

**The Japan Society of Mechanical Engineers
Code for Fusion Facilities**

Rules on Superconducting Magnet Structure

CONTENTS

FM-1000 SCOPE, ROLES AND RESPONSIBILITIES	
FM-1100 GENERAL	1-1
FM-1110 SCOPE	1-1
FM-1120 BOUNDARY OF JURISDICTION	1-1
FM-1121 Boundary of the superconducting magnet	1-1
FM-1122 Load-Bearing Support Structures	1-1
FM-1123 Attachments	1-3
FM-1130 APPLICABLE VERSION	1-3
FM-1131 Applicable Version of the Code	1-3
FM-1132 Applicable Version of Reference Code	1-3
FM-1140 REVISION OF THE CODE	1-3
FM-1200 DESIGN BASIS FOR MAGNET COMPONENT	1-3
FM-1210 LOADING CONDITIONS	1-3
FM-1220 LIMIT SET CATEGORIES	1-4
FM-1221 Limit Set 1	1-4
FM-1222 Limit Set 2	1-4
FM-1223 Limit Set 3	1-4
FM-1224 Limit Sets for Items	1-4
FM-1230 ALLOCATION OF LOADING CONDITIONS AND OPERABILITY	1-5
FM-1240 DESIGN LOADING CONDITIONS	1-5
FM-1250 TEST LOADING CONDITIONS	1-5
FM-1260 LIMITS FOR TEST LOADING	1-5
FM-1300 ROLES, RESPONSIBILITIES AND CONFORMANCE	1-6
FM-1310 ROLES AND RESPONSIBILITIES	1-6
FM-1311 Owner	1-6
FM-1312 Manufacturer	1-7

FM-1313 Installer	1-8
FM-1314 Qualified Inspector	1-8
FM-1315 Standard-Expert Engineer	1-8
FM-1320 CONFORMANCE	1-9
FM-1321 Design Specifications	1-9
FM-1322 Design Report	1-9
FM-1323 Fabrication Specifications	1-9
FM-1324 Installation Specifications	1-9
FM-1325 Data Report	1-10
FM-1400 QUALITY ASSURANCE	1-10
FM-1410 INTRODUCTION	1-10
FM-1420 SCOPE AND APPLICATION	1-10
FM-1430 IMPLEMENTATION	1-11
FM-1440 QUALITY ASSURANCE PROGRAM	1-11
FM-1441.1 Organization	1-11
FM-1441.2 Quality Assurance Program	1-12
FM-1441.3 Design Control	1-12
FM-1441.4 Procurement Document Control	1-14
FM-1441.5 Instructions, Procedures and Drawings	1-14
FM-1441.6 Document Control	1-14
FM-1441.7 Control of Purchased Items and Services	1-14
FM-1441.8 Identification and Control of Items	1-15
FM-1441.9 Control of Special Processes	1-15
FM-1441.10 Inspection	1-15
FM-1441.11 Test Control	1-15
FM-1441.12 Control of Measuring and Test Equipment	1-16
FM-1441.13 Handling, Storage, and Shipping	1-16
FM-1441.14 Inspection and Test Status	1-16
FM-1441.15 Control of Nonconforming Items	1-16
FM-1441.16 Corrective Actions	1-16
FM-1441.17 Quality Assurance Records	1-17
FM-1441.18 Audits	1-17

FM-2000 MATERIAL	
FM-2100 GENERAL REQUIREMENTS FOR MATERIAL	2-1
FM-2110 PERMITTED MATERIAL	2-1
FM-2111 Additional Testing of Material	2-2
FM-2120 CERTIFICATION BY SUPPLIER OF MATERIAL	2-2
FM-2130 MATERIAL IDENTIFICATION	2-2
FM-2140 DIMENSIONAL STANDARD AND TOLERRANCE	2-2
FM-2200 SPECIAL REQUIREMENTS FOR STRUCTURAL MATERIAL	2-2
FM-2210 MECHANICAL TEST	2-2
FM-2211 Strength at Cryogenic Temperatures	2-2
FM-2211.1 When Strength at Cryogenic Temperatures are Specified in the Fabrication Specifications	2-3
FM-2211.2 When Heat Treatment Other Than that Specified in the Material Specification is Performed During Fabrication	2-3
FM-2212 Fracture Toughness at Cryogenic Temperatures	2-4
FM-2212.1 When Fracture Toughness at Cryogenic Temperatures is Specified in the Fabrication Specifications	2-4
FM-2212.2 When Heat Treatment Other Than That Specified in the Material Specifications is Performed During Fabrication	2-4
FM-2220 NONDESTRUCTIVE EXAMINATION	2-5
FM-2221 Ultrasonic Examination	2-5
FM-2222 Liquid Penetrant Examination	2-5
FM-2223 Repair	2-6
FM-2300 SPECIAL REQUIREMENTS ON BOLTING MATERIAL	2-6
FM-2310 MECHANICAL TEST	2-6
FM-2320 NONDESTRUCTIVE EXAMINATION	2-6
FM-2321 Ultrasonic Examination	2-6
FM-2322 Liquid Penetrant Examination	2-6
FM-2323 Repair	2-6
FM-2400 SPECIAL REQUIREMENTS ON JACKET MATERIAL	2-6
FM-2410 MECHANICAL TEST	2-7
FM-2411 Strength and Ductility at Cryogenic Temperatures	2-7
FM-2411.1 When the Strength at Cryogenic Temperatures is Specified in the Fabrication Specifications	2-7
FM-2411.2 When Heat Treatment Other Than That Specified in the Material	

Specifications is Performed During Fabrication.....	2-7
FM-2420 NONDESTRUCTIVE EXAMINATION	2-8
FM-2421 Ultrasonic, Eddy Current or Radiographic Examination	2-8
FM-2422 Liquid Penetrant Examination	2-8
FM-2423 Repair Requirement.....	2-8
FM-2500 SPECIAL REQUIREMENTS ON ELECTRICAL CONNECTION	
MATERIAL	2-8
FM-2510 MECHANICAL TEST	2-8
FM-2511 Strength and Ductility at Cryogenic Temperatures.....	2-8
FM-2511.1 When Strength at Cryogenic Temperatures is Specified in the Fabrication Specifications	2-8
FM-2511.2 When Heat Treatment Other Than that Specified in the Material Specifications is Performed during Fabrication.....	2-9
FM-2520 NONDESTRUCTIVE EXAMINATION	2-9
FM-2521 Repair.....	2-10
FM-2600 SPECIAL REQUIREMENT ON WELDING MATERIAL	2-10
FM-2610 MECHANICAL TEST	2-10
FM-2611 Strength at Cryogenic Temperatures	2-10
FM-2611.1 When the Strength at Cryogenic Temperatures is Specified in the Fabrication Specifications	2-10
FM-2611.2 When Heat Treatment is Performed During Fabrication	2-10
FM-2612 Fracture Toughness at Cryogenic Temperatures.....	2-11
FM-2612.1 When Heat Treatment Other Than that Specified in the Material Specifications is Performed During Fabrication.....	2-11
FM-2612.2 When Heat Treatment is Performed During Fabrication	2-12
FM-2700 MATERIAL DATA TO BE USED IN DESIGN	2-13
FM-2710 DESIGN YIELD STRENGTH AND DESIGN TENSILE STRENGTH	2-13
.....	2-13
FM-2720 OTHER PROPERTIES	2-13

FM-3000 DESIGN	
FM-3100 GENERAL DESIGN	3-1
FM-3110 LOADING	3-1
FM-3111 Loading Conditions	3-1
FM-3112 Loading Cycles	3-1
FM-3120 DESIGN STRESS INTENSITY VALUES	3-1
FM-3130 DEFORMATION LIMITS	3-1
FM-3140 SPECIAL CONSIDERATIONS	3-2
FM-3141 Electrical Insulation	3-2
FM-3142 Evaluation of the Requirements in a Limit Set which Exceeds Limit Sets 1, 2 and 3	3-2
FM-3150 Special Requirements for Jackets and Helium Pipes under Internal Pressure	3-2
FM-3151 Scope	3-2
FM-3152 Required Minimum Thickness of Jackets under Internal Pressure	3-2
FM-3152.1 Nomenclature	3-2
FM-3152.2 Determination of Allowable Stress	3-3
FM-3152.3 Straight Cylindrical Jackets Under Internal Pressure	3-3
FM-3152.4 Curved Cylindrical Jackets under Internal Pressure	3-3
FM-3200 DESIGN BY ANALYSIS	3-3
FM-3210 DESIGN CRITERIA	3-3
FM-3211 Basis for Determining Stresses	3-3
FM-3212 Terms Relating to Elastic Stress Analysis	3-3
FM-3212.1 Stress Intensity	3-3
FM-3212.2 Local Structural Discontinuity	3-4
FM-3212.3 Normal Stress	3-4
FM-3212.4 Shear Stress	3-4
FM-3212.5 Membrane Stress	3-4
FM-3212.6 Bending Stress	3-4
FM-3212.7 Primary Stress	3-4
FM-3212.8 Secondary Stress	3-5
FM-3212.9 Local Primary Membrane Stress	3-5
FM-3212.10 Peak Stress	3-6

FM-3212.11 Load Controlled Stress	3-6
FM-3212.12 Thermal Stress	3-6
FM-3212.13 Operational Cycle	3-7
FM-3212.14 Stress Cycle	3-7
FM-3212.15 Fatigue Strength Reduction Factor	3-7
FM-3212.16 Thermal Expansion Stress	3-8
FM-3212.17 Ratcheting	3-8
FM-3213 Elastic Stress Analysis	3-8
FM-3214 Derivation of Stress Differences	3-8
FM-3214.1 Constant Principal Stress Direction	3-8
FM-3214.2 Varying Principal Stress Direction	3-9
FM-3215 Classification of Stresses	3-9
FM-3216 Material Properties	3-9
FM-3220 STRESS LIMITS FOR OTHER THAN BOLTS	3-9
FM-3221 General	3-10
FM-3221.1 General Primary Membrane Stress Intensity	3-10
FM-3221.2 Local Primary Membrane Stress Intensity	3-10
FM-3221.3 Primary Membrane Plus Primary Bending Stress Intensity	3-10
FM-3221.4 Primary Plus Secondary Stress Intensity	3-10
FM-3221.5 Test Loads	3-11
FM-3230 ANALYSIS FOR STABILITY AGAINST BUCKLING	3-11
FM-3231 Buckling Analysis	3-11
FM-3240 ANALYSIS FOR DEFORMATION	3-11
FM-3250 ANALYSIS FOR CYCLIC OPERATION	3-12
FM-3251 Concept of Fatigue Analysis	3-12
FM-3252 Peak Stress Intensity	3-12
FM-3253 Procedure for Analysis for Cyclic Loading	3-12
FM-3253.1 Adjustment for Stresses beyond the Yield Strength	3-12
FM-3253.2 Simplified Elastic-Plastic Analysis	3-13
FM-3253.3 Determination of Fatigue Strength Reduction Factors	3-13
FM-3253.4 Procedure	3-13
FM-3254 Thermal Stress Ratchet	3-14

FM-3260 SPECIAL STRESS LIMITS AND REQUIREMENTS	3-14
FM-3261 Bearing Stress	3-14
FM-3262 Pure Shear	3-15
FM-3263 Progressive Distortion of Non-integral Connections	3-15
FM-3264 Triaxial Stresses	3-15
FM-3265 Preloading	3-15
FM-3270 LIMIT ANALYSIS	3-16
FM-3271 Terms Relating to Limit Analysis	3-16
FM-3271.1 Limit Analysis	3-16
FM-3271.2 Limit Analysis Collapse Load	3-16
FM-3271.3 Lower Bound Collapse Load	3-16
FM-3272 Procedure for Limit Analysis	3-16
FM-3272.1 Allowable Limit Set 1 Loadings	3-17
FM-3272.2 Allowable Limit Set 2 Loadings	3-17
FM-3272.3 Allowable Limit Set 3 Loadings	3-17
FM-3272.4 Allowable Test Loads	3-17
FM-3280 BOLTING	3-17
FM-3281 Design Stress Intensity Values S_{mb}	3-17
FM-3282 Limit of Stress Intensity	3-17
FM-3283 Stress Intensity Limits for Loading Conditions	3-18
FM-3283.1 Average Stress Intensity	3-18
FM-3283.2 Maximum Stress Intensity	3-18
FM-3284 Suitability for Cyclic Service	3-18
FM-3285 Bolting Designed to Maintain a Specified Level of Preload	3-19
FM-3300 DESIGN DETAILS	3-19
FM-3310 ATTACHMENTS OTHER THAN SUPPORTS	3-19
FM-3320 DESIGN OF WELDED JOINTS	3-19
FM-3321 Pressure Retaining Joints	3-19
FM-3322 Non-Pressure Retaining Joints in the Magnet Structure	3-19
FM-3323 Attachment Welds	3-20
FM-3324 Support Welds	3-20
FM-3330 MAGNET GRAVITY SUPPORTS	3-20
FM-3331 Treatment for Thermal Expansion	3-20

FM-4000 FABRICATION AND INSTALLATION	
FM-4100 GENERAL REQUIREMENTS	4-1
FM-4110 INTRODUCTION	4-1
FM-4120 CERTIFICATION OF MATERIAL AND FABRICATION BY RESPONSIBLE ORGANIZATION	4-1
FM-4121 General	4-1
FM-4121.1 Certification of Treatments, Tests, and Nondestructive Examinations of Material	4-1
FM-4121.2 Repetition of Tensile or Impact Tests	4-1
FM-4121.3 Repetition of Surface Examination after Machining	4-1
FM-4122 Material Identification	4-2
FM-4122.1 Transfer of Markings by other than the Manufacturer and Installer	4-2
FM-4123 Testing of Welding Material	4-2
FM-4130 REPAIR OF DEFECTIVE MATERIAL	4-2
FM-4131 Elimination of Surface Defects	4-3
FM-4132 Repair by Welding	4-3
FM-4133 Defect Removal	4-3
FM-4134 Examination of Finished Weld- Repaired Surfaces	4-3
FM-4200 FORMING, FITTING, AND ALIGNING	4-3
FM-4201 Base Metal Preparation	4-3
FM-4201.1 Examination of Materials	4-3
FM-4201.2 Cutting Plates and other Parts	4-4
FM-4201.3 Examination of Cut Edges of Base Materials	4-4
FM-4210 CUTTING, FORMING, AND BENDING	4-4
FM-4211 Minimum Thickness of Fabricated Material	4-5
FM-4220 FORMING TOLERANCES	4-5
FM-4221 Tolerances	4-5
FM-4221.1 Maximum Deviation	4-5
FM-4221.2 Deviation from Specified Tolerances	4-5
FM-4230 FITTING AND ALIGNING	4-5
FM-4231 Fitting and Aligning Method	4-5
FM-4231.1 Tack Welds	4-5

FM-4232 Alignment Requirements when Components are Welded from Two Sides	4-6
FM-4232.1 Fairing of Offsets	4-6
FM-4233 Alignment Requirements when Inside or Outside Surfaces are Inaccessible	4-6
FM-4233.1 Special Requirements for Jackets	4-6
FM-4234 Cleaning of Surfaces to be Welded	4-7
FM-4240 WELDING FABRICATION REQUIREMENTS	4-7
FM-4240.1 Requirements for Single Welded Butt Joints in Locations Where Access is Limited	4-7
FM-4241 Locations at which no External Load is Imposed	4-7
FM-4242 Butt Weld Penetration and Reinforcement	4-7
FM-4243 Fillet Welded Joints	4-9
FM-4243.1 Quality Requirements	4-9
FM-4244 Weld Attaching Helium Inlet of TF Coil	4-9
FM-4245 Welds Attaching Non- Structural Parts	4-9
FM-4246 Weld Metal Buildup	4-9
FM-4246.1 Procedure Qualification	4-9
FM-4246.2 Examination Requirements	4-9
FM-4300 WELDING QUALIFICATIONS	4-10
FM-4310 GENERAL REQUIREMENTS	4-10
FM-4311 Types of Processes Permitted	4-10
FM-4312 Limitation of Combination of Welding Procedures, Performances of Welders and Welding Operators	4-10
FM-4313 Base Metals Used for Welding Procedure Qualification	4-10
FM-4320 WELDING QUALIFICATIONS, RECORDS, AND IDENTIFYING STAMPS	4-11
FM-4321 Manufacturer's and Installer's Responsibility	4-11
FM-4322 Qualification Test Limitations	4-11
FM-4323 Maintenance of Qualification and Production Record	4-12
FM-4323.1 Identification of Joints by Welder or Welding Operator	4-12
FM-4323.2 Welding Prior to Qualification	4-12
FM-4323.3 Transferring Qualifications	4-12

FM-4330 GENERAL REQUIREMENTS FOR WELDING PROCEDURE	
QUALIFICATION TESTS	4-13
FM-4331 Qualifications of Welding Procedure	4-13
FM-4332 Tests of Welders and Welding Operators	4-13
FM-4333 Preparation of Test Coupons and Specimens	4-13
FM-4334 Qualification Requirements for Built-Up Weld Deposit	4-14
FM-4340 QUALIFICATION REQUIREMENTS FOR SINGLE WELDED	
BUTT JOINTS WITH LIMITED ACCESS TO NONDESTRUCTIVE	
EXAMINATION	4-14
FM-4341 General Requirements	4-15
FM-4342 Essential Variables for Automatic, Machine, and Semiautomatic Welding	4-15
FM-4343 Essential Variables for Manual Welding	4-15
FM-4344 Test Assembly	4-16
FM-4345 Examination of Test	4-16
FM-4346 Performance Qualification Test	4-17
FM-4400 RULES GOVERNING MAKING, EXAMINING, AND REPAIRING	
WELDS	4-17
FM-4410 PRECAUTIONS TO BE TAKEN BEFORE WELDING	4-17
FM-4411 Identification, Storage, and Handling of Welding Materials	4-17
FM-4412 Lowest Permissible Temperature for Welding	4-17
FM-4413 Cleaning of Surfaces to be Weld	4-17
FM-4420 RULES FOR MAKING WELDED JOINTS	4-18
FM-4421 Backing Plates	4-18
FM-4422 Peening	4-18
FM-4423 Double Welded Joints, and Single Welded Joints	4-18
FM-4423.1 Double Welded Joints	4-18
FM-4423.2 Single Welded Joints	4-18
FM-4424 Surfaces of Welds	4-18
FM-4425 Welding Components of Different Thickness	4-19
FM-4426 Reinforcement of Welds	4-19
FM-4427 Shape and Size of Fillet Welds	4-19
FM-4430 WELDING OF ATTACHMENTS	4-19

FM-4431 Materials for Attachment to Structural Parts	4-19
FM-4432 Materials for Minor Attachments to Parts	4-19
FM-4433 Materials for Attachments Welded to Nonstructural Parts.....	4-19
FM-4434 Types of Attachment Welds	4-20
FM-4435 Welding of Nonstructural and Temporary Attachments and their Removal	4-20
FM-4440 OTHER SPECIAL REQUIREMENTS FOR WELDING	4-21
FM-4441 Through-Thickness Loading.....	4-21
FM-4450 REPAIR OF WELD METAL DEFECTS	4-21
FM-4451 General Requirements	4-21
FM-4452 Elimination of Surface Defects.....	4-21
FM-4453 Requirements for Making Repairs of Welds.....	4-22
FM-4453.1 Defect Removal	4-22
FM-4453.2 Requirements for Welding Material, Procedures, and Welders or Welding Operators	4-21
FM-4453.3 Blending of Repaired Area.....	4-22
FM-4453.4 Examination of Repair Welds	4-22
FM-4500 MECHANICAL JOINTS	4-23
FM-4510 BOLTING AND THREADING	4-23
FM-4511 Thread Engagement.....	4-23
FM-4512 Thread Lubricants	4-23
FM-4513 Removal of Thread Lubricants	4-23
FM-4514 Bolting Flanged Joints.....	4-23
FM-4515 Bolt and Washer Material.....	4-23
FM-4520 BOLTING	4-24
FM-4521 Bolt Holes	4-24
FM-4522 Bolted Connections	4-25
FM-4523 Precautions before Bolting	4-25
FM-4524 Bolt Tension	4-25
FM-4525 Locking Devices.....	4-26
FM-4525.1 Types of Locking Devices.....	4-26
FM-4525.2 Preloading of High Strength Fasteners.....	4-26
FM-4525.3 Preloading of Non-High Strength Fasteners.....	4-26

FM-5000 NONDESTRUCTIVE EXAMINATION	
FM-5100 GENERAL REQUIREMENTS FOR EXAMINATION	5-1
FM-5110 PROCEDURES, QUALIFICATION, AND EVALUATION	5-1
FM-5111 General Requirements	5-1
FM-5112 Nondestructive Examination Requirements	5-2
FM-5113 Post-Examination Cleaning	5-2
FM-5200 EXAMINATION OF WELDS	5-2
FM-5210 GENERAL REQUIREMENTS	5-2
FM-5211 Nondestructive Examination Requirements for Welds	5-3
FM-5220 BUTT WELDS	5-3
FM-5230 FULL PENETRATION CORNER JOINTS	5-3
FM-5240 PARTIAL PENETRATION AND FILLET WELDED JOINTS	5-4
FM-5250 WELDS ATTACHING NON-STRUCTURAL MAGNET PARTS AND STIFFENERS	5-4
FM-5260 SPECIAL WELDS	5-4
FM-5261 Special Requirements - Welds Subject to Throughthickness Loading	5-4
FM-5262 Special Requirements for Corner Joints	5-4
FM-5270 SUMMARY OF WELD EXAMINATION REQUIREMENTS	5-4
FM-5300 ACCEPTANCE CRITERIA	5-5
FM-5310 RADIOGRAPHIC ACCEPTANCE CRITERIA	5-5
FM-5311 Evaluation of Indications – Treatment of Imperfections Believed Nonrelevant	5-5
FM-5312 Unacceptable Defects and Repair Requirements	5-5
FM-5320 ULTRASONIC EXAMINATION OF WELDS	5-5
FM-5321 Acceptance Criteria for Laminar Indications	5-6
FM-5330 LIQUID PENETRANT ACCEPTANCE CRITERIA	5-6
FM-5331 Evaluation of Indications	5-6
FM-5332 Acceptance Criteria	5-6
FM-5340 VISUAL EXAMINATION ACCEPTANCE CRITERIA	5-6
FM-5400 QUALIFICATIONS AND CERTIFICATION OF NONDESTRUCTIVE EXAMINATION PERSONNEL	5-8
FM-5410 GENERAL REQUIREMENTS	5-8

FM-5420 CERTIFICATION OF THE COMPETENCE OF THE	
NONDESTRUCTIVE EXAMINER	5-8
FM-5421 Qualification and Certification of NDE Personnel	5-9
FM-5421.1 Visual Examination Personnel	5-9
FM-5421.2 Qualification and Certification Procedures of NDE Personnel	5-9
FM-6000 PRESSURE AND LEAK TESTING	
FM-6100 GENERAL REQUIREMENTS	6-1
FM-6101 Retention of Test Records	6-1
FM-6102 Acceptance Criteria for Pressure Testing and Leak Testing	6-1
FM-6110 PRESSURE TESTING OF PRESSURE RETAINING PARTS	6-1
FM-6111 Scope of Pressure Testing	6-1
FM-6112 Pneumatic Testing	6-1
FM-6113 Precautions to Be Employed in Pneumatic Testing	6-1
FM-6114 Time of Pressure Testing	6-1
FM-6120 PREPARATION FOR TESTING	6-1
FM-6121 Exposure of Joints	6-1
FM-6122 Isolation of Equipment Not Subjected to Pressure Test	6-2
FM-6123 Precautions Against Test Medium Expansion	6-2
FM-6124 Check of Test Equipment Before Applying Pressure	6-2
FM-6200 PNEUMATIC TESTS	6-2
FM-6210 PNEUMATIC TESTING PROCEDURES	6-2
FM-6211 General Requirements	6-2
FM-6212 Test Medium and Test Temperature	6-2
FM-6213 Procedure for Applying Pressure	6-2
FM-6220 PNEUMATIC TEST PRESSURE REQUIREMENTS	6-2
FM-6221 Minimum Required Pneumatic Test Pressure	6-2
FM-6222 Test Pressure Holding Time	6-2
FM-6230 LEAK TESTING	6-3
FM-6231 Helium Leak Test	6-3
FM-6231.1 Cleanliness	6-3
FM-6231.2 Openings	6-3

FM-6231.3 Temperature	6-3
FM-6231.4 Pressure / Vacuum (Pressure Limits)	6-3
FM-6232 Calibration Leak Standards	6-3
FM-6232.1 Permeation Type Leak Standard	6-3
FM-6232.2 Capillary Type Leak Standard	6-3
FM-6300 PRESSURE TEST GAGES	6-4
FM-6310 REQUIREMENTS FOR PRESSURE TEST GAGES	6-4
FM-6311 Types of Gages to Be Used and Their Location	6-4
FM-6312 Range of Indicating Pressure Gages	6-4
FM-6313 Calibration-Pressure/Vacuum Gages	6-4
FM-7000 GLOSSARY	
FM-7100 TERMS USED IN GENERAL REQUIREMENT	7-1
FM-7110 INTRODUCTION	7-1
FM-7120 DEFINITIONS	7-1
FM-7200 TERMS USED IN MATERIAL	7-4
FM-7210 INTRODUCTION	7-4
FM-7220 DEFINITION	7-4
FM-7300 TERMS USED IN DESIGN	7-5
FM-7310 INTRODUCTION	7-5
FM-7320 DEFINITION	7-5
FM-7400 TERMS USED IN FABRICATION AND INSTALLATION	7-6
FM-7410 INTRODUCTION	7-6
FM-7420 DEFINITION	7-6
FM-7500 TERMS USED IN NONDESTRUCTIVE EXAMINATION	7-7
FM-7510 INTRODUCTION	7-7
FM-7520 DEFINITION	7-7