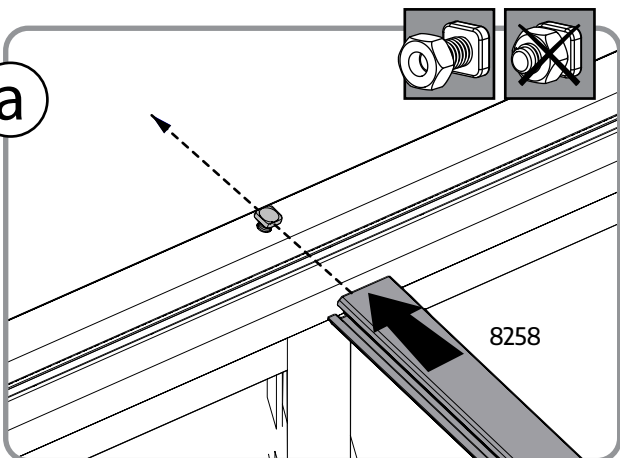


8258



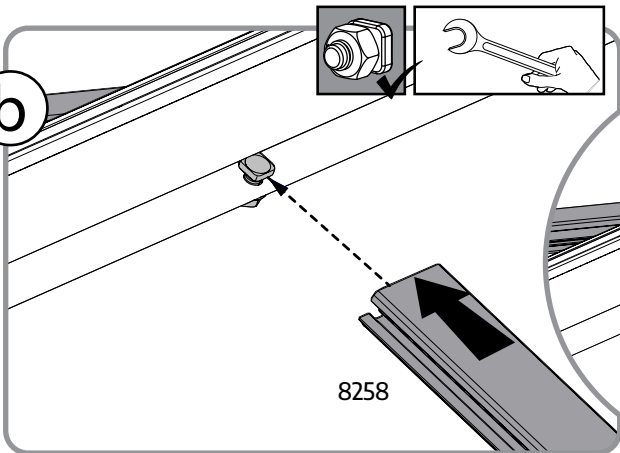
.....6

a

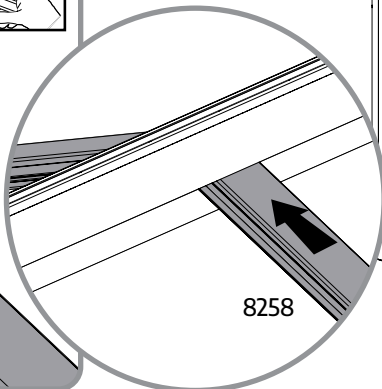


8258

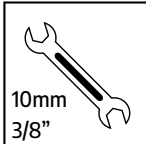
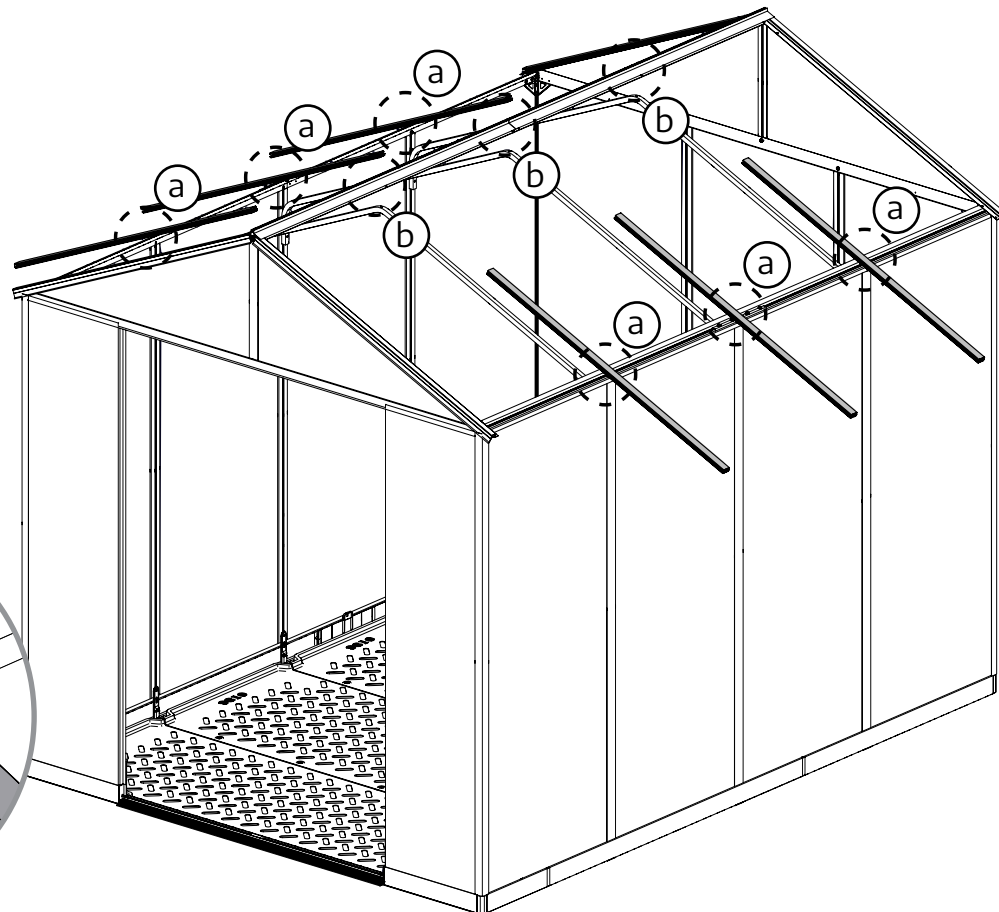
b



8258



8258

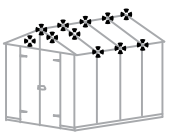


31

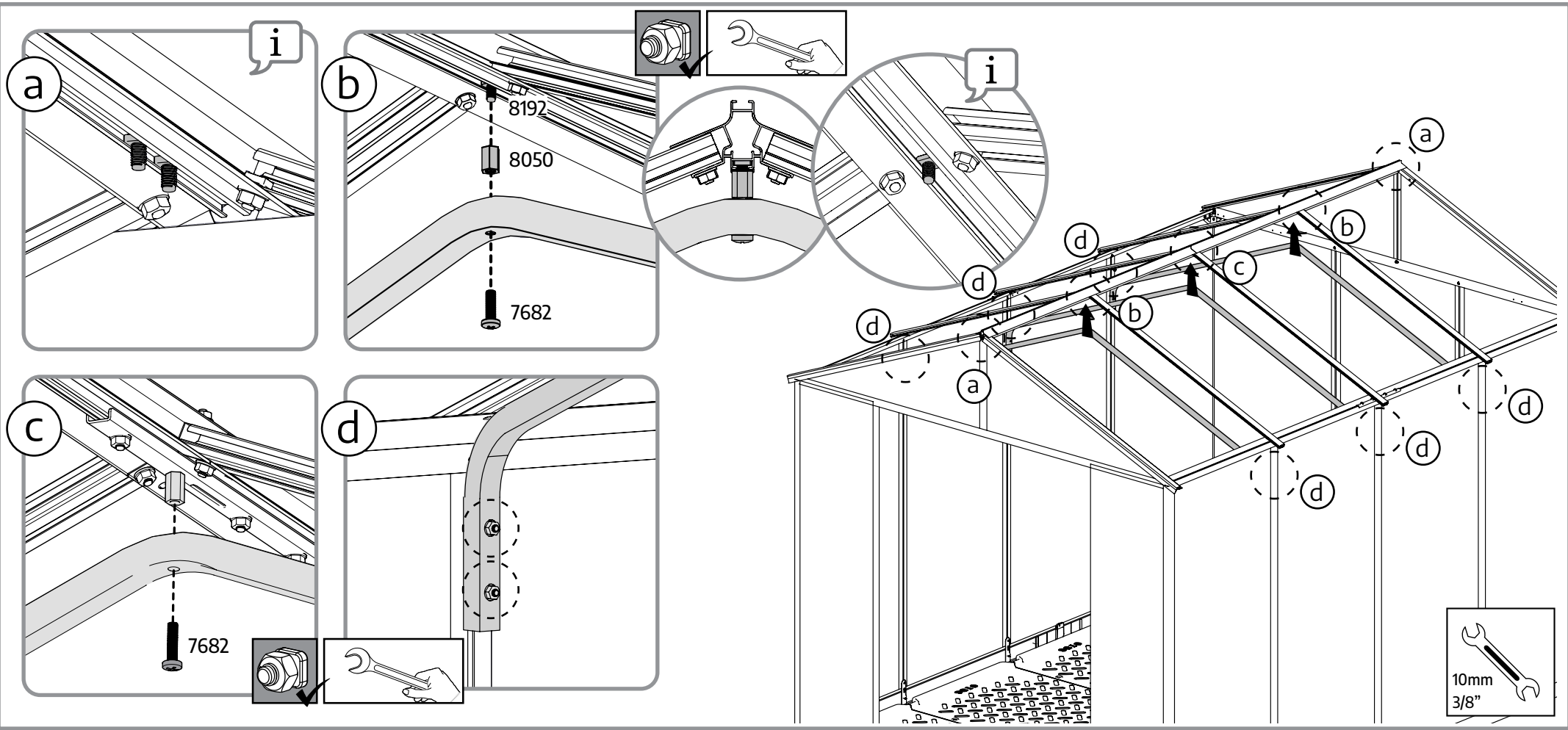
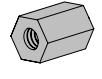
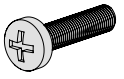


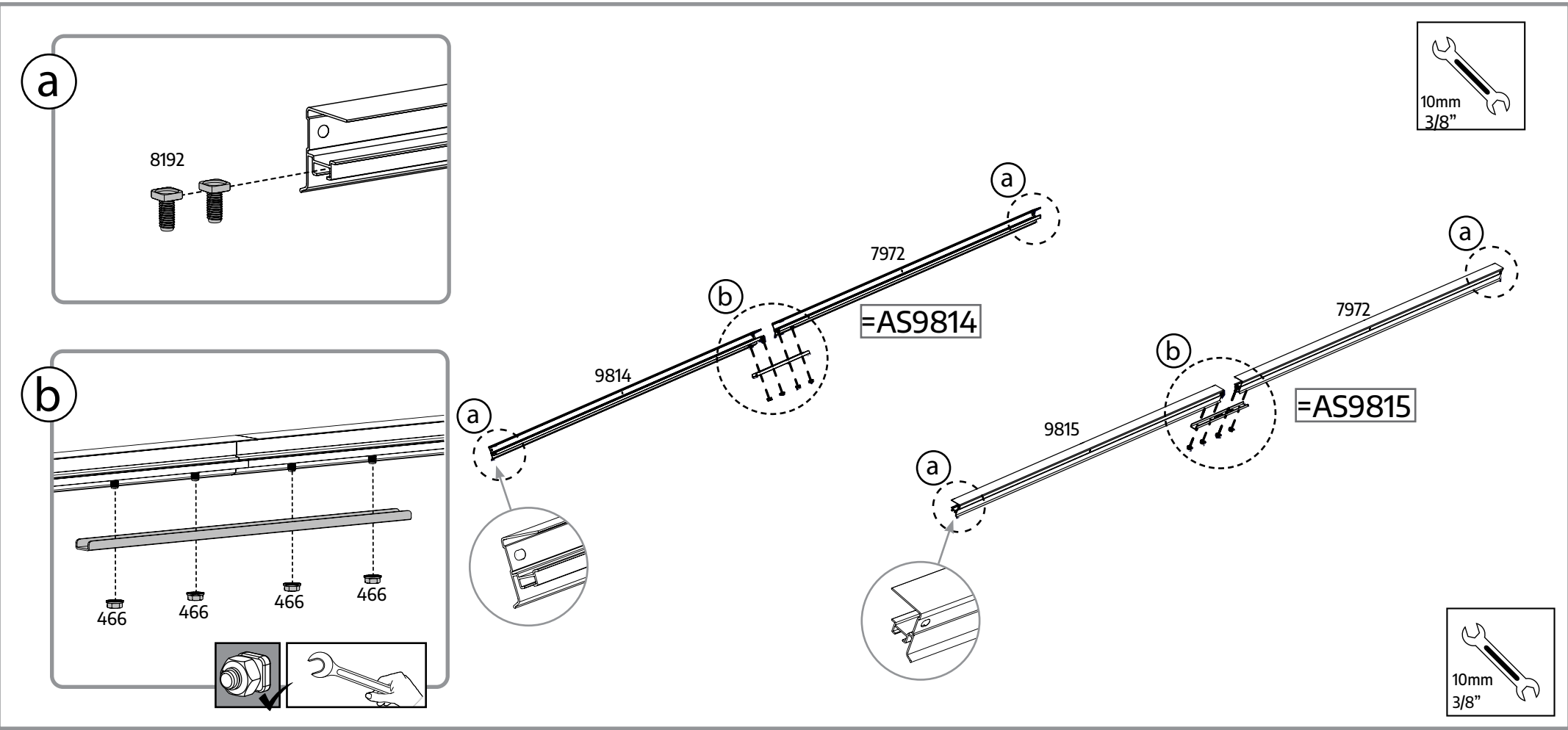
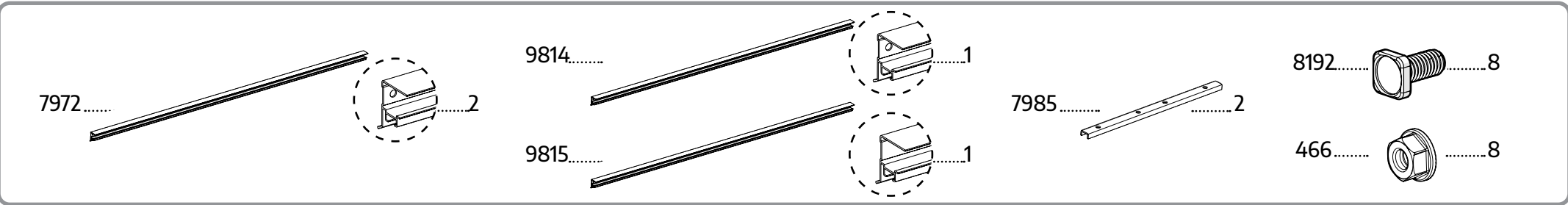
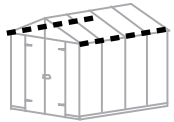
Leave two screw (8192) at each end of the central profile for use in step 43 (see Figure a)

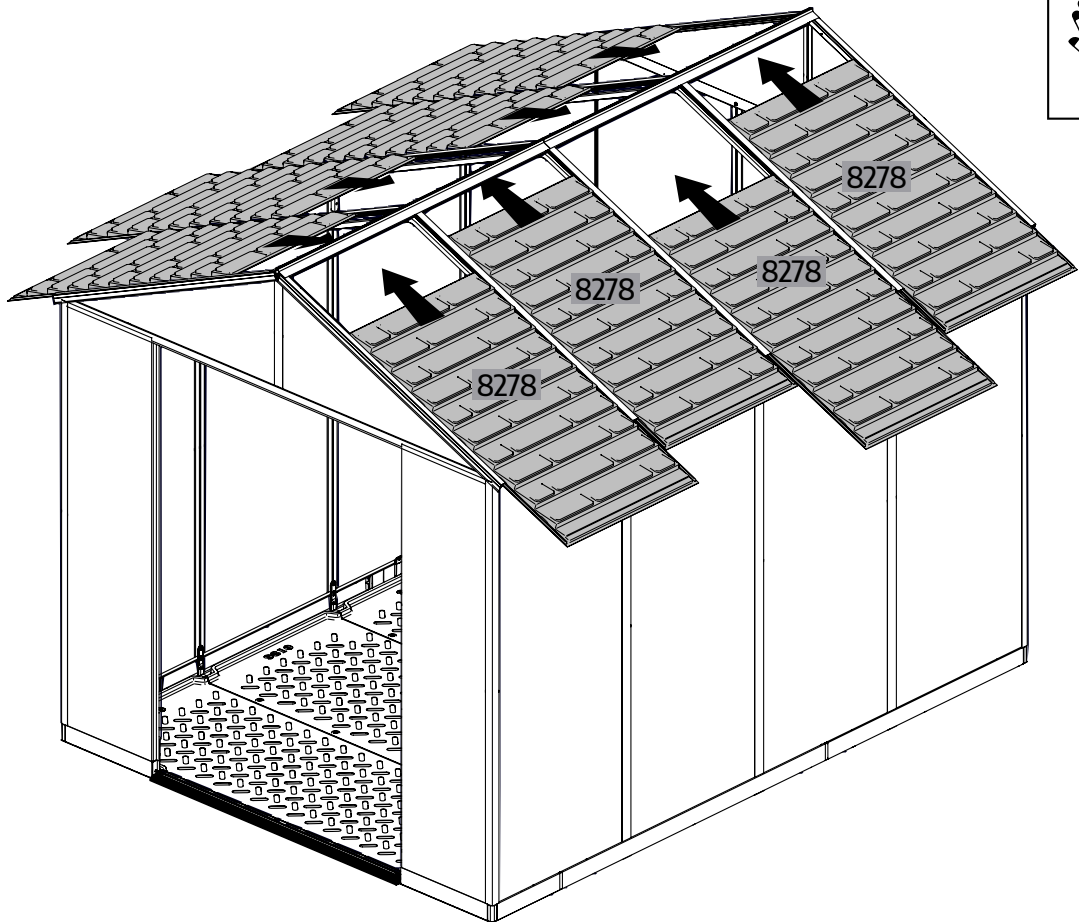
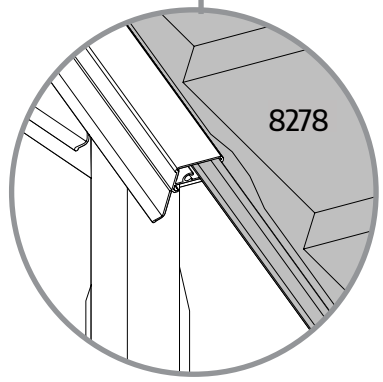
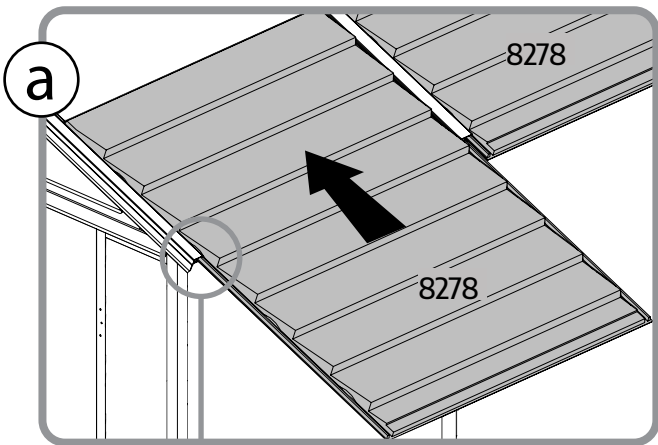
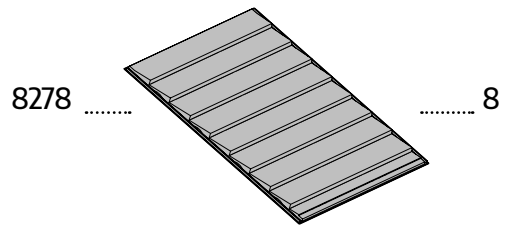
Screw (8192) should be placed between the profiles 8258 as shown in the marked round figure (!).

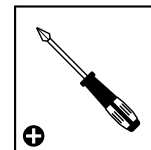
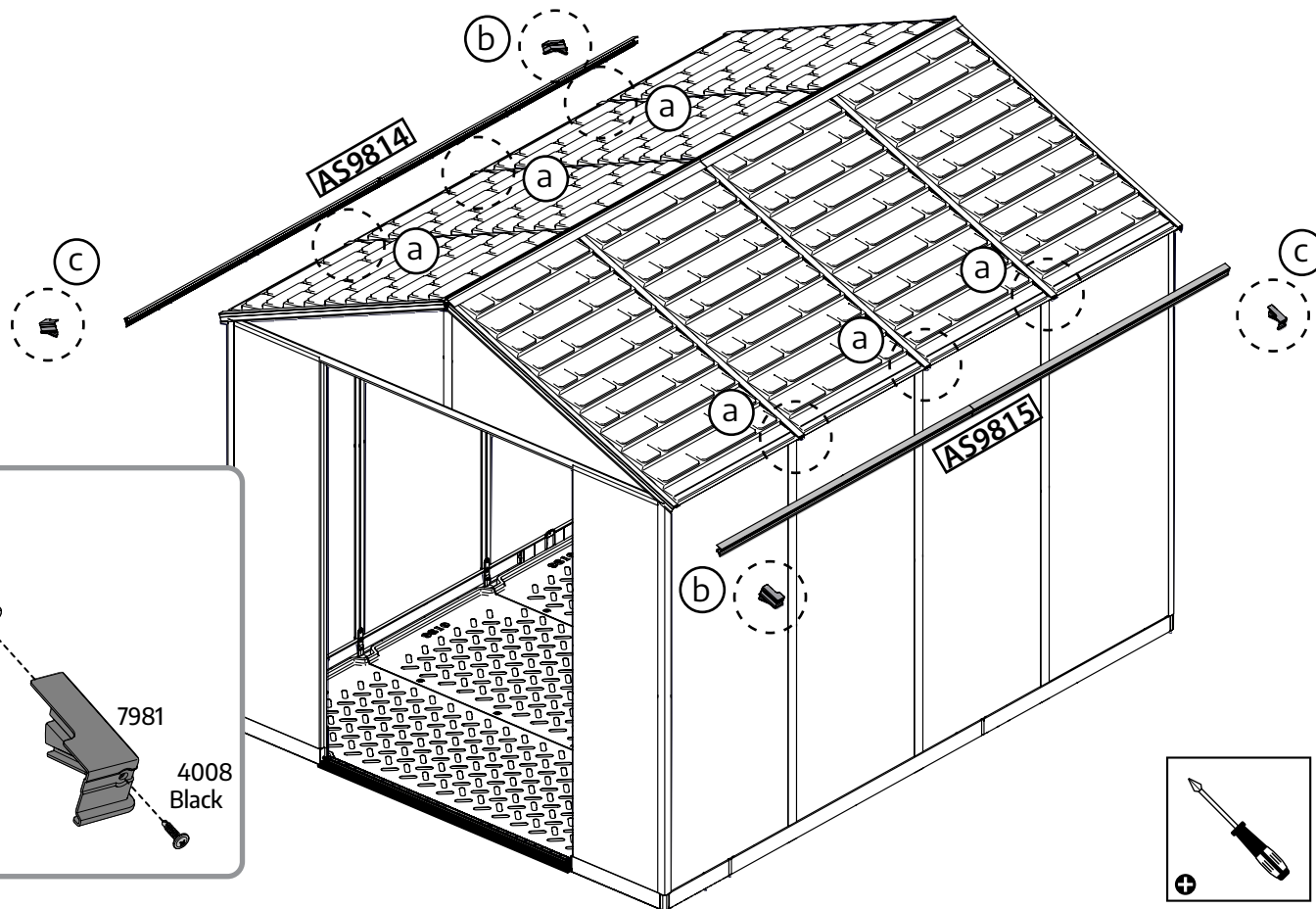
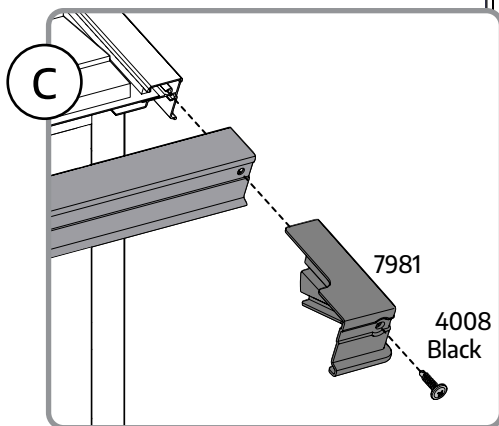
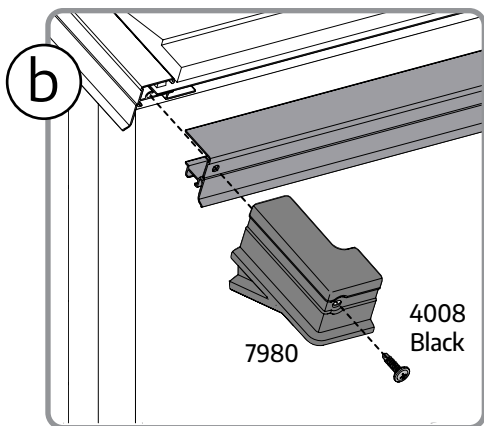
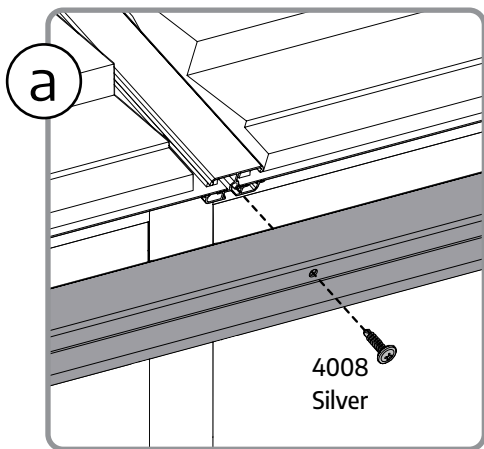
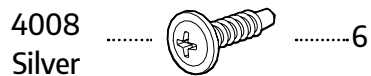
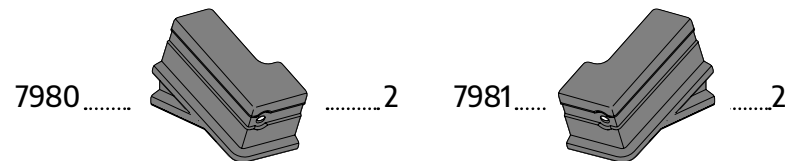
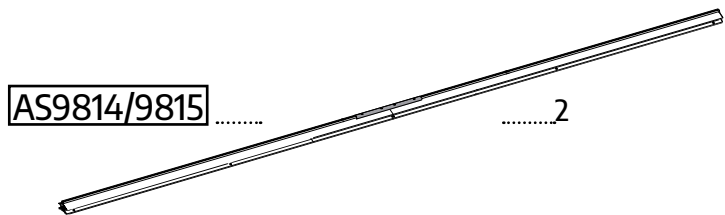
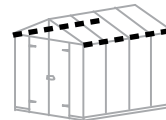


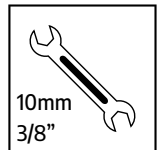
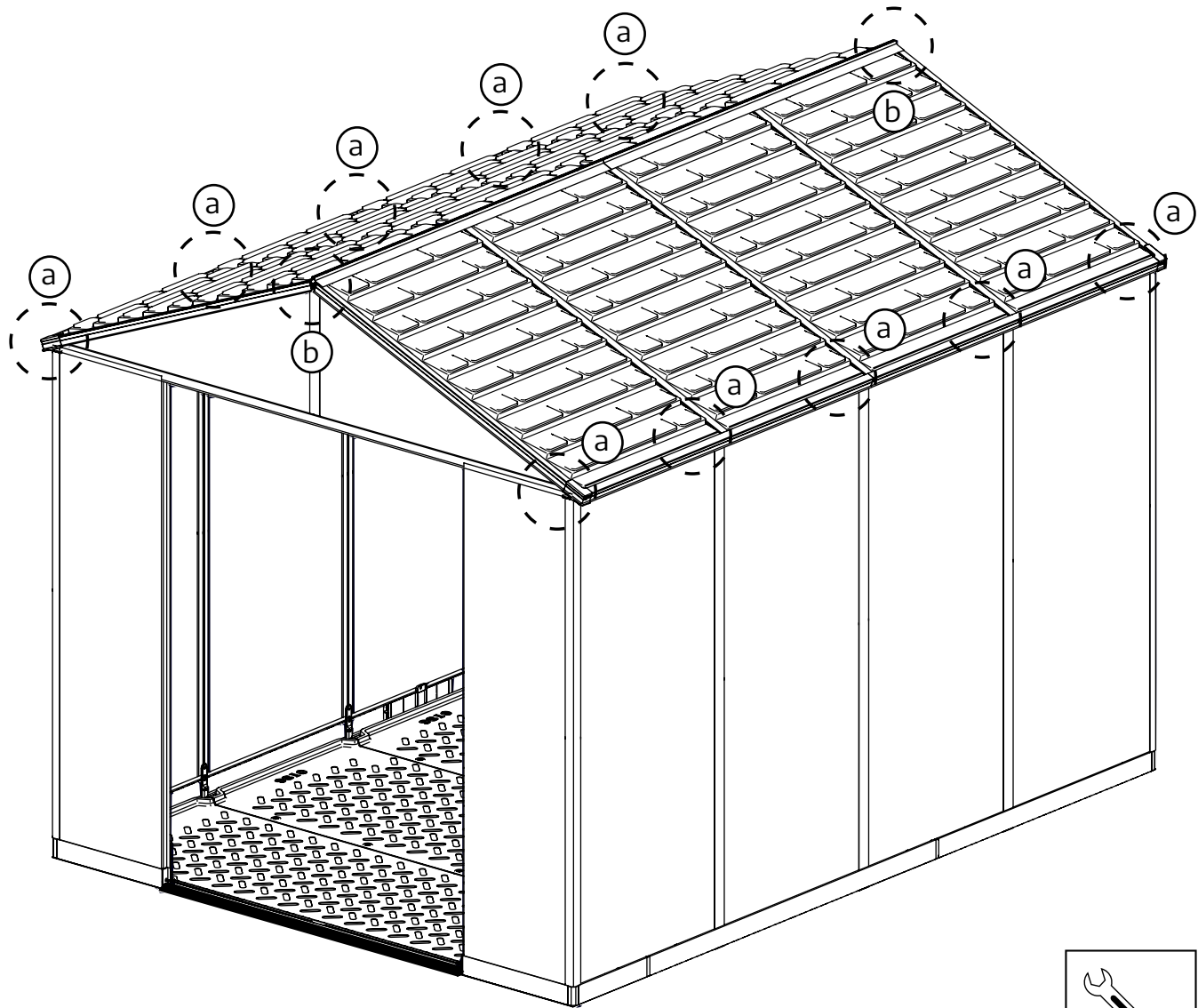
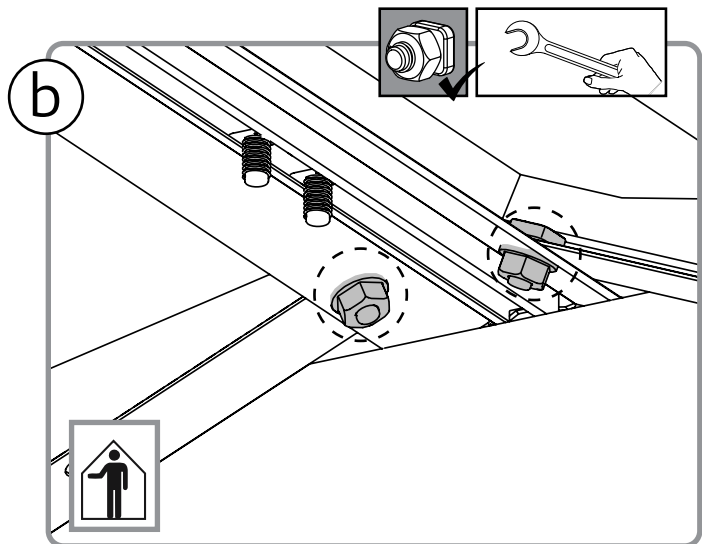
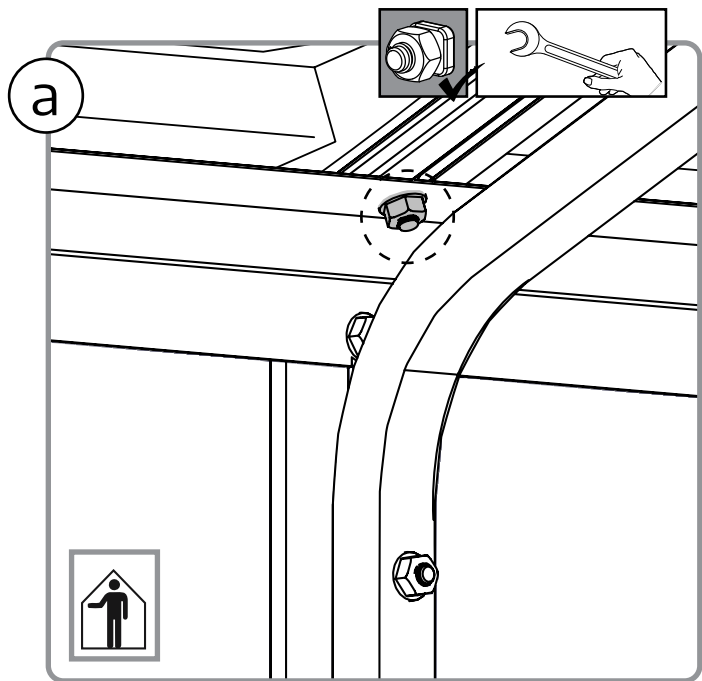
7682 3 8050..... 2

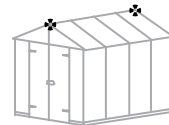












4008 4
Black

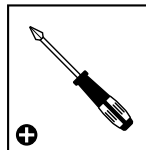
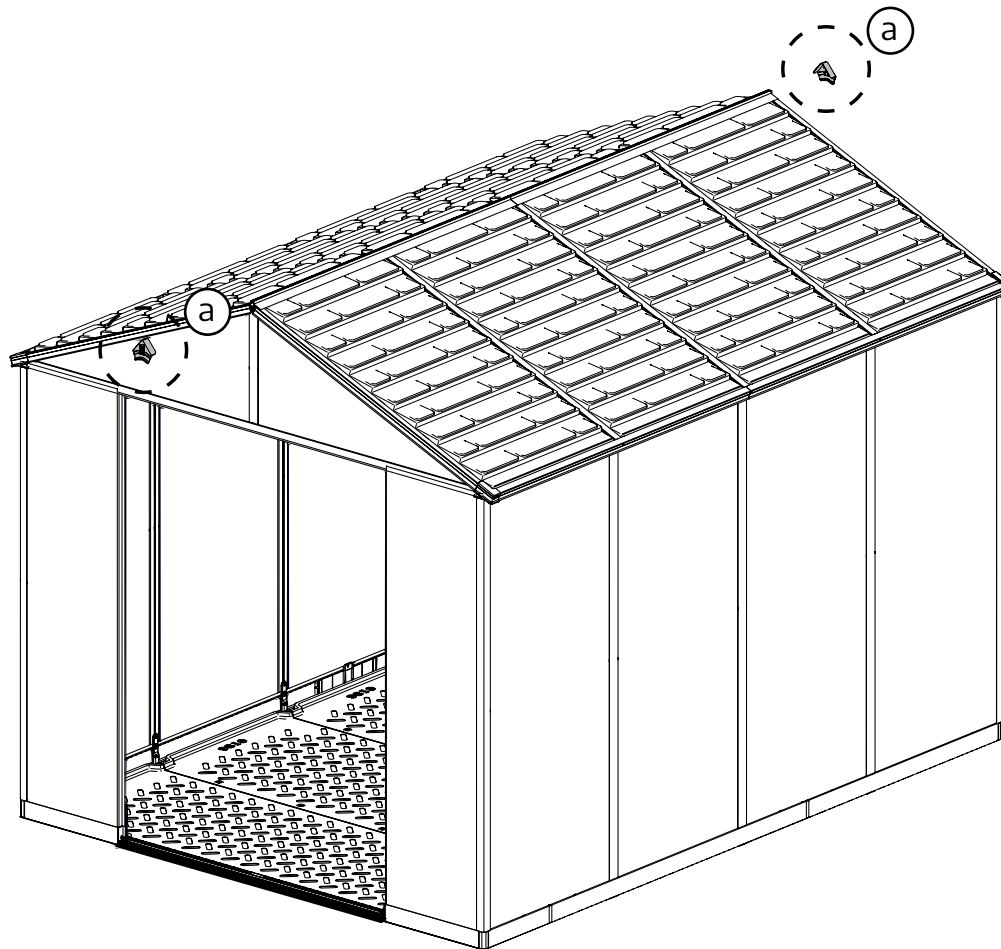
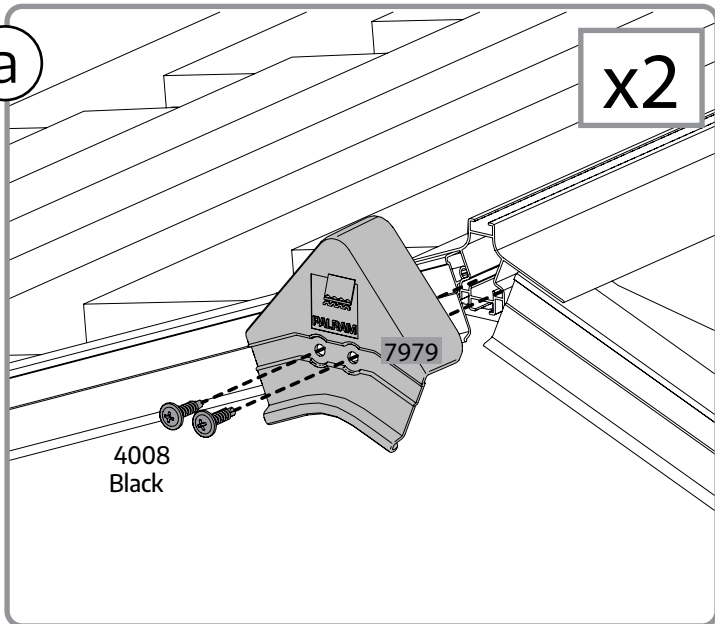


7979 2

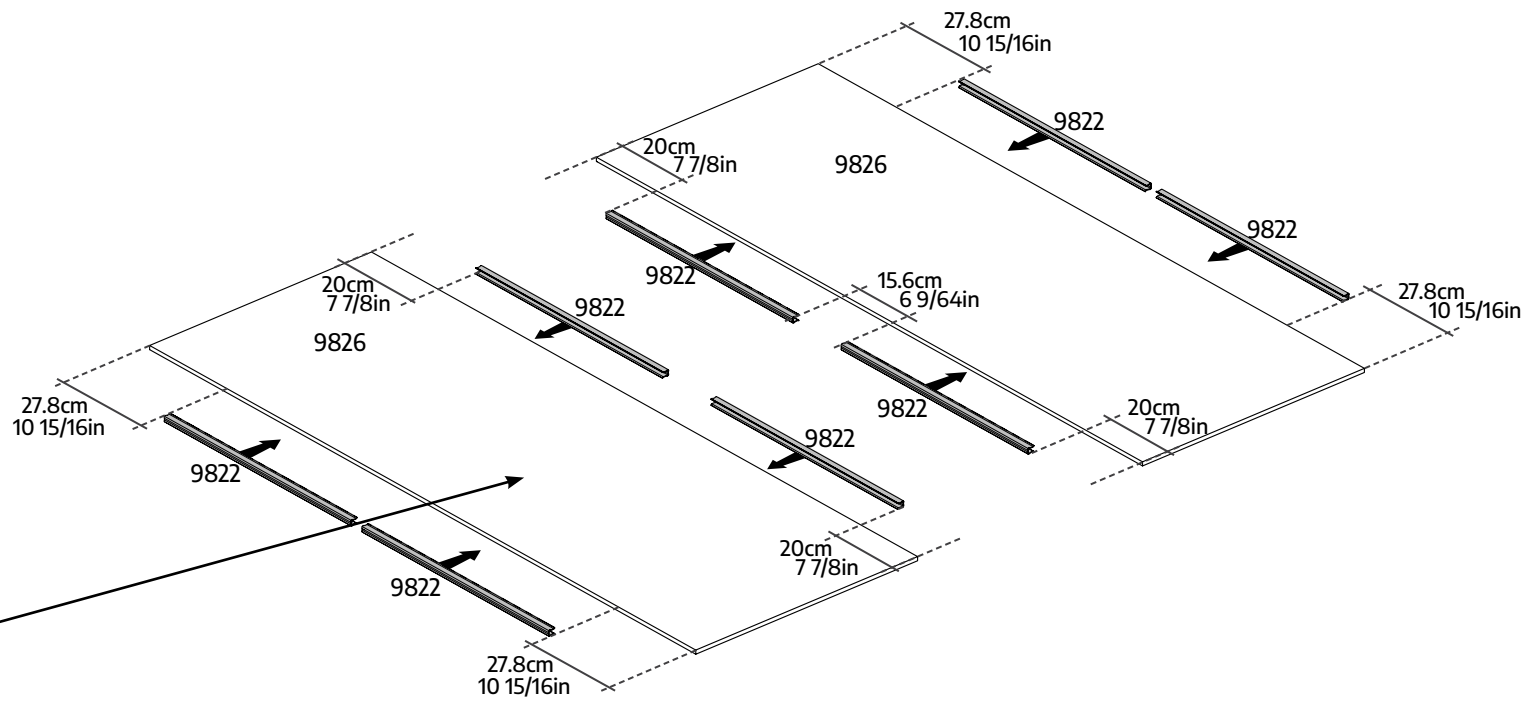
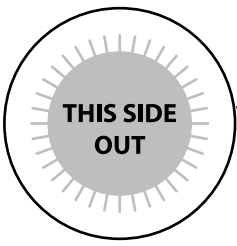
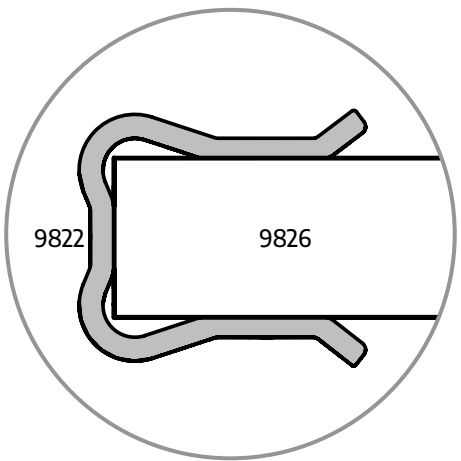
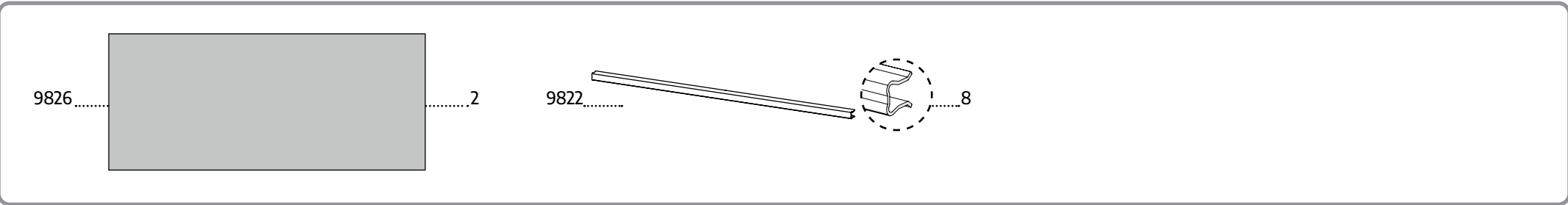


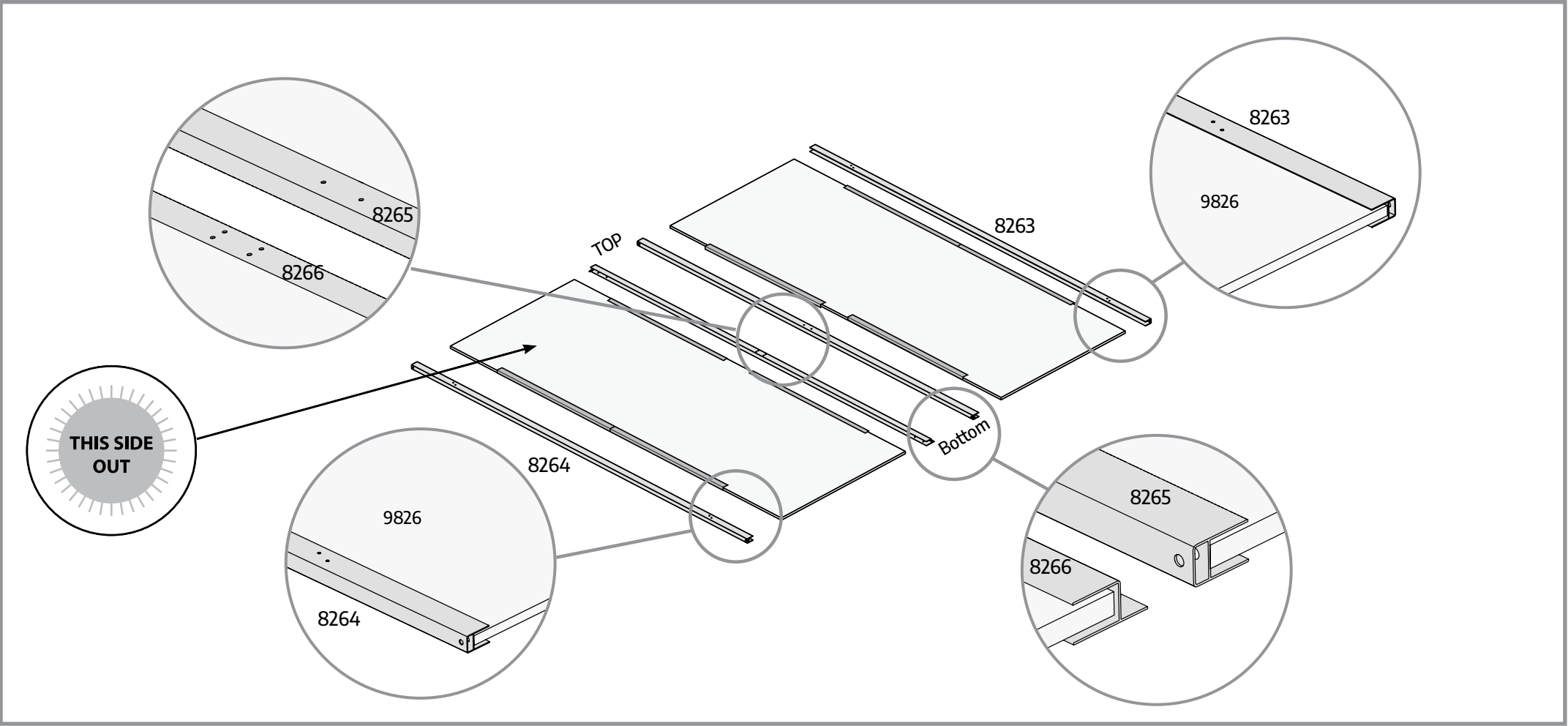
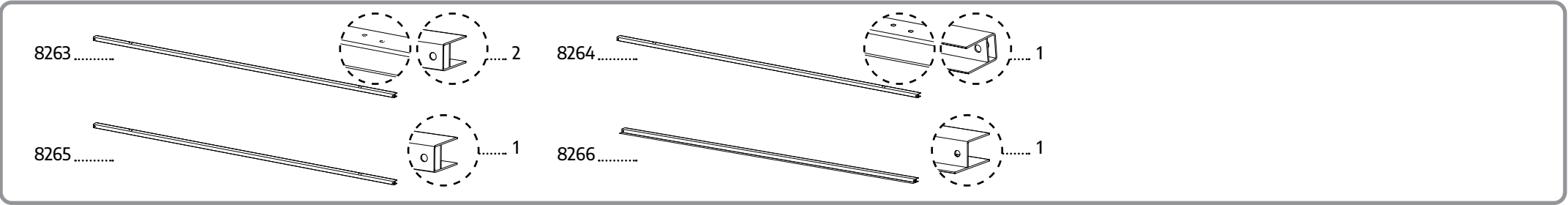
a

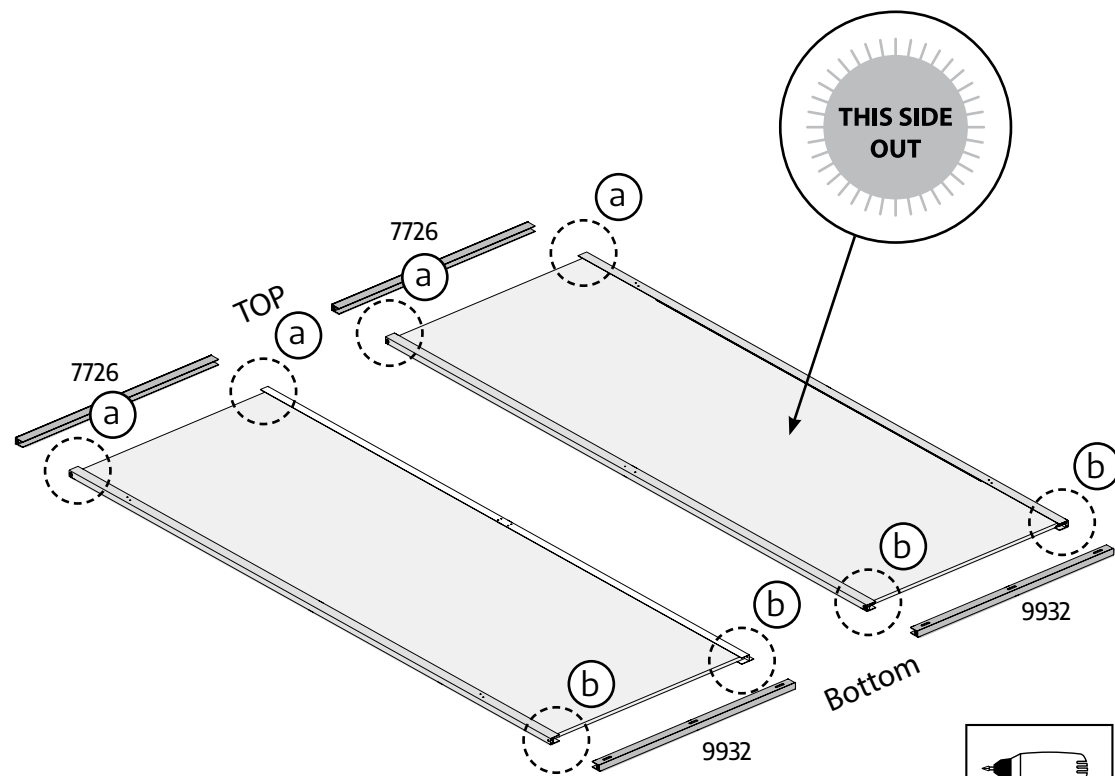
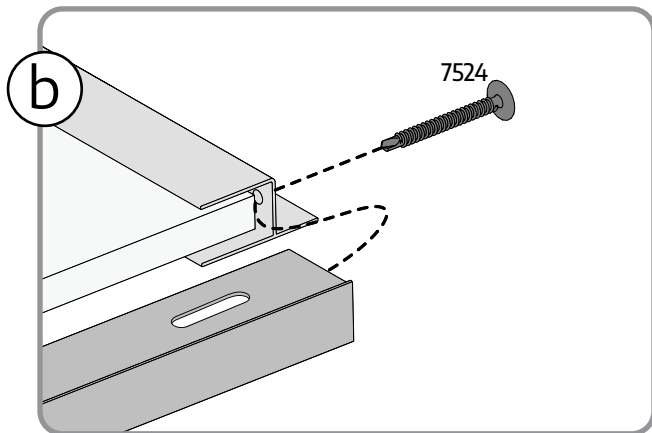
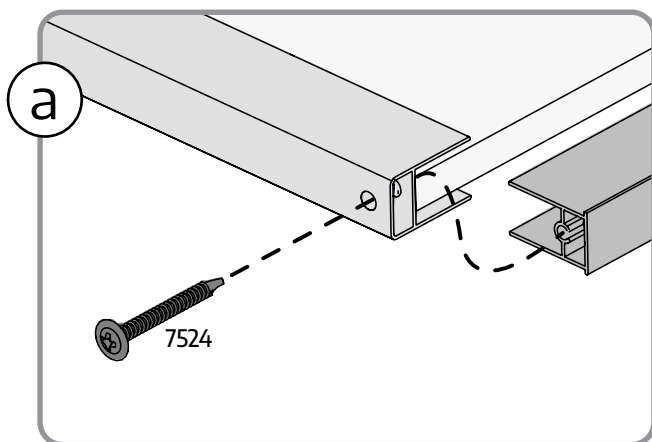
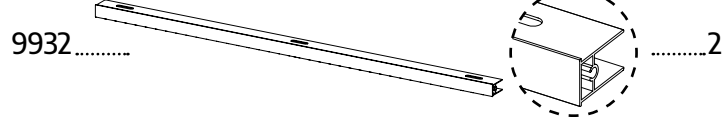
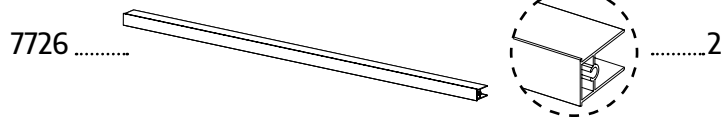
x2



i When assembling the doors, pay attention to the direction of the panels, profiles and holes.

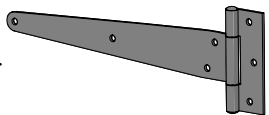








7356.....



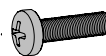
.....4

7444.....



.....8

421.....



.....8

7175.....



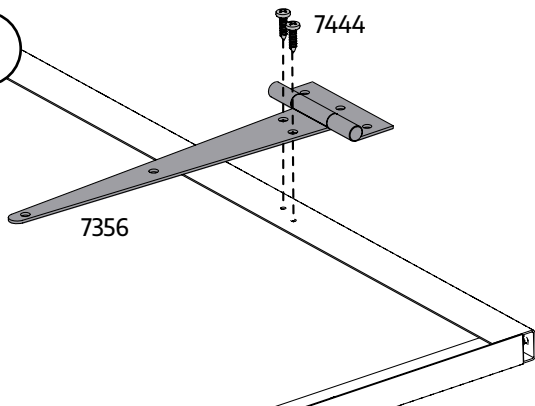
.....8

422.....

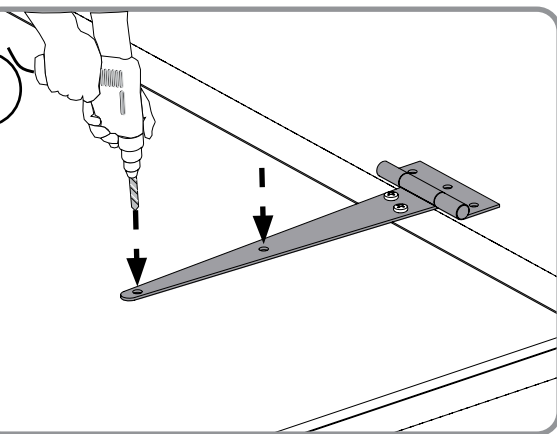


.....8

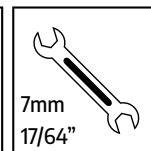
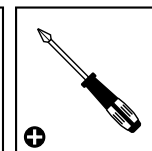
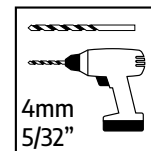
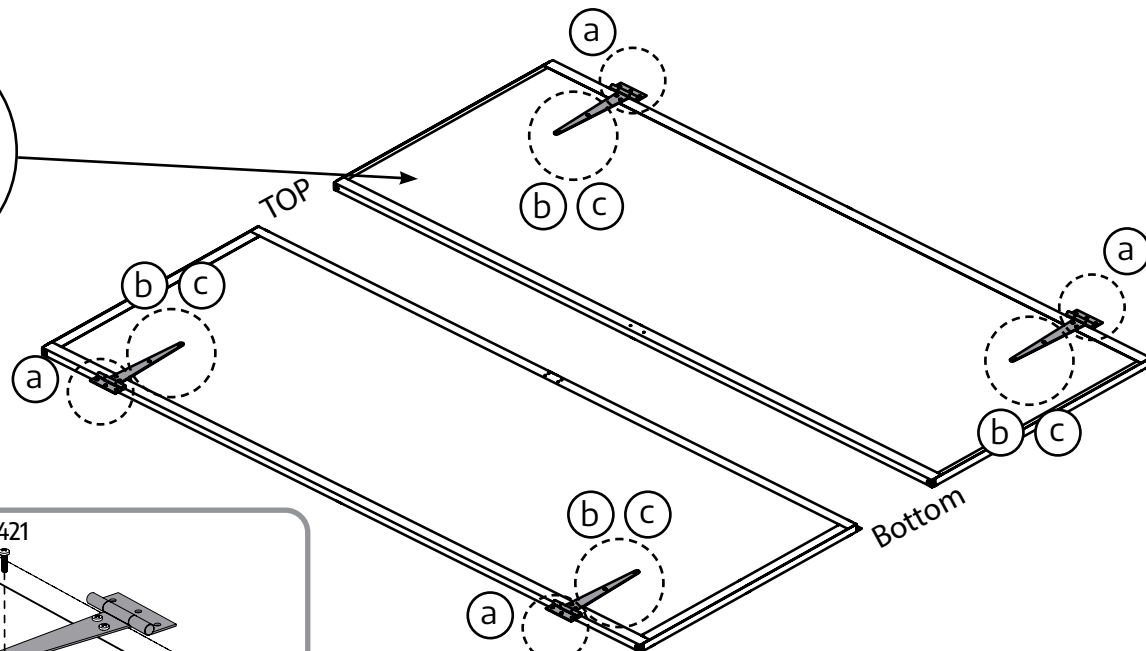
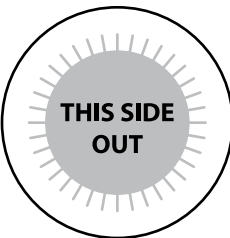
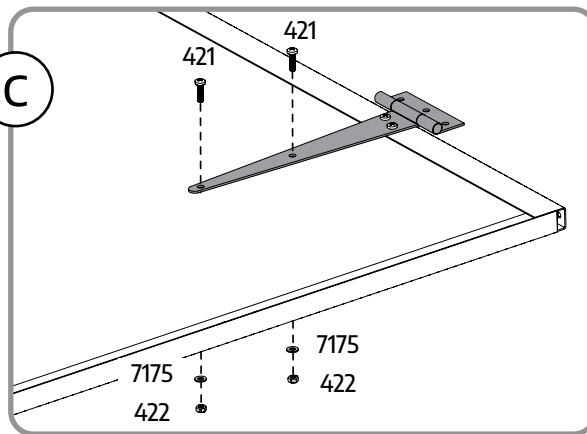
a




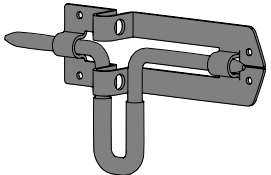

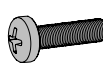


b

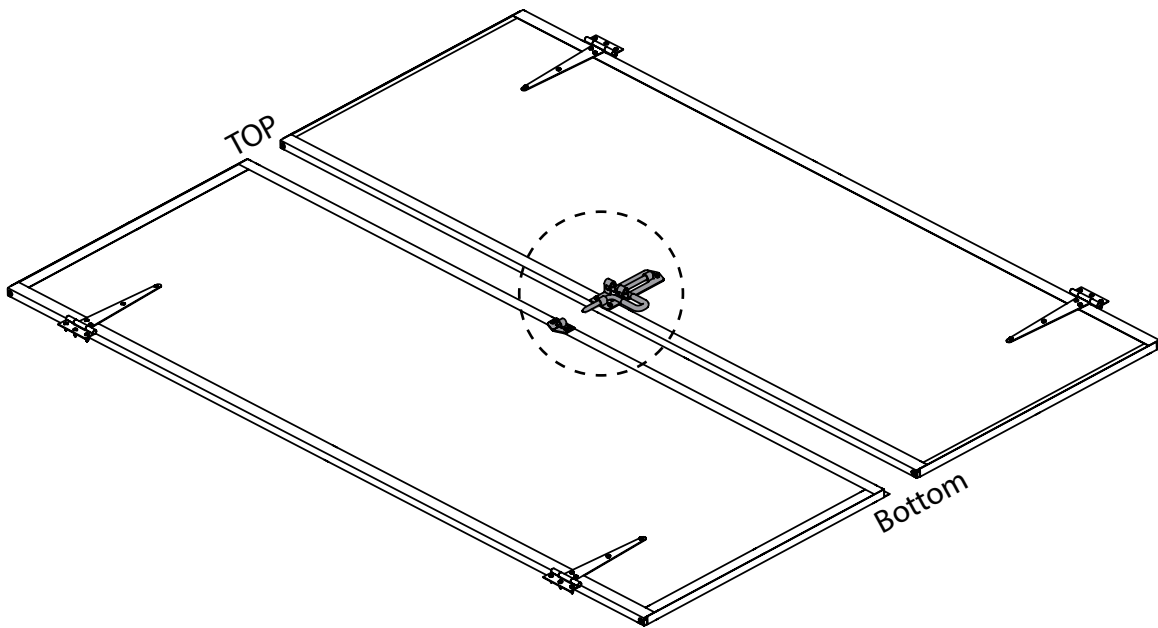
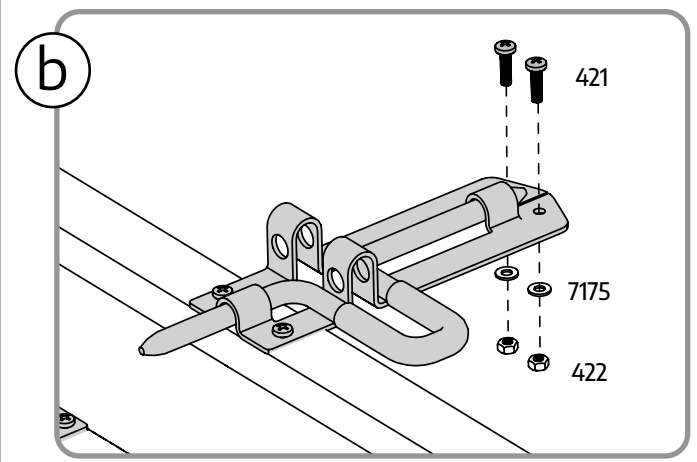
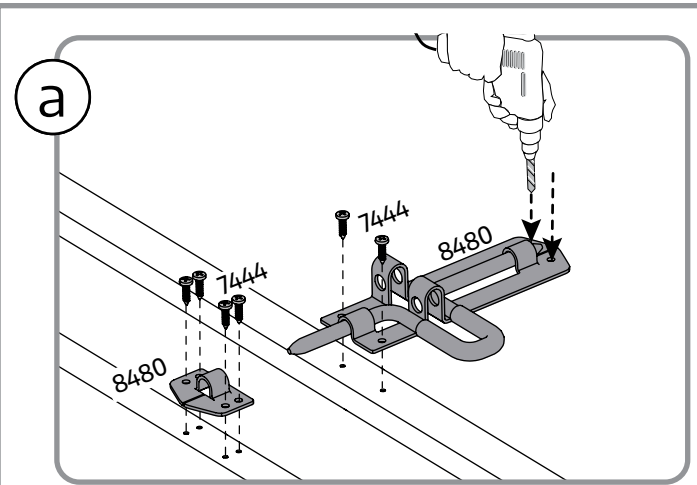


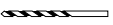




c





- 8480.....   1
- 7444.....  6
- 421.....  2
- 7175.....  2
- 422.....  2



  4mm 5/32"	 	 7mm 17/64"
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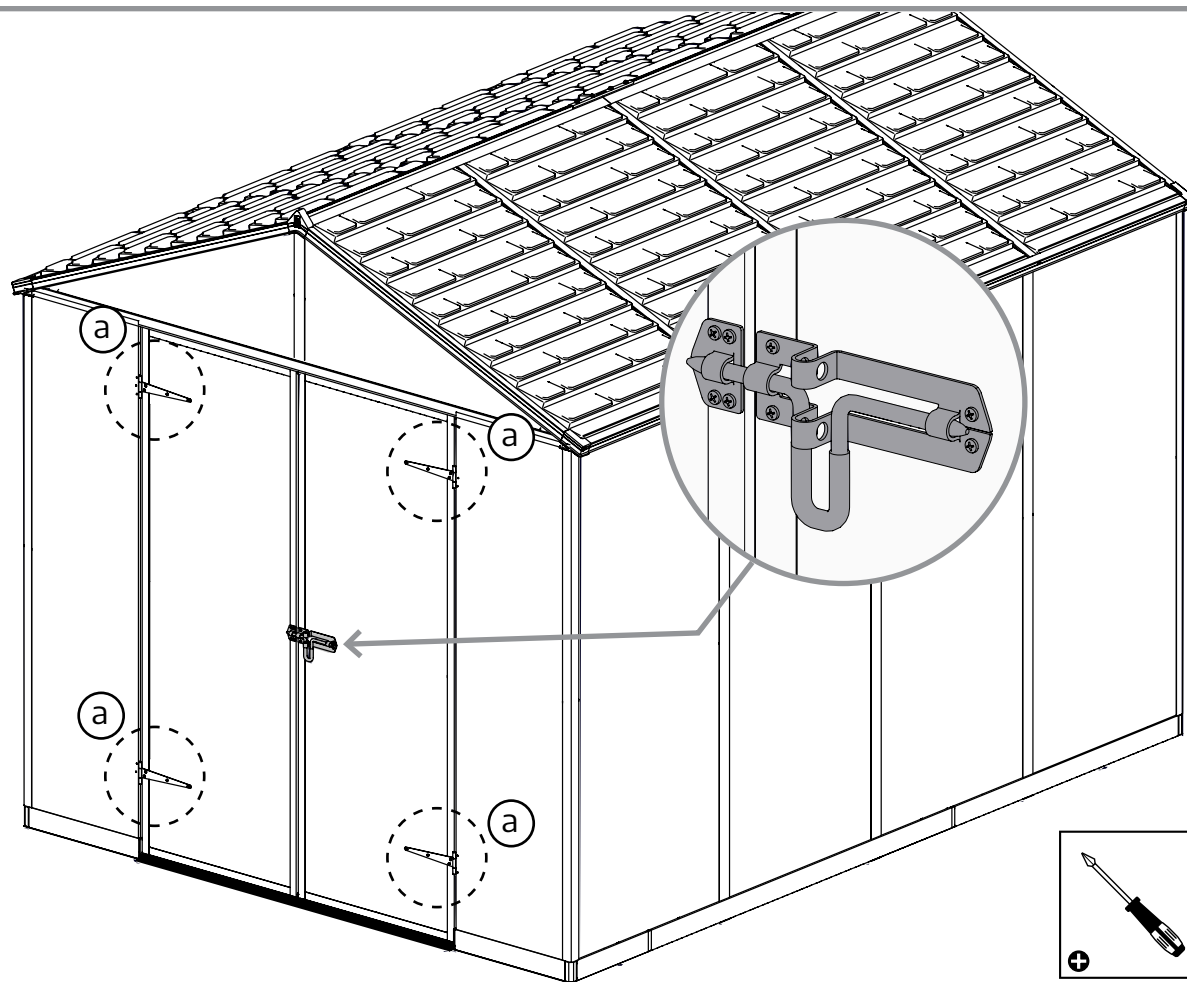
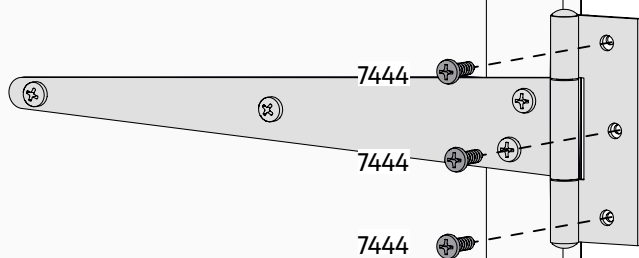


The door can be installed either as a left or right hand door. These instructions show a right hand door assembly.

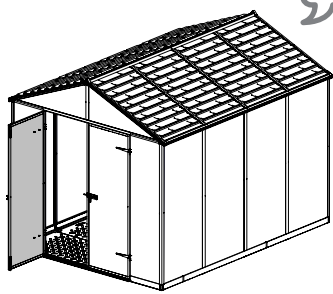
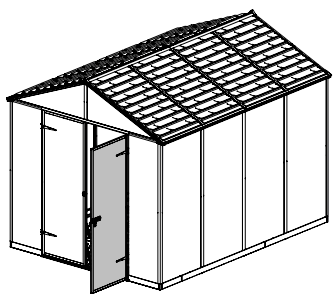


7444..........12

a



i

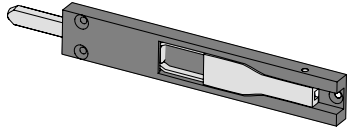




Use the marked holes



9707

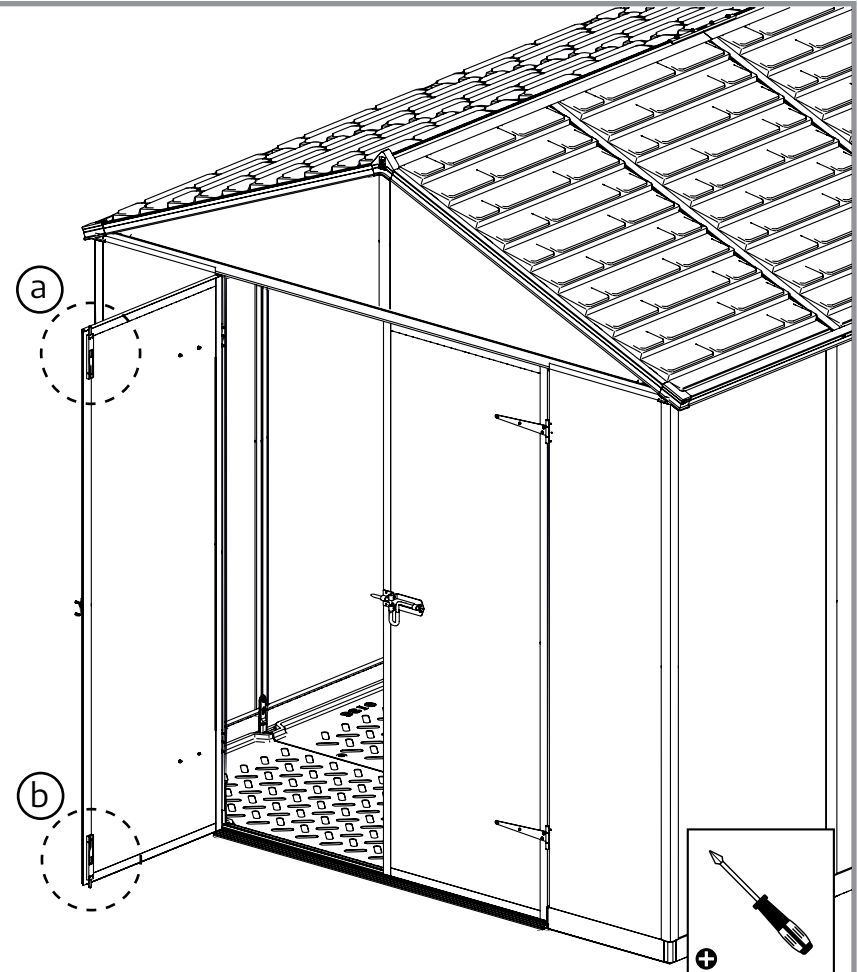
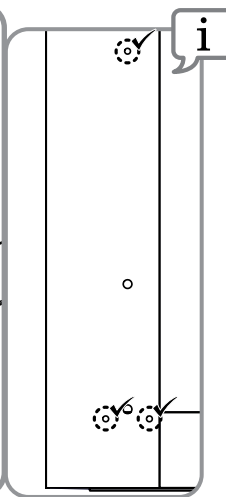
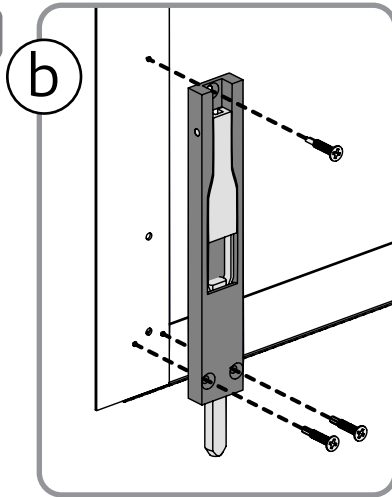
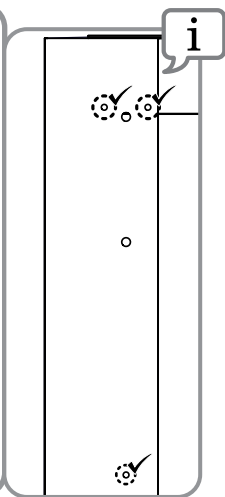
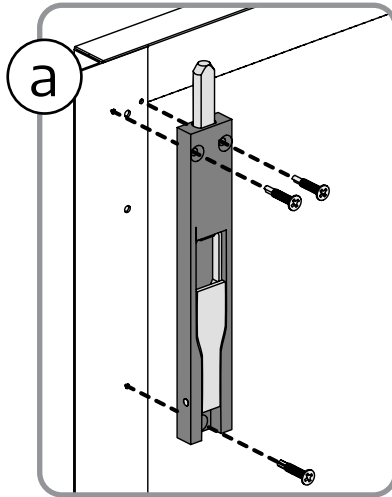


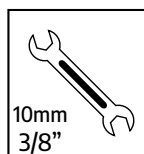
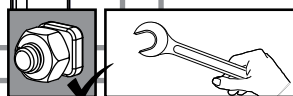
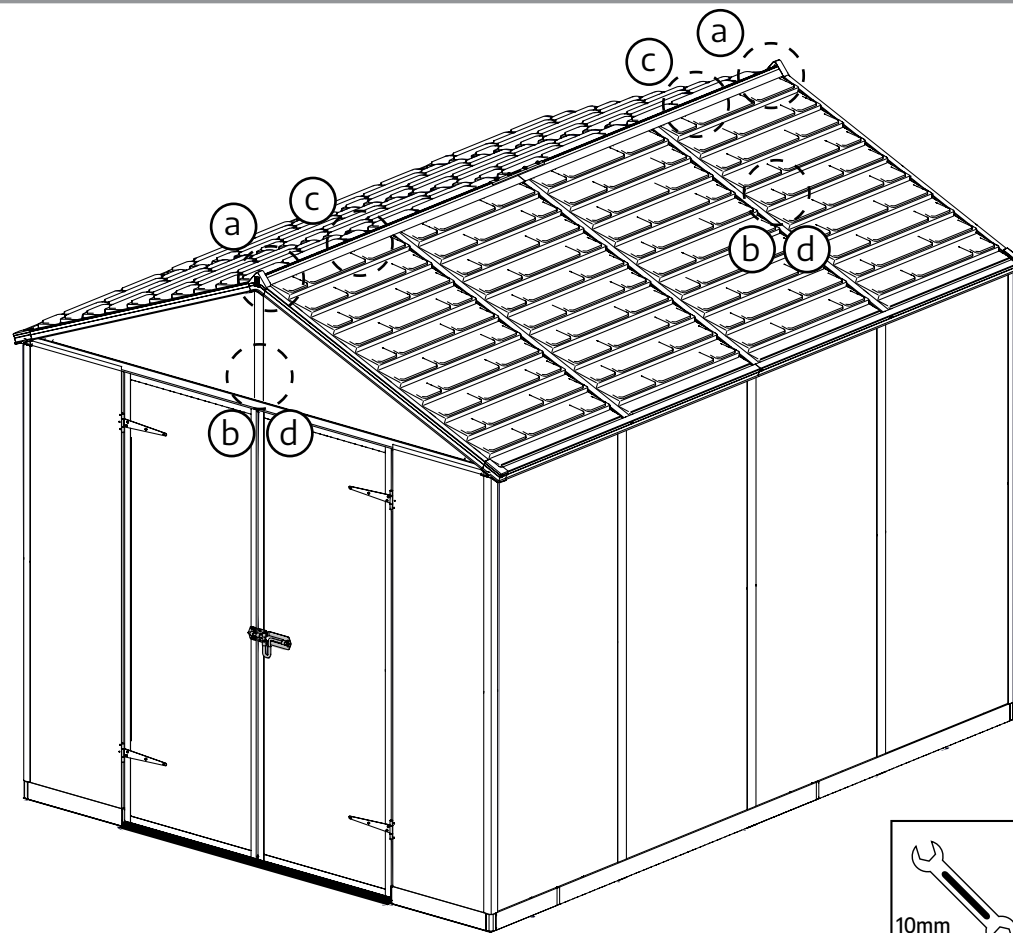
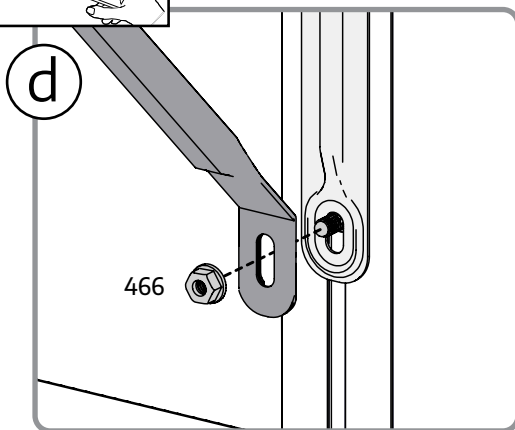
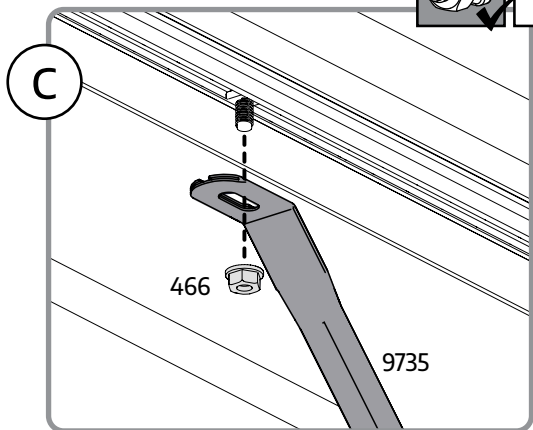
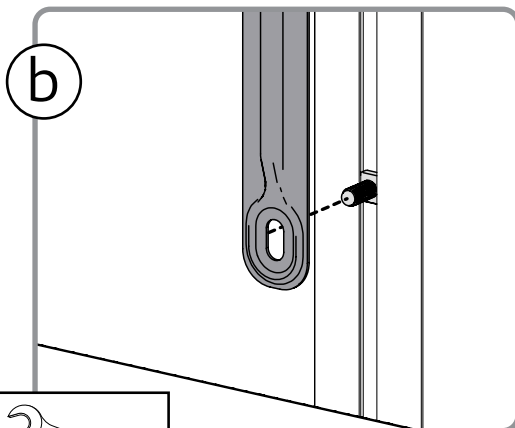
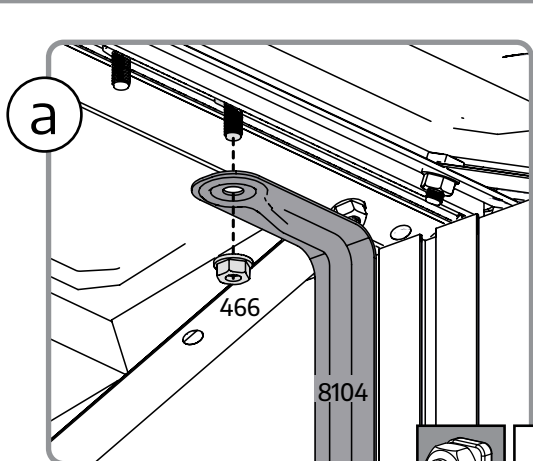
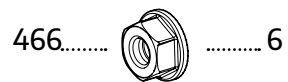
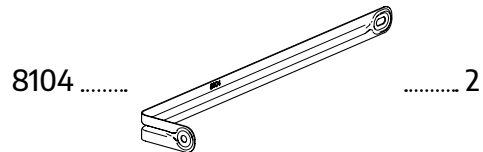
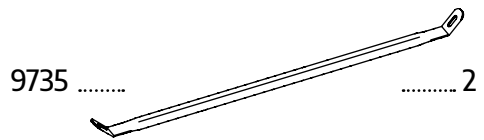
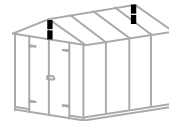
..... 2

9708



..... 6



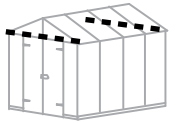


10mm
3/8"

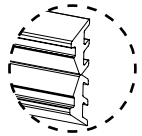
45



Install the sealing strip on the outer side as shown in the diagram a.
Use mild soap for easier assembly, cut sealing leftovers.



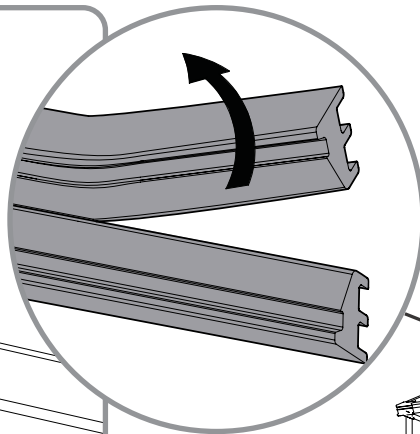
7869



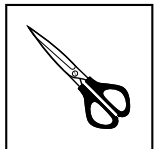
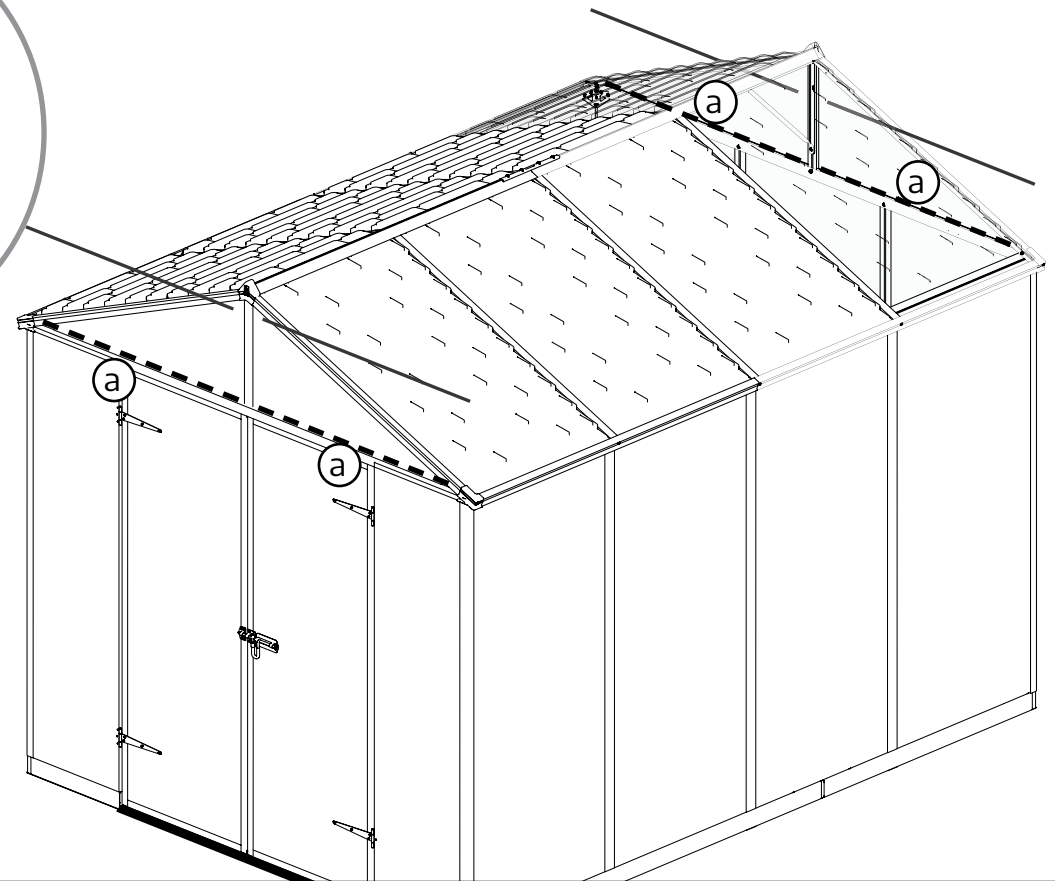
..... 1


a

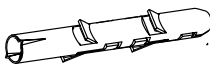
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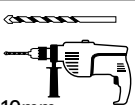
x4



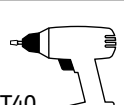
9819.....  14

4010.....  14

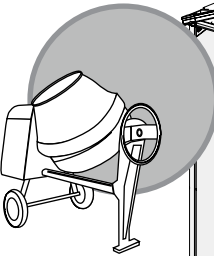
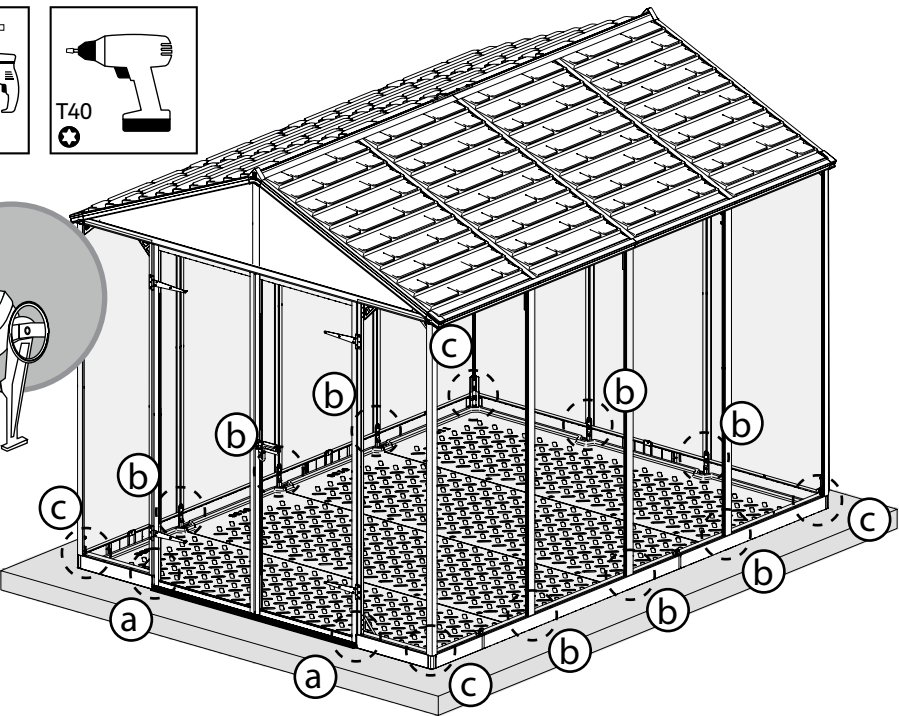
T40..... 



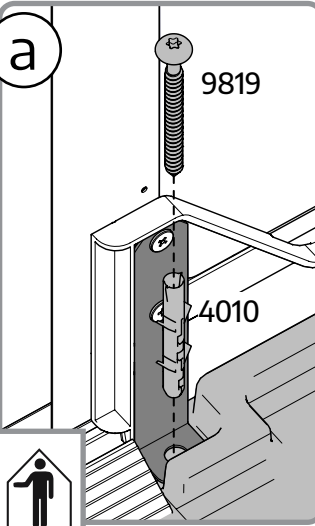
10mm
13/32"



T40

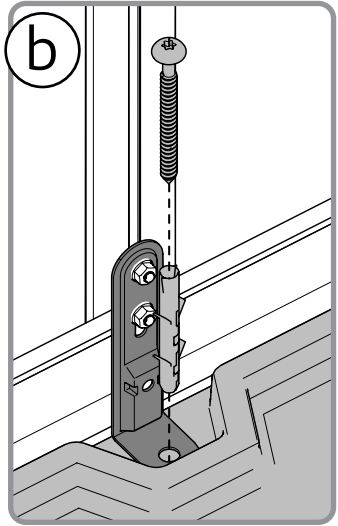



a



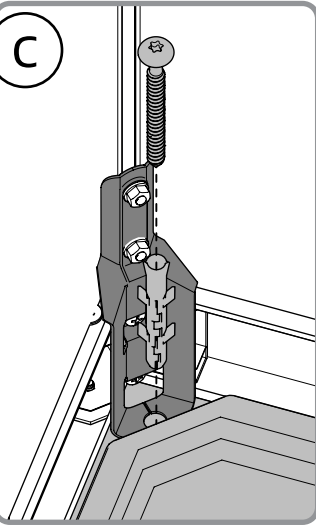
a

b

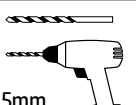


b

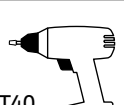
c



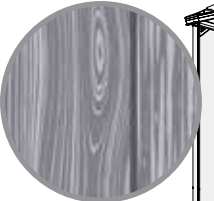
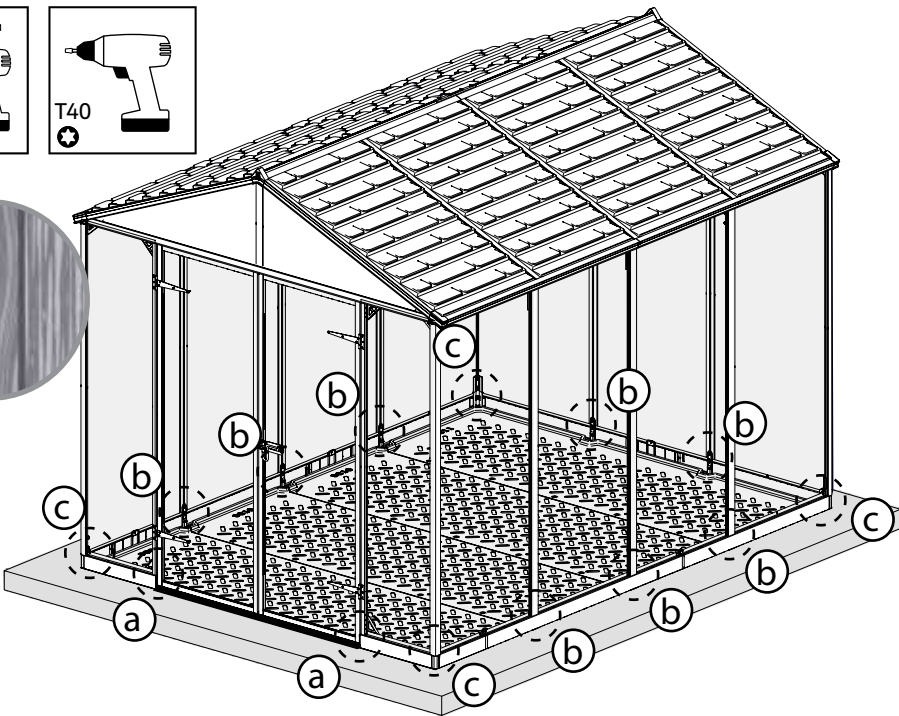
c



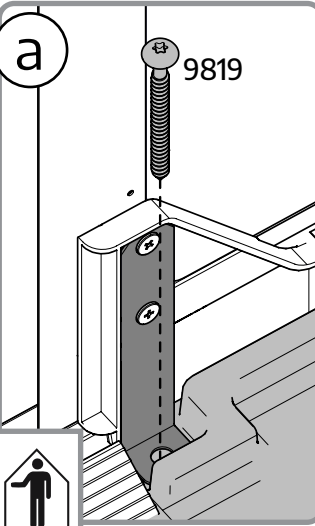
5mm
13/64"



T40

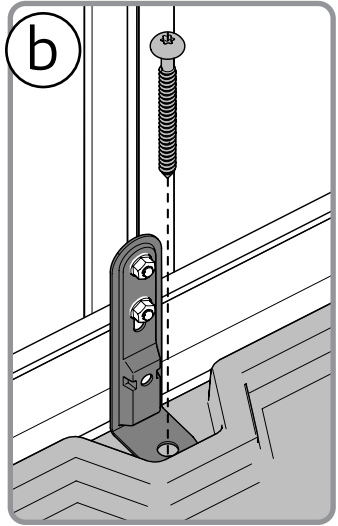



a



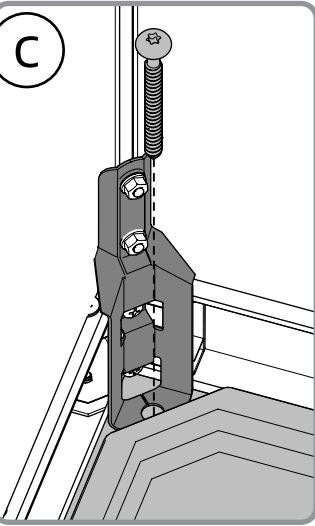
a

b



b

c



c

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10 年間
保証